



Institut für Brandschutztechnik
und Sicherheitsforschung

CLASSIFICATION REPORT

in acc. with EN 13501-2:2016

Product name: **“Hilti CFS-B in timber building components”**

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TABLE OF CONTENTS

1. Introduction	3
2. Details of classified building components and products	3
2.1. Function type.....	3
2.1.1. Hilti CFS-B.....	3
2.1.2. Hilti CFS-S ACR	3
2.2. Descriptions	4
2.2.1. Products	4
2.2.2. Pipes	4
2.2.3. Insulations	4
2.2.4. Test specimen description	5
3. Test reports and results	20
3.1. Test reports.....	20
3.2. Resistance to fire performance.....	21
4. Classification and field of application	28
4.1. Reference for classification	28
4.2. Reference for field of application	28
4.3. Definitions	28
4.3.1. Pipe insulation	28
4.3.2. Positioning of sectional insulations in the supporting structure.....	29
4.3.3. Length of sectional insulation.....	29
4.3.4. Pipe orientation.....	29
4.3.5. Pipe support	29
4.3.6. Pipe-end configuration.....	29
4.3.7. Supporting structure (wall/floor)	30
4.4. Hilti CFS-B	30
4.4.1. Mounting.....	30
4.4.2. Annular gaps	30
4.4.3. Minimum distance (linear).....	30
4.4.4. Cross laminated timber floor ≥ 80 mm	30
4.4.5. Cross laminated timber floor ≥ 100 mm	34
4.4.6. Cross laminated timber floor ≥ 140 mm	40
4.4.7. Cross laminated timber wall ≥ 80 mm	45
4.4.8. Cross laminated timber wall ≥ 100 mm	48
5. Limitations	55
5.1. Warning.....	55



1. Introduction

This Classification Report defines the fire resistance class assigned to the installation situations of Hilti CFS-B in timber building components in compliance with the procedures given in EN 13501-2:2016.

2. Details of classified building components and products

2.1. Function type

The function of the Hilti construction products listed in this Classification Report is to resist fire in horizontal and vertical orientations in cross laminated timber constructions in accordance with the characteristic product behaviour defined in section 5 of EN 13502-2:2016.

2.1.1. Hilti CFS-B

The firestop bandage Hilti CFS-B is defined as a pipe penetration sealing system. The Hilti CFS-B bandage is used in conjunction with combustible and non-combustible pipes with or without combustible insulation.

2.1.2. Hilti CFS-S ACR

The firestop acrylic sealant Hilti CFS-S ACR is defined as an annular gap seal.

2.2. Descriptions

The installation situations of “Hilti CFS-B in timber building components” are fully described in the test reports referred to in section 3 of this Classification Report.

2.2.1. Products

2.2.1.1. Hilti CFS-B

The building product Hilti CFS-B is a fire stopping bandage made from intumescent material.

Hilti CFS-B with a nominal thickness of 2 mm is assigned the following classification with regard to its reaction to fire in accordance with EN 13501-1:

Reaction to fire performance class E

(ETA-10/0212 of 06.05.2014, Warrington Certification Ltd.)

2.2.1.2. Hilti CFS-S ACR

The construction product Hilti CFS-S ACR is an acrylic based fire stopping sealant.

Hilti CFS-S ACR is assigned the following classification with regard to its reaction to fire in accordance with EN 13501-1:

Reaction to fire performance class E

(ETA-10/0292 of 31.01.2018, Austrian Institute of Construction Engineering (OIB))

2.2.2. Pipes

2.2.2.1. Metal pipes (hmp):

Copper	Heat conductivity $\lambda \sim 380 \text{ W}/(\text{m}^*\text{K})$
Stainless steel	Heat conductivity $\lambda \sim 15 \text{ W}/(\text{m}^*\text{K})$

2.2.2.2. Multilayer composite pipes:

Geberit Mepla	Application:	Potable water, heating
	Material:	PE-RT/aluminium/PE-RT

2.2.3. Insulations

Armacell AF/Armaflex®	Elastomeric insulation, Euroclass B/BL-s3, d0
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2.2.4. Test specimen description

2.2.4.1. Key

Test Report No. – Penetration sealant type – test specimen numbers of the current page																		
Test specimen no.	Plastic or metal type Manufacturer type designation Cable group acc. to EN 1366-3:2009 Table A.1/2	Amount x outside diameter / wall thickness Cable designation acc. to EN 1366-3:2009 Table A.1/2 Spec. designation of cables / coaxial cables or wave-guides deviating from EN 1366-3:2009 Deviating cables /coaxial cables or waveguides	Orientation	Pipe-end configuration Table 2	Insulation Acc. to EN 1366-3:2009; Table 1				Mixed penetration seal / dimension l x w x h [mm]	Pipe sealing system, as per EN 1366-3 3.12								
					Pipe-end configuration	Type	Set-up	Length [mm]		Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint seal depth [mm]	Fastening
													Layers	Thickness [mm]	Length [mm]			
Test specimen no.																		

2.2.4.2. Floor constructions

2.2.4.2.1. Test Report No. 318092507-1,Rev2

Tested in:	80 mm thick cross laminated timber floor (Binderholz BBS XL) with 3-layer structure Lamella thickness per layer 20 / 40 / 20 mm
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TR 318092507-1,Rev2																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN 1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap sealing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P5	Copper	1 x Ø10 / 1	90°	C/U	AF/Armaflex	CS	∞	7.5	CFS-B	25	2	4	125	2S-I	CFS-S ACR, 25	secured by wire
P6	Copper	1 x Ø42 / 1.2	90°	C/U	AF/Armaflex	CS	∞	9	CFS-B	60	2	4	125	2S-I		secured by wire

TR 318092507-1,Rev2 – Pipe penetration seals – P7 – P12, P22 – P24																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN 1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap sealing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P7	Copper	1 x Ø10 / 1	90°	C/U	AF/Armaflex	CS	∞	15.5	CFS-B	41	2	4	125	2S-I	CFS-S ACR; 25	secured by wire
P8	Copper	1 x Ø42 / 1.2	90°	C/U	AF/Armaflex	CS	∞	16.5	CFS-B	75	2	4	125	2S-I		secured by wire
P9	Geberit Mepla	1 x Ø16 / 2.25	90°	U/C	-	-	-	-	CFS-B	16	2	4	125	2S-I		secured by wire
P10	Geberit Mepla	1 x Ø40 / 3.5	90°	U/C	-	-	-	-	CFS-B	40	2	4	125	2S-I		secured by wire
P11	Geberit Mepla	1 x Ø16 / 2.25	90°	U/C	AF/Armaflex	CS	∞	14	CFS-B	44	2	4	125	2S-I		secured by wire
P12	Geberit Mepla	1 x Ø40 / 3.5	90°	U/C	AF/Armaflex	CS	∞	16.5	CFS-B	73	2	4	125	2S-I		secured by wire

2.2.4.2.2. Test Report No. 318092507-3,Rev2

Tested in:	100 mm thick cross laminated timber ceiling (Binderholz BBS XL) with 5-layer structure Lamella thickness per layer 20 / 20 / 20 / 20 / 20 mm
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TR 318092507-3,Rev2																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap sealing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P5	Copper	1 x Ø10 / 1	90°	C/U	AF/Armaflex	CS	8	9.5	CFS-B	107.9	2	4	1 2 5	2S-I	CFS-S ACR, 25	secured by wire
P6	Copper	1 x Ø42 / 1.2	90°	C/U	AF/Armaflex	CS	8	9.5	CFS-B	95.1	2	4	1 2 5	2S-I		secured by wire



TR 318092507-3,Rev2																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN 1366-3:2009; Table 1				Pipe sealing system, acc. to EN1366-3: 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap sealing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P7	Copper	1 x Ø88.9 / 2	90°	C/U	AF/Armaflex	CS	∞	18	CFS-B	124.9	2	4	125	2S-I	CFS-S ACR, 25	-
P8	Copper	1 x Ø76.1 / 1.5	90°	C/U	AF/Armaflex	CS	∞	17.5	CFS-B	111.1	2	4	125	2S-I		-
P9	Geberit Mepla	1 x Ø50 / 4.5	90°	U/C	-	-	-	-	CFS-B	50	2	4	125	2S-I		secured by wire
P10	Geberit Mepla	1 x Ø63 / 4.5	90°	U/C	-	-	-	-	CFS-B	63	2	4	125	2S-I		secured by wire
P11	Geberit Mepla	1 x Ø50 / 4.5	90°	U/C	AF/Armaflex	CS	∞	16.5	CFS-B	83	2	4	125	2S-I		secured by wire
P12	Geberit Mepla	1 x Ø63 / 4.5	90°	U/C	AF/Armaflex	CS	∞	17	CFS-B	97	2	4	125	2S-I		secured by wire

2.2.4.2.3. Test Report No. 318092507-5

Tested in:	100 mm thick cross laminated timber floor (Binderholz BBS XL) with five-layered structure Lamella thickness per layer 20 / 20 / 20 / 20 / 20 mm
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TR 318092507-5																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap sealing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P42	Geberit Mepla	1 x Ø63 / 4.5	90°	U/C	AF/Armaflex	CS	8	14.5	CFS-B	93	2	4	125	2S-I	CFS-S ACR, 25	secured by wire
P43	Geberit Mepla	1 x Ø50 / 4.0	90°	U/C	AF/Armaflex	CS	9	20.5	CFS-B	68	2	4	125	2S-I		secured by wire

2.2.4.2.4. Test Report No. 318092507-2,Rev2

Tested in:	140 mm thick cross laminated timber floor (Binderholz BBS XL) with 5-layer structure Lamella thickness per layer 40 / 20 / 20 / 20 / 40 mm
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TR 318092507-2,Rev2																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN 1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap sealing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P5	Copper	1 x Ø10 / 1	90°	C/U	AF/Armaflex	CS	∞	7.5	CFS-B	25	2	4	125	2S-I	CFS-S ACR, 25	secured by wire
P6	Copper	1 x Ø42 / 1.2	90°	C/U	AF/Armaflex	CS	∞	9	CFS-B	60	2	4	125	2S-I		secured by wire

TR 318092507-2,Rev2																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN 1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap sealing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P7	Copper	1 x Ø10 / 1	90°	C/U	AF/Armaflex	CS	∞	15.5	CFS-B	41	2	4	125	2S-I	CFS-S ACR, 25	secured by wire
P8	Copper	1 x Ø42 / 1.2	90°	C/U	AF/Armaflex	CS	∞	16.5	CFS-B	75	2	4	125	2S-I		secured by wire
P9	Geberit Mepla	1 x Ø16 / 2.25	90°	U/C	-	-	-	-	CFS-B	16	2	4	125	2S-I		secured by wire
P10	Geberit Mepla	1 x Ø40 / 3.5	90°	U/C	-	-	-	-	CFS-B	40	2	4	125	2S-I		secured by wire
P11	Geberit Mepla	1 x Ø16 / 2.25	90°	U/C	AF/Armaflex	CS	∞	14	CFS-B	44	2	4	125	2S-I		secured by wire
P12	Geberit Mepla	1 x Ø40 / 3.5	90°	U/C	AF/Armaflex	CS	∞	16.5	CFS-B	73	2	4	125	2S-I		secured by wire
P47	Stainless steel	1 x Ø35 / 1.5	90°	C/U	AF/Armaflex	CS	∞	13	CFS-B	61	2	4	125	2S-I		secured by wire

2.2.4.3. Wall constructions

2.2.4.3.1. Test Report No. 319091602-3,Rev1

Tested in:	80 mm thick cross laminated timber wall (Binderholz BBS XL) with 3-layer structure Lamella thickness per layer 20 / 40 / 20 mm
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TR 319091602-3,Rev1																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap sealing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P5	Copper	1 x Ø10 / 1	90°	C/U	AF/Armaflex	CS	∞	7.5	CFS-B	25	2	4	125	2S-I	CFS-S ACR, 25	secured by wire
P6	Copper	1 x Ø42 / 1.2	90°	C/U	AF/Armaflex	CS	∞	9	CFS-B	60	2	4	125	2S-I		secured by wire

TR 319091602-3, Rev1																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap sealing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P7	Copper	1 x Ø10 / 1	90°	C/U	AF/Armaflex	CS	∞	15.5	CFS-B	41	2	4	125	2S-I	CFS-S ACR, 25	secured by wire
						LS	250	13								
P8	Copper	1 x Ø42 / 1.2	90°	C/U	AF/Armaflex	CS	∞	16.5	CFS-B	75	2	4	125	2S-I		secured by wire
						LS	250	13								
P9	Geberit Mepla	1 x Ø16 / 2.25	90°	U/C	-	-	-	CFS-B	16	2	4	125	2S-I	secured by wire		
P10	Geberit Mepla	1 x Ø40 / 3.5	90°	U/C	-	-	-	CFS-B	40	2	4	125	2S-I	secured by wire		
P11	Geberit Mepla	1 x Ø16 / 2.25	90°	U/C	AF/Armaflex	CS	∞	14	CFS-B	44	2	4	125	2S-I	secured by wire	
P12	Geberit Mepla	1 x Ø40 / 3.5	90°	U/C	AF/Armaflex	CS	∞	16.5	CFS-B	73	2	4	125	2S-I	secured by wire	

2.2.4.3.2. Test Report No. 319091602-4,Rev1

Tested in:	80 mm thick cross laminated timber floor (Binderholz BBS XL) with 3-layer structure Lamella thickness per layer 20 / 40 / 20 mm
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TR 319091602-4,Rev1																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap sealing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P34	Copper	1 x Ø42 / 1.2	90°	C/U	AF/Armaflex	CS	∞	13.5	CFS-B	69	2	4	125	2S-I	CFS-S ACR, 25	secured by wire
P35	Copper	1 x Ø42 / 1.2	90°	C/U	AF/Armaflex	CS	∞	20.5	CFS-B	83	2	4	125	2S-I		secured by wire

2.2.4.3.3. Test Report No. 319091602-1,Rev1

Tested in:	100 mm thick cross laminated timber wall (Binderholz BBS XL) with 5-layer structure Lamella thickness per layer 20 / 20 / 20 / 20 / 20 mm
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TR 319091602-1,Rev1																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap sealing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P5	Copper	1 x Ø54 / 1.5	90°	C/U	AF/Armaflex	CS	∞	9	CFS-B	72	2	4	125	2S-I	CFS-S ACR, 25	secured by wire
P6	Copper	1 x Ø54 / 1.5	90°	C/U	AF/Armaflex	CS	∞	17	CFS-B	84	2	4	125	2S-I		secured by wire
P7	Geberit Mepla	1 x Ø63 / 4.5	90°	U/C	AF/Armaflex	CS	∞	17	CFS-B	93	2	4	125	2S-I		secured by wire
P8	Geberit Mepla	1 x Ø63 / 4.5	90°	U/C	-	-	-	-	CFS-B	63	2	4	125	2S-I		secured by wire

2.2.4.3.4. Test Report No. 319091602-2,Rev1

Tested in:	100 mm thick cross laminated timber wall (Binderholz BBS XL) with 5-layer structure Lamella thickness per layer 20 / 20 / 20 / 20 / 20 mm
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TR 319091602-2,Rev1																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap sealing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P5	Copper	1 x Ø10 / 1	90°	C/U	AF/Armaflex	CS	∞	7.5	CFS-B	25	2	4	125	2S-I	CFS-S ACR, 25	secured by wire
P6	Copper	1 x Ø42 / 1.2	90°	C/U	AF/Armaflex	CS	∞	9	CFS-B	60	2	4	125	2S-I		secured by wire

TR 319091602-2,Rev1																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap sealing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P7	Copper	1 x Ø10 / 1	90°	C/U	AF/Armaflex	CS	∞	15.5	CFS-B	41	2	4	125	2S-I	CFS-S ACR, 25	secured by wire
P8	Copper	1 x Ø42 / 1.2	90°	C/U	AF/Armaflex	CS	∞	16.5	CFS-B	75	2	4	125	2S-I		secured by wire
P9	Geberit Mepla	1 x Ø16 / 2.25	90°	U/C	-	-	-	-	CFS-B	16	2	4	125	2S-I		secured by wire
P10	Geberit Mepla	1 x Ø40 / 3.5	90°	U/C	-	-	-	-	CFS-B	40	2	4	125	2S-I		secured by wire
P11	Geberit Mepla	1 x Ø16 / 2.25	90°	U/C	AF/Armaflex	CS	∞	14	CFS-B	44	2	4	125	2S-I		secured by wire
P12	Geberit Mepla	1 x Ø40 / 3.5	90°	U/C	AF/Armaflex	CS	∞	16.5	CFS-B	73	2	4	125	2S-I		secured by wire

2.2.4.3.5. Test Report No. 319091602-5,Rev1

Tested in:	100 mm thick cross laminated timber wall (Binderholz BBS XL) with 5-layer structure Lamella thickness per layer 20 / 20 / 20 / 20 / 20 mm
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TR 319091602-5,Rev1																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap sealing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P40	Copper	1 x Ø42 / 1.2	90°	C/U	AF/Armaflex	CS LS	∞ 250	20.5 19	CFS-B	83	2	4	125	2S-I	CFS-S ACR, 25	secured by wire
P41	Copper	1 x Ø42 / 1.2	90°	C/U	AF/Armaflex	CS LS	∞ 250	9 19	CFS-B	80	2	4	125	2S-I		secured by wire
P42	Copper	1 x Ø42 / 1.2	90°	C/U	AF/Armaflex	CS	∞	13.5	CFS-B	69	2	4	125	2S-I		secured by wire
P43	Mepla	1 x Ø63 / 4.5	90°	U/C	AF/Armaflex	CS	∞	14.5	CFS-B	90	2	4	125	2S-I		secured by wire
P44	Copper	1 x Ø42 / 1.2	90°	C/U	AF/Armaflex	CS LS	∞ 250	13.5 19	CFS-B	69	2	4	125	2S-I		secured by wire

3. Test reports and results

3.1. Test reports

Name of testing laboratory	Customer	Test Report No.	Test method
IBS Linz Petzoldstr. 45, A-4020 Linz	HILTI AG Feldkircher Str. 100 FL-9494 Schaan	319091602-3,Rev1 of 24.07.2020 (CLT W 80mm)	EN 1363-1: 1999 EN 1366-3: 2009
IBS Linz Petzoldstr. 45, A-4020 Linz	HILTI AG Feldkircher Str. 100 FL-9494 Schaan	319091602-2,Rev1 of 24.07.2020 (CLT W 100mm)	EN 1363-1: 1999 EN 1366-3: 2009
IBS Linz Petzoldstr. 45, A-4020 Linz	HILTI AG Feldkircher Str. 100 FL-9494 Schaan	319091602-1,Rev1 of 24.07.2020 (CLT W 100mm)	EN 1363-1: 1999 EN 1366-3: 2009
IBS Linz Petzoldstr. 45, A-4020 Linz	HILTI AG Feldkircher Str. 100 FL-9494 Schaan	318092507-3,Rev2 of 12.10.2020 (CLT C 100mm)	EN 1363-1: 1999 EN 1366-3: 2009
IBS Linz Petzoldstr. 45, A-4020 Linz	HILTI AG Feldkircher Str. 100 FL-9494 Schaan	318092507-2,Rev2 of 12.10.2020 (CLT D 140mm)	EN 1363-1: 1999 EN 1366-3: 2009
IBS Linz Petzoldstr. 45, A-4020 Linz	HILTI AG Feldkircher Str.100 FL-9494 Schaan	318092507-1,Rev2 of 12.10.2020 (CLT D 80mm)	EN 1363-1: 1999 EN 1366-3: 2009
IBS Linz Petzoldstr. 45, A-4020 Linz	HILTI AG Feldkircher Str. 100 FL-9494 Schaan	319091602-4,Rev1 of 12.10.2020 (CLT W 80mm)	EN 1363-1: 1999 EN 1366-3: 2009
IBS Linz Petzoldstr. 45, A-4020 Linz	HILTI AG Feldkircher Str. 100 FL-9494 Schaan	319091602-5,Rev1 of 12.10.2020 (CLT W 100mm)	EN 1363-1: 1999 EN 1366-3: 2009
IBS Linz Petzoldstr. 45, A-4020 Linz	HILTI AG Feldkircher Str. 100 FL-9494 Schaan	318092507-5 of 22.07.2020 (CLT C 100mm)	EN 1363-1: 1999 EN 1366-3: 2009

3.2. Resistance to fire performance

Table 1: Terms of loading

Temperature-time curve:	Standard temperature-time curve (STTC) as specified in subsection 5.1.1 of EN 1363-1:2000.
Fire load:	Horizontal penetration seal (floor) Vertical penetration seal (wall)

Table 2: Test results

Test Report No. 318092507-1, Rev2 of 10.10.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
[min]					
P5 - P8	C/U	≥ 60	≥ 60	≥ 60	≥ 60
P9 - P12	U/C	≥ 60	≥ 60	≥ 60	≥ 60
Specific supporting structure according to the specifications of EN 1366-3:2009, subsection 7.2.1 Floor construction in cross laminated timber made from spruce with a total thickness of 80 mm					

Test Report No. 318092507-2, Rev2 of 10.10.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
P5	C/U	≥ 120	≥ 120	≥ 120	≥ 120
P6	C/U	≥ 120	≥ 120	≥ 120	≥ 90
P7 - P8	C/U	≥ 120	≥ 120	≥ 120	≥ 120
P9 - P12	U/C	≥ 120	≥ 120	≥ 120	≥ 120
P47	C/U	≥ 120	≥ 120	≥ 120	≥ 120
Specific supporting structure according to the specifications of EN 1366-3:2009, subsection 7.2.1 Floor construction in cross laminated timber made from spruce with a total thickness of 140 mm					

Test Report No. 318092507-3, Rev2 of 10.10.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
[min]					
P5 - P6	C/U	≥ 90	≥ 90	≥ 90	≥ 30
P7 - P8	C/U	≥ 90	≥ 90	≥ 90	≥ 45
P9 - P10	U/C	≥ 90	≥ 90	≥ 90	≥ 60
P11 - P12	U/C	≥ 90	≥ 90	≥ 90	≥ 90
Specific supporting structure according to the specifications of EN 1366-3:2009, subsection 7.2.1 Floor construction in cross laminated timber made from spruce with a total thickness of 100 mm					

Test report 318092507-5 of 22.07.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
P42 - P43	U/C	≥ 90	≥ 90	≥ 90	≥ 60
Specific supporting structure according to the specifications of EN 1366-3:2009, subsection 7.2.1 Floor construction in cross laminated timber made from spruce with a total thickness of 100 mm					

Test Report No. 319091602-1, Rev1 of 24.07.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
P5	C/U	≥ 90	≥ 90	≥ 90	≥ 30
P6	C/U	≥ 90	≥ 90	≥ 90	≥ 45
P7	U/C	≥ 90	≥ 90	≥ 90	≥ 60
P8	U/C	≥ 90	≥ 90	≥ 90	≥ 45
Specific supporting structure according to the specifications of EN 1366-3:2009, subsection 7.2.1 Wall constructions in cross laminated timber made from spruce with a total thickness of 100 mm					

Test Report No. 319091602-2, Rev1 of 24.07.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
P5	C/U	≥ 90	≥ 90	≥ 90	≥ 90
P6	C/U	≥ 90	≥ 90	≥ 90	≥ 45
P7	C/U	≥ 90	≥ 90	≥ 90	≥ 90
P8	C/U	≥ 90	≥ 90	≥ 90	≥ 90
P9 - P12	U/C	≥ 90	≥ 90	≥ 90	≥ 90
Specific supporting structure according to the specifications of EN 1366-3:2009, subsection 7.2.1 Wall constructions in cross laminated timber made from spruce with a total thickness of 100 mm					

Test Report No. 319091602-3, Rev1 of 24.07.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
P5	C/U	≥ 60	≥ 60	≥ 60	≥ 60
P6	C/U	≥ 60	≥ 60	≥ 60	≥ 45
P7 - P8	C/U	≥ 60	≥ 60	≥ 60	≥ 60
P9 - P12	U/C	≥ 60	≥ 60	≥ 60	≥ 60
Specific supporting structure according to the specifications of EN 1366-3:2009, subsection 7.2.1 Wall constructions in cross laminated timber made from spruce with a total thickness of 80 mm					

Test Report No. 319091602-4, Rev1 of 12.10.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
P34	C/U	≥ 60	≥ 60	≥ 60	≥ 45
P35	C/U	≥ 60	≥ 60	≥ 60	≥ 60
Specific supporting structure according to the specifications of EN 1366-3:2009, subsection 7.2.1 Wall constructions in cross laminated timber made from spruce with a total thickness of 80 mm					

Test Report No. 319091602-5, Rev1 of 12.10.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
P40 - P41	C/U	≥ 90	≥ 90	≥ 90	≥ 90
P42	C/U	≥ 90	≥ 90	≥ 90	≥ 45
P43	C/U	≥ 90	≥ 90	≥ 90	≥ 60
P44	C/U	≥ 90	≥ 90	≥ 90	≥ 90

Specific supporting structure according to the specifications of EN 1366-3:2009, subsection 7.2.1
Wall constructions in cross laminated timber made from spruce with a total thickness of 100 mm

4. Classification and field of application

4.1. Reference for classification

This Classification is based on the normative reference EN 13501-2: 2016, section 7.

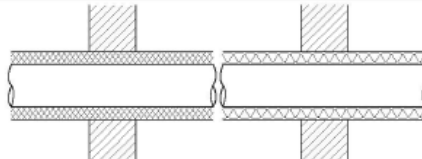
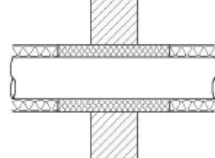
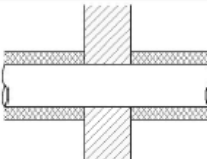
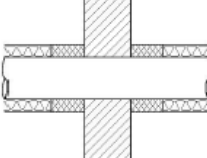
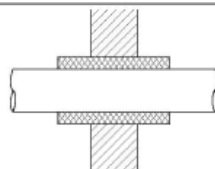
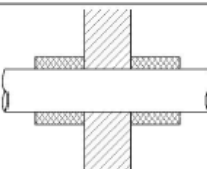




4.2. Reference for field of application

The field of direct application is based on the normative reference EN 1366-3:2009.

4.3. Definitions

4.3.1. Pipe insulation

This table contains terms that are used throughout the classification report for the various application fields of the pipe insulation.

	<i>Sustained</i>	<i>Interrupted</i>
Continued	  <p>Case CS</p>	  <p>Case CI</p>
Local	 <p>Case LS</p>	 <p>Case LI</p>
<p>NOTE Depending on the reaction to fire classification of the insulation, the insulation may be the penetration seal / be part of the penetration seal or additional sealing means (which are not shown in the figures) may be necessary. For further explanation see Annex H.</p> <p>Key</p> <ul style="list-style-type: none">  Building element  Pipe  Thermal/acoustic/other pipe insulation  Insulation acting as penetration seal or forming part of the penetration seal 		

4.3.2. Positioning of sectional insulations in the supporting structure

For both wall and floor application, the sectional insulation must be positioned symmetrically to the supporting structure.

4.3.3. Length of sectional insulation

The length of the local insulation may be increased but not decreased.

4.3.4. Pipe orientation

The pipes are mounted perpendicular to the supporting structure and are tested this way.

4.3.5. Pipe support

Pipes and cables must be supported on both sides of the wall constructions or on the surface of the ceiling constructions at a distance of ≤ 350 mm.

4.3.6. Pipe-end configuration

Tests performed with pipe-end configuration U/U shall also cover the configurations C/U, U/C and C/C.

Tests performed with pipe-end configuration C/U shall also cover the configurations U/C and C/C.

Tests performed with pipe-end configuration U/C shall also cover the configuration C/C.

		Tested			
		U/U	U/C	C/U	C/C
Covered	U/U	Y	N	N	N
	U/C	Y	Y	N	N
	C/U	Y	Y	Y	N
	C/C	Y	Y	Y	Y
Y = acceptable, N = not acceptable					

4.3.7. Supporting structure (wall/floor)

Test results that include a specific supporting structure shall apply to separating building components made of the same material and with the same composition, at least with the same thickness and density, as the tested ones.

The covering of a horizontal supporting structure with inorganic materials (e.g. concrete covering) is acceptable.

Building components (supporting structures) shall be classified in relation to their fire resistance in compliance with EN 13501-2.

4.4. Hilti CFS-B

4.4.1. Mounting

The Hilti CFS-B firestop bandage is wrapped in 2 layers around the specimen on both sides of the wall or floor and secured against falling by means of wire. The bandage must project 60 mm from the wall or floor on both sides.

4.4.2. Annular gaps

Sealing of annular gap	Hilti CFS-S ACR
Maximum annular gap	≤ 15 mm
Filling depth	≥ 25 mm
Backfilling	none

4.4.3. Minimum distance (linear)

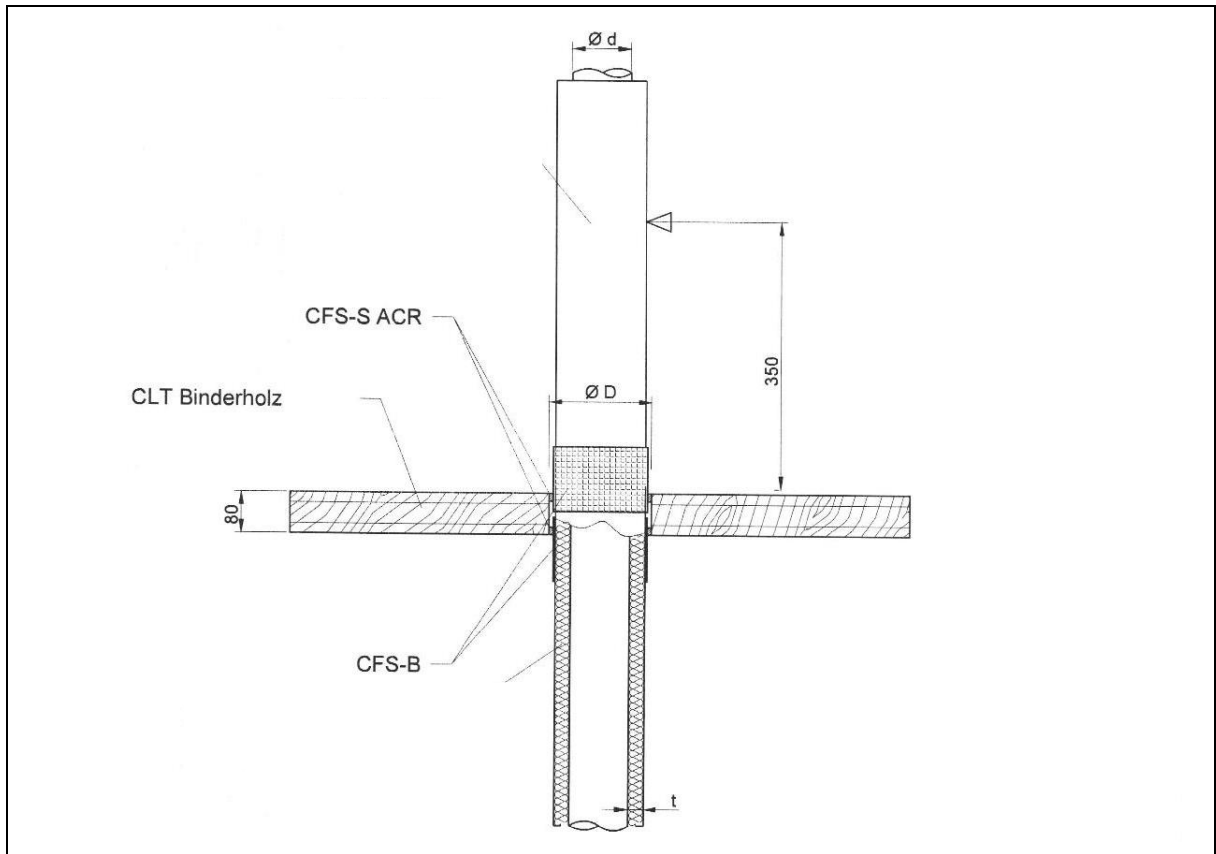
Hilti CFS-B +	Mineral wool insulation	50 mm
	Hilti CFS-C EL	
	Hilti CFS-CC	
All other distances		≥ 100 mm

4.4.4. Cross laminated timber floor ≥ 80 mm

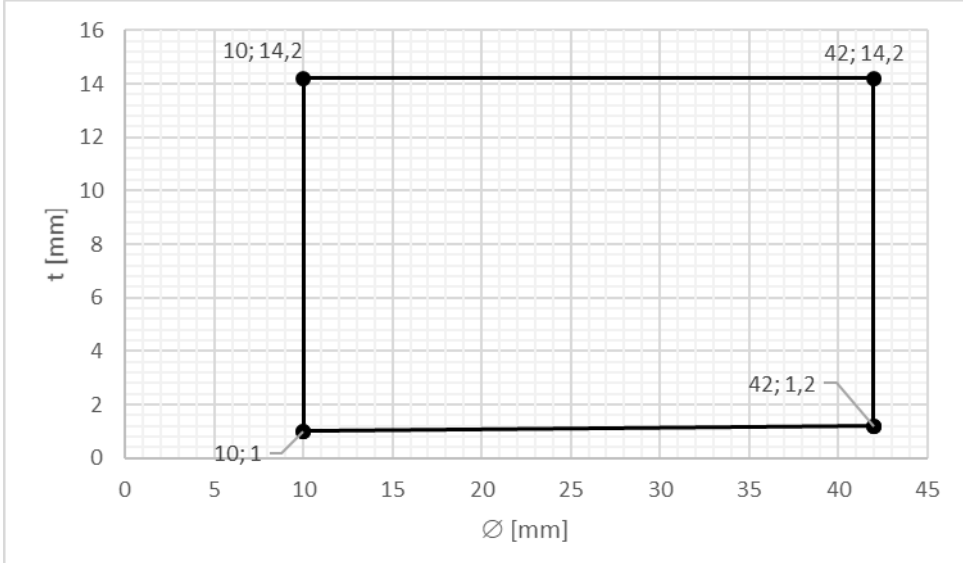
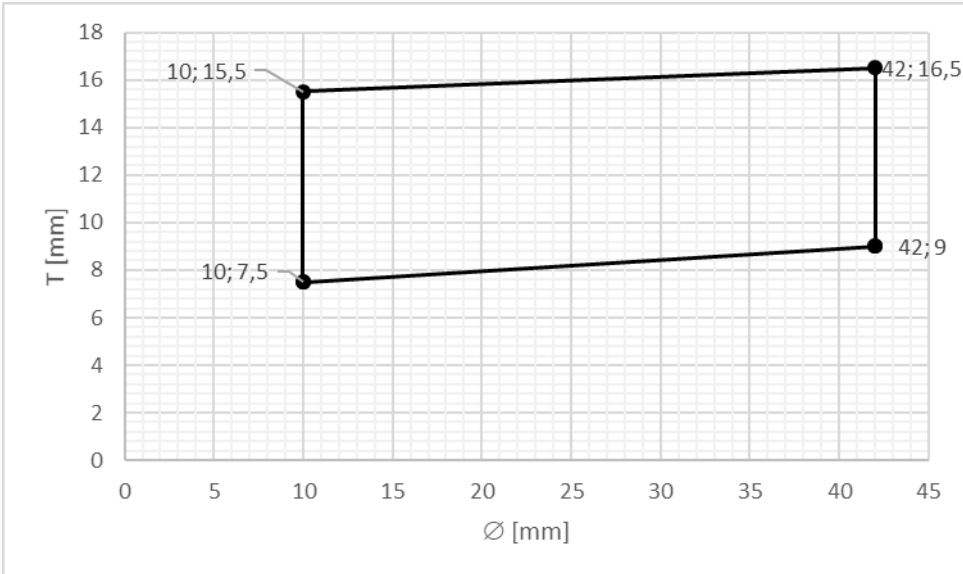
4.4.4.1. Definition of supporting structure

The floor must be ≥ 80 mm thick and have ≥ 3 layers of softwood, provided that each outer layer exhibits a thickness of ≥ 20 mm. Both PU and MUF adhesives are permitted. Edge glueing is not required.

4.4.4.2. Detailed drawings



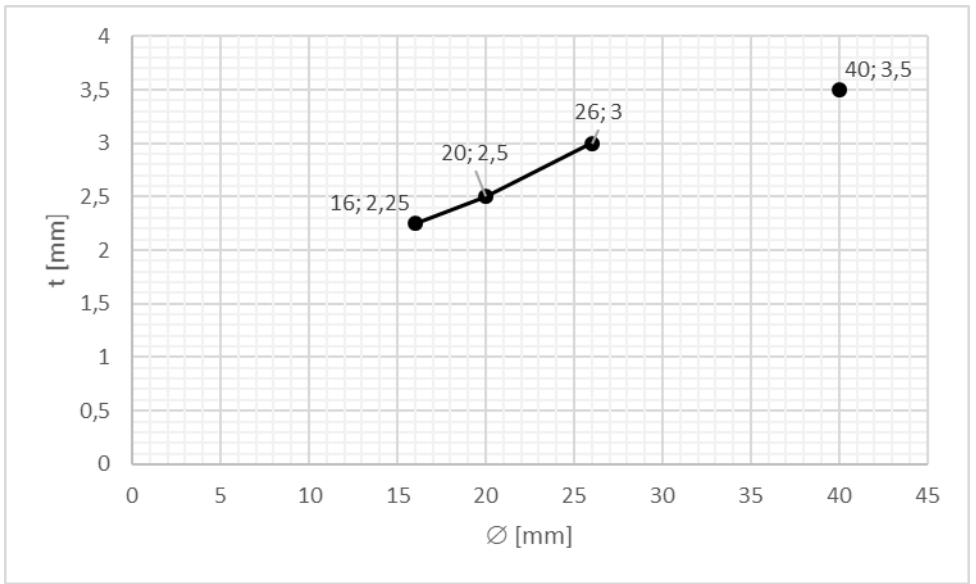
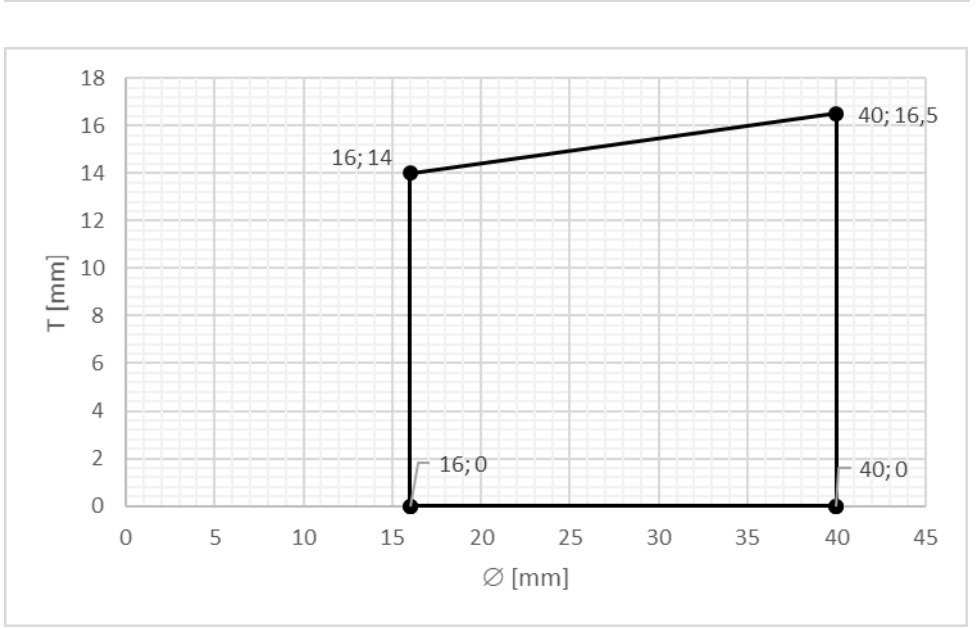
4.4.4.3. Metal pipes with combustible insulation

<p>Copper pipe⁵, $\lambda \leq 380 \text{ W/mK}$</p> <p>Insulation - CS</p>	<p>$\varnothing = 10 - 42 \text{ mm}$</p> <p>$t = 1.0 - 14.2 \text{ mm}$</p> <p>Elastomeric foam⁶</p> <p>$T = 7.5 - 20, 5.5\text{mm}$</p>	<p>EI 60 – C/U</p>
<p>Additional protective insulation made of elastomeric foam⁶ case LI Length of 250 mm on both sides and nudging on the supporting construction</p>		
		<p>318092507-1, Rev2 P5 – P8</p>
		

⁵ Results on copper pipes also cover steel and stainless steel pipes

⁶ Elastomeric insulation of type Kaimann Kaiflex HT plus, Armacell AF/Armaflex or Armacell SH/Armaflex

4.4.4.4. Aluminium composite pipes with combustible insulation

Geberit Mepla (rod)	$\varnothing = 16 - 26, 40 \text{ mm}$ $t = 2.25 - 3, 3.5 \text{ mm}$	EI 60 – U/C										
Insulation - CS	Elastomeric foam ⁶ $T = 0 - 16.5 \text{ mm}$											
 <table border="1" style="display: none;"> <caption>Data for Graph 1: t [mm] vs Ø [mm]</caption> <thead> <tr> <th>Ø [mm]</th> <th>t [mm]</th> </tr> </thead> <tbody> <tr> <td>16</td> <td>2,25</td> </tr> <tr> <td>20</td> <td>2,5</td> </tr> <tr> <td>26</td> <td>3</td> </tr> <tr> <td>40</td> <td>3,5</td> </tr> </tbody> </table>		Ø [mm]	t [mm]	16	2,25	20	2,5	26	3	40	3,5	318092507-1,Rev2 P11 – P12
Ø [mm]	t [mm]											
16	2,25											
20	2,5											
26	3											
40	3,5											
 <table border="1" style="display: none;"> <caption>Data for Graph 2: T [mm] vs Ø [mm]</caption> <thead> <tr> <th>Ø [mm]</th> <th>T [mm]</th> </tr> </thead> <tbody> <tr> <td>16</td> <td>0</td> </tr> <tr> <td>16</td> <td>14</td> </tr> <tr> <td>40</td> <td>0</td> </tr> <tr> <td>40</td> <td>16,5</td> </tr> </tbody> </table>		Ø [mm]	T [mm]	16	0	16	14	40	0	40	16,5	
Ø [mm]	T [mm]											
16	0											
16	14											
40	0											
40	16,5											

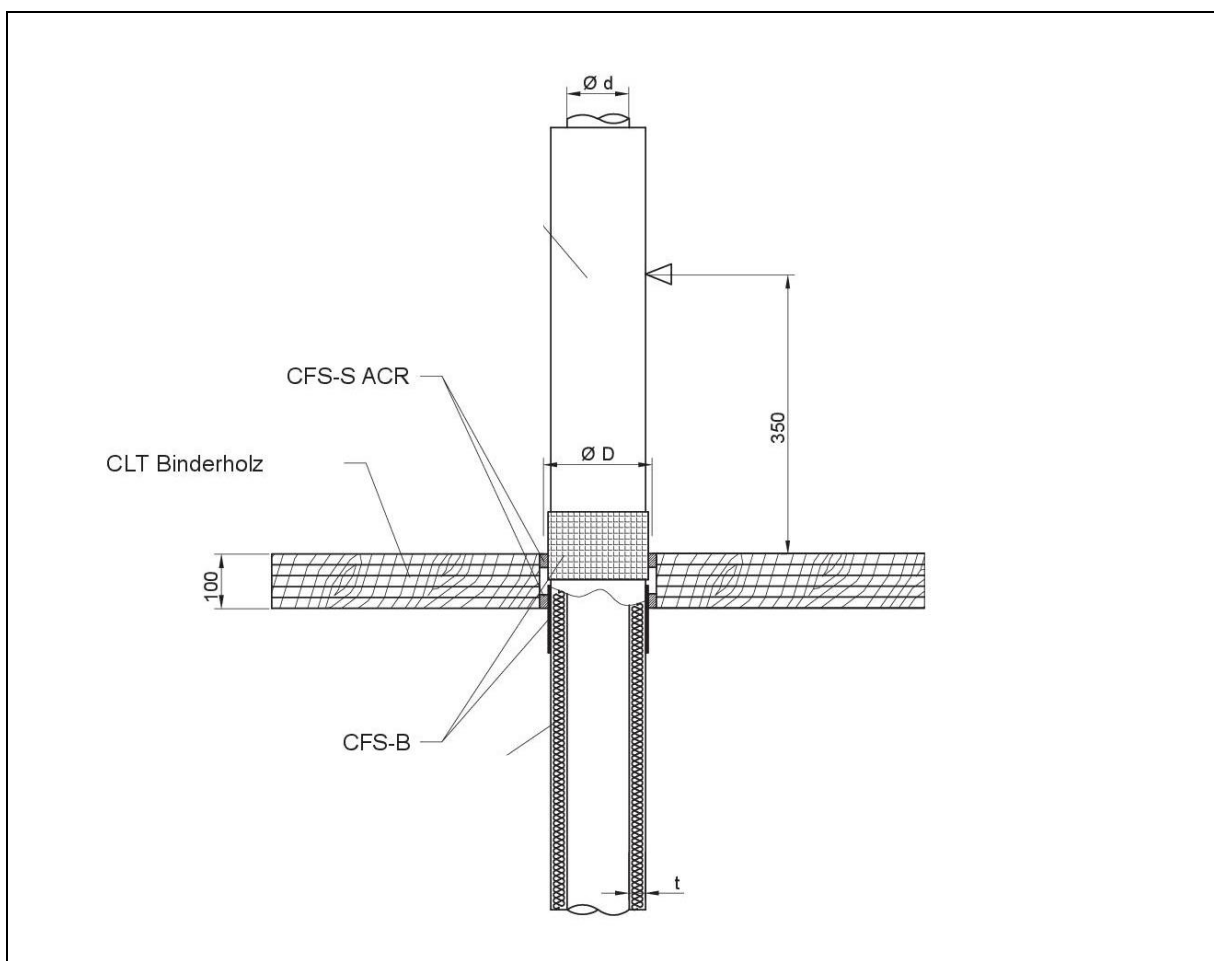
⁶ Elastomeric insulation of type Kaimann Kaiflex HT plus, Armacell AF/Armaflex or Armacell SH/Armaflex

4.4.5. Cross laminated timber floor ≥ 100 mm

4.4.5.1. Definition of supporting structure

The floor must be ≥ 100 mm thick and have ≥ 3 layers of softwood, provided that each outer layer exhibits a thickness of ≥ 20 mm. Both PU and MUF adhesives are approved. Edge glueing is not required.

4.4.5.2. Detailed drawings

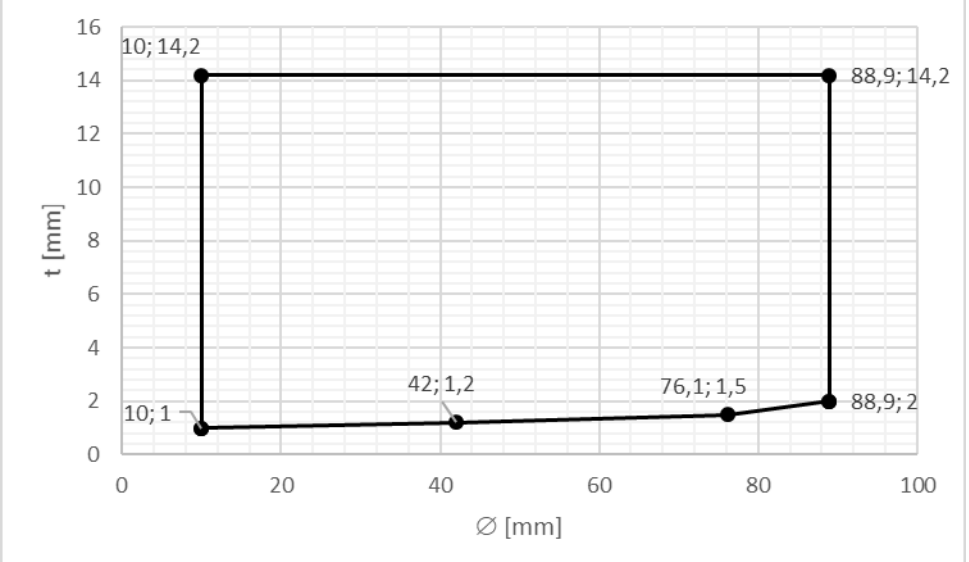
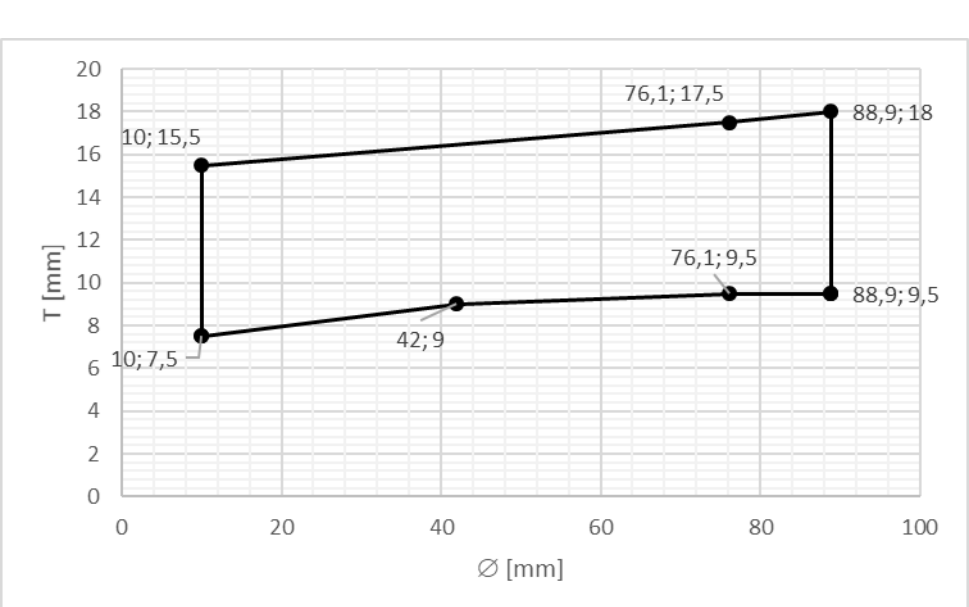


4.4.5.3. Metal pipes with combustible insulation

<p>Copper pipe⁵, $\lambda \leq 380 \text{ W/mK}$</p>	<p>$\varnothing = 10 - 42 \text{ mm}$</p>	<p>EI 60 – C/U</p>										
<p>Insulation - CS</p>	<p>$t = 1.0 - 14.2 \text{ mm}$</p>											
	<p>Elastomeric foam⁶ $T = 7.5 - 16.5 \text{ mm}$</p>											
<p>Graph showing insulation thickness t [mm] versus pipe diameter \varnothing [mm].</p> <table border="1"> <thead> <tr> <th>\varnothing [mm]</th> <th>t [mm]</th> </tr> </thead> <tbody> <tr> <td>10</td> <td>1</td> </tr> <tr> <td>10</td> <td>14,2</td> </tr> <tr> <td>42</td> <td>14,2</td> </tr> <tr> <td>42</td> <td>1</td> </tr> </tbody> </table>		\varnothing [mm]	t [mm]	10	1	10	14,2	42	14,2	42	1	<p>318092507-1, Rev2 P5 – P8</p>
\varnothing [mm]	t [mm]											
10	1											
10	14,2											
42	14,2											
42	1											
<p>Graph showing insulation thickness T [mm] versus pipe diameter \varnothing [mm].</p> <table border="1"> <thead> <tr> <th>\varnothing [mm]</th> <th>T [mm]</th> </tr> </thead> <tbody> <tr> <td>10</td> <td>7,5</td> </tr> <tr> <td>10</td> <td>15,5</td> </tr> <tr> <td>42</td> <td>16,5</td> </tr> <tr> <td>42</td> <td>9</td> </tr> </tbody> </table>		\varnothing [mm]	T [mm]	10	7,5	10	15,5	42	16,5	42	9	
\varnothing [mm]	T [mm]											
10	7,5											
10	15,5											
42	16,5											
42	9											

⁵ Results on copper pipes also cover steel and stainless steel pipes

⁶ Elastomeric insulation of type Armacell AF/Armaflex

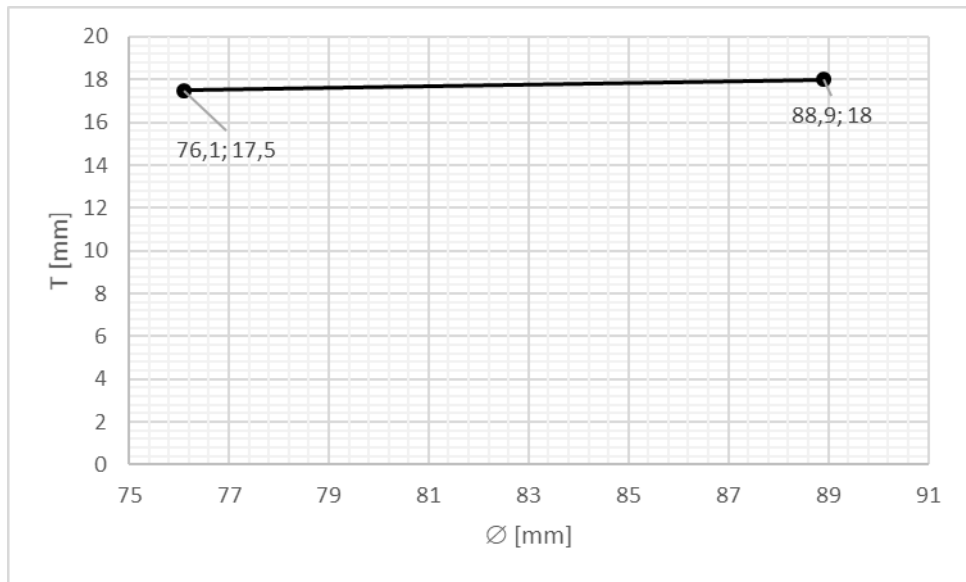
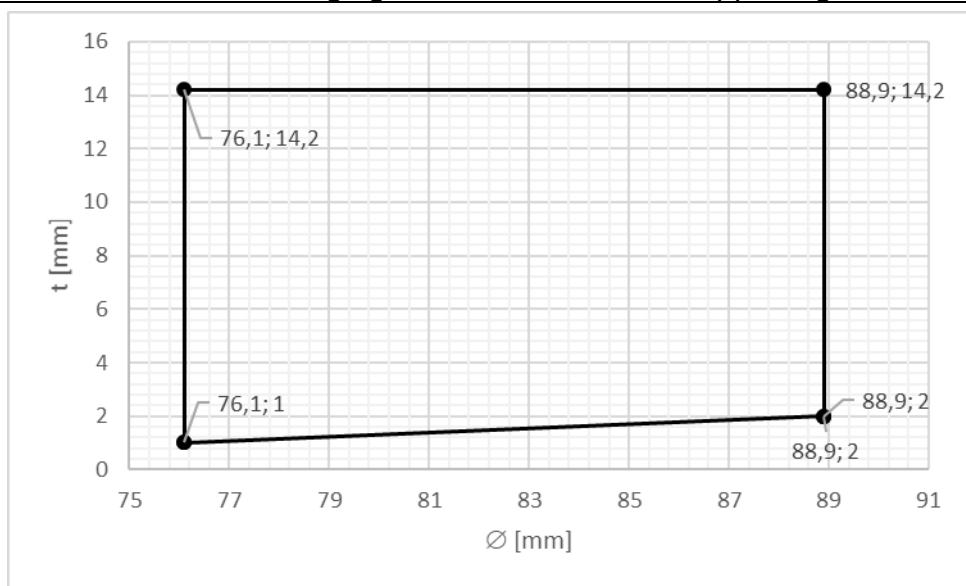
<p>Copper pipe⁵, $\lambda \leq 380 \text{ W/mK}$</p> <p>Insulation - CS</p>	<p>$\varnothing = 10 - 88.9 \text{ mm}$</p> <p>$t = 1.0 - 14.2 \text{ mm}$</p> <p>Elastomeric foam⁶</p> <p>$T = 7.5 - 18 \text{ mm}$</p>	<p>EI 30 – C/U</p>															
<p>Protective insulation made of elastomeric foam⁶ LI 250 mm Nudging on both sides of the supporting construction</p>																	
 <table border="1"> <caption>Data for Graph 1: t [mm] vs Ø [mm]</caption> <thead> <tr> <th>Ø [mm]</th> <th>t [mm]</th> </tr> </thead> <tbody> <tr><td>10</td><td>14,2</td></tr> <tr><td>10</td><td>1</td></tr> <tr><td>42</td><td>1,2</td></tr> <tr><td>76,1</td><td>1,5</td></tr> <tr><td>88,9</td><td>14,2</td></tr> <tr><td>88,9</td><td>2</td></tr> </tbody> </table>		Ø [mm]	t [mm]	10	14,2	10	1	42	1,2	76,1	1,5	88,9	14,2	88,9	2	<p>P5 – P8</p> <p>318092507-1,Rev2</p> <p>318092507-3,Rev2</p>	
Ø [mm]	t [mm]																
10	14,2																
10	1																
42	1,2																
76,1	1,5																
88,9	14,2																
88,9	2																
 <table border="1"> <caption>Data for Graph 2: T [mm] vs Ø [mm]</caption> <thead> <tr> <th>Ø [mm]</th> <th>T [mm]</th> </tr> </thead> <tbody> <tr><td>10</td><td>15,5</td></tr> <tr><td>10</td><td>7,5</td></tr> <tr><td>42</td><td>9</td></tr> <tr><td>76,1</td><td>17,5</td></tr> <tr><td>76,1</td><td>9,5</td></tr> <tr><td>88,9</td><td>18</td></tr> <tr><td>88,9</td><td>9,5</td></tr> </tbody> </table>		Ø [mm]	T [mm]	10	15,5	10	7,5	42	9	76,1	17,5	76,1	9,5	88,9	18	88,9	9,5
Ø [mm]	T [mm]																
10	15,5																
10	7,5																
42	9																
76,1	17,5																
76,1	9,5																
88,9	18																
88,9	9,5																

⁵ Results on copper pipes also cover steel and stainless steel pipes

⁶ Elastomeric insulation of type Armacell AF/Armaflex

Copper pipe ⁵ , $\lambda \leq 380 \text{ W/mK}$	$\varnothing = 76.1 - 88.9 \text{ mm}$	EI 45 – C/U
	$t = 1.5 - 14.2 \text{ mm}$	
Insulation - CS	Elastomeric foam ⁶ $T = 9.5 - 17.5 \text{ mm}$	

Protective insulation made of elastomeric foam⁶ LI 250 mm
Nudging on both sides of the supporting construction

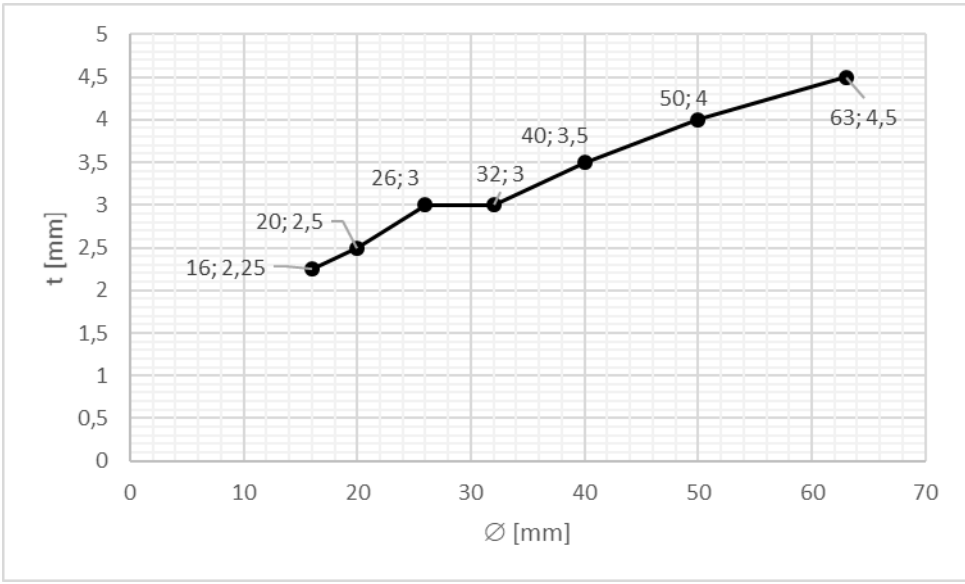
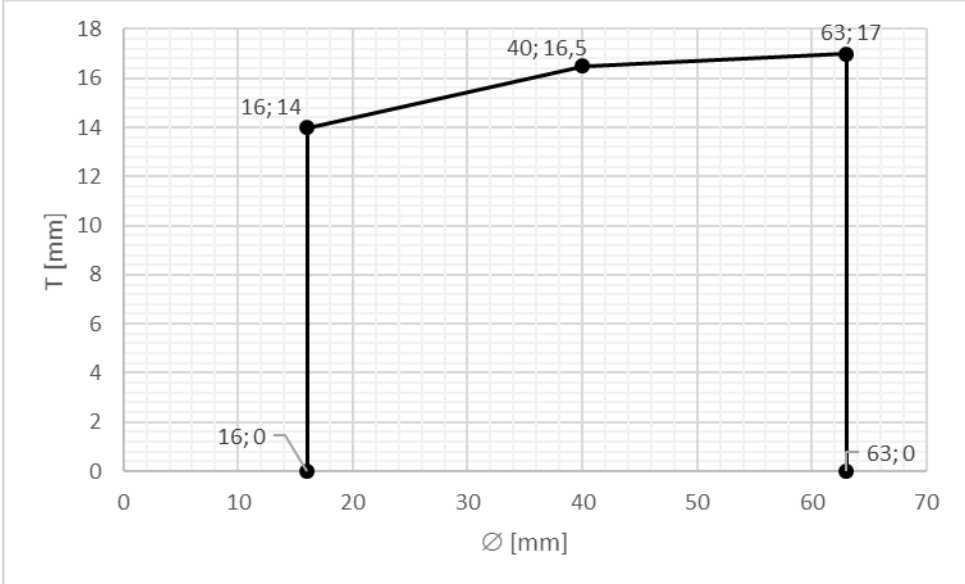


318092507-3,Rev2
P7, P8

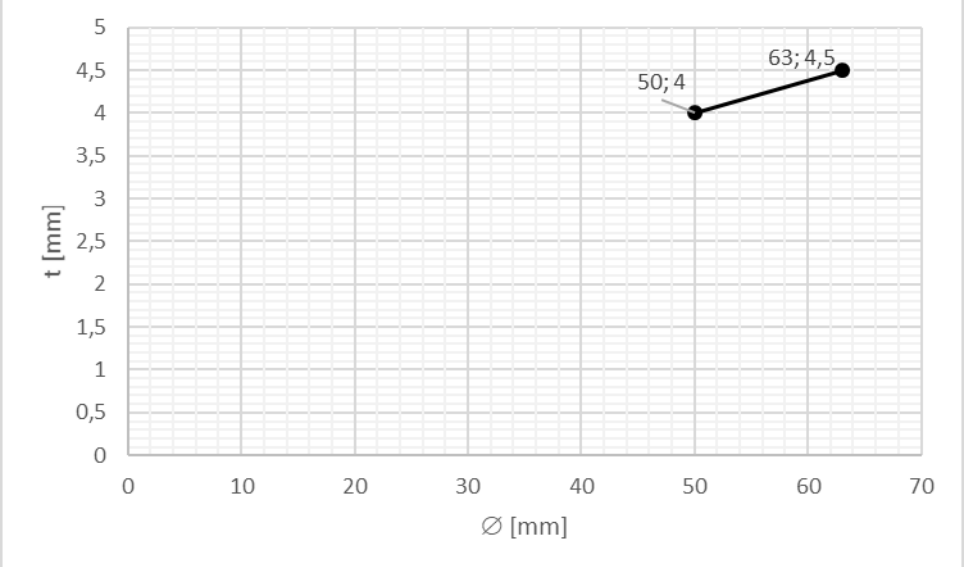
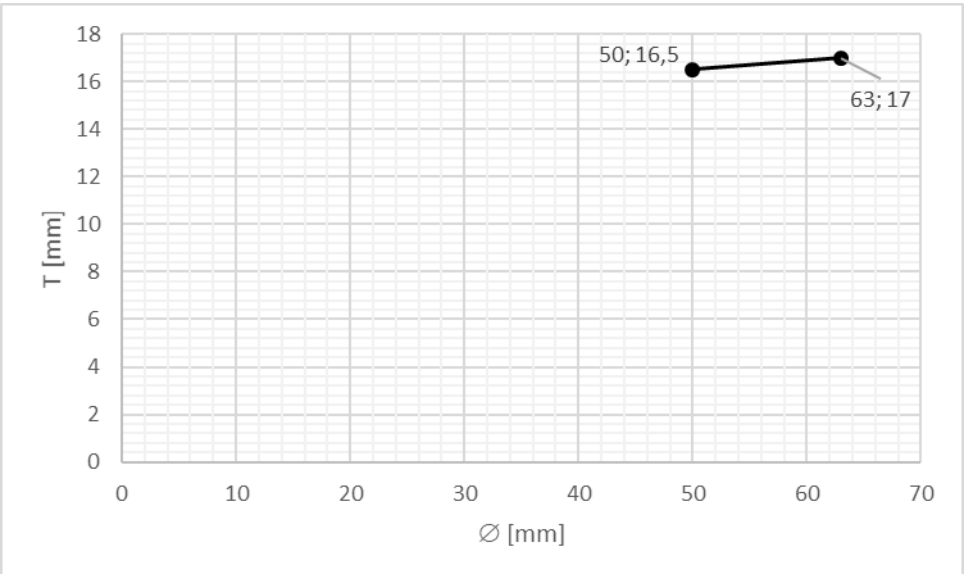
⁵ Results on copper pipes also cover steel and stainless steel pipes

⁶ Elastomeric insulation of type Armacell AF/Armaflex

4.4.5.4. Aluminium composite pipes with combustible insulation

<p>Geberit Mepla (rod)</p>	<p>Ø = 16 - 63 mm</p>	<p>EI 60 – U/C</p>																
<p>Insulation - CS</p>	<p>t = 2.25 - 4.5 mm</p>																	
	<p>Elastomeric foam⁶ T = 0 - 17 mm</p>																	
 <table border="1"> <caption>Data for Graph 1: t [mm] vs Ø [mm]</caption> <thead> <tr> <th>Ø [mm]</th> <th>t [mm]</th> </tr> </thead> <tbody> <tr><td>16</td><td>2,25</td></tr> <tr><td>20</td><td>2,5</td></tr> <tr><td>26</td><td>3</td></tr> <tr><td>32</td><td>3</td></tr> <tr><td>40</td><td>3,5</td></tr> <tr><td>50</td><td>4</td></tr> <tr><td>63</td><td>4,5</td></tr> </tbody> </table>			Ø [mm]	t [mm]	16	2,25	20	2,5	26	3	32	3	40	3,5	50	4	63	4,5
Ø [mm]	t [mm]																	
16	2,25																	
20	2,5																	
26	3																	
32	3																	
40	3,5																	
50	4																	
63	4,5																	
 <table border="1"> <caption>Data for Graph 2: T [mm] vs Ø [mm]</caption> <thead> <tr> <th>Ø [mm]</th> <th>T [mm]</th> </tr> </thead> <tbody> <tr><td>16</td><td>0</td></tr> <tr><td>16</td><td>14</td></tr> <tr><td>40</td><td>16,5</td></tr> <tr><td>63</td><td>0</td></tr> <tr><td>63</td><td>17</td></tr> </tbody> </table>			Ø [mm]	T [mm]	16	0	16	14	40	16,5	63	0	63	17				
Ø [mm]	T [mm]																	
16	0																	
16	14																	
40	16,5																	
63	0																	
63	17																	
		<p>318092507-1,Rev2 P11 – P12</p>																
		<p>318092507-3,Rev2 P11 – P12</p>																

⁶ Elastomeric insulation of type Kaimann Kaiflex HT plus, Armacell AF/Armaflex or Armacell SH/Armaflex

<p>Geberit Mepla Insulation - CS</p>	<p>$\varnothing = 50 - 63 \text{ mm}$ $t = 4.5 \text{ mm}$ Elastomeric foam⁶ $T = 16.5 - 17 \text{ mm}$</p>	<p>EI 90 – U/C</p>						
 <table border="1"> <caption>Data for Graph 1: Thickness t [mm] vs Diameter Ø [mm]</caption> <thead> <tr> <th>Ø [mm]</th> <th>t [mm]</th> </tr> </thead> <tbody> <tr> <td>50</td> <td>4</td> </tr> <tr> <td>63</td> <td>4,5</td> </tr> </tbody> </table>		Ø [mm]	t [mm]	50	4	63	4,5	<p>318092507-3,Rev2 P11 – P12</p>
Ø [mm]	t [mm]							
50	4							
63	4,5							
 <table border="1"> <caption>Data for Graph 2: Thickness T [mm] vs Diameter Ø [mm]</caption> <thead> <tr> <th>Ø [mm]</th> <th>T [mm]</th> </tr> </thead> <tbody> <tr> <td>50</td> <td>16,5</td> </tr> <tr> <td>63</td> <td>17</td> </tr> </tbody> </table>		Ø [mm]	T [mm]	50	16,5	63	17	
Ø [mm]	T [mm]							
50	16,5							
63	17							

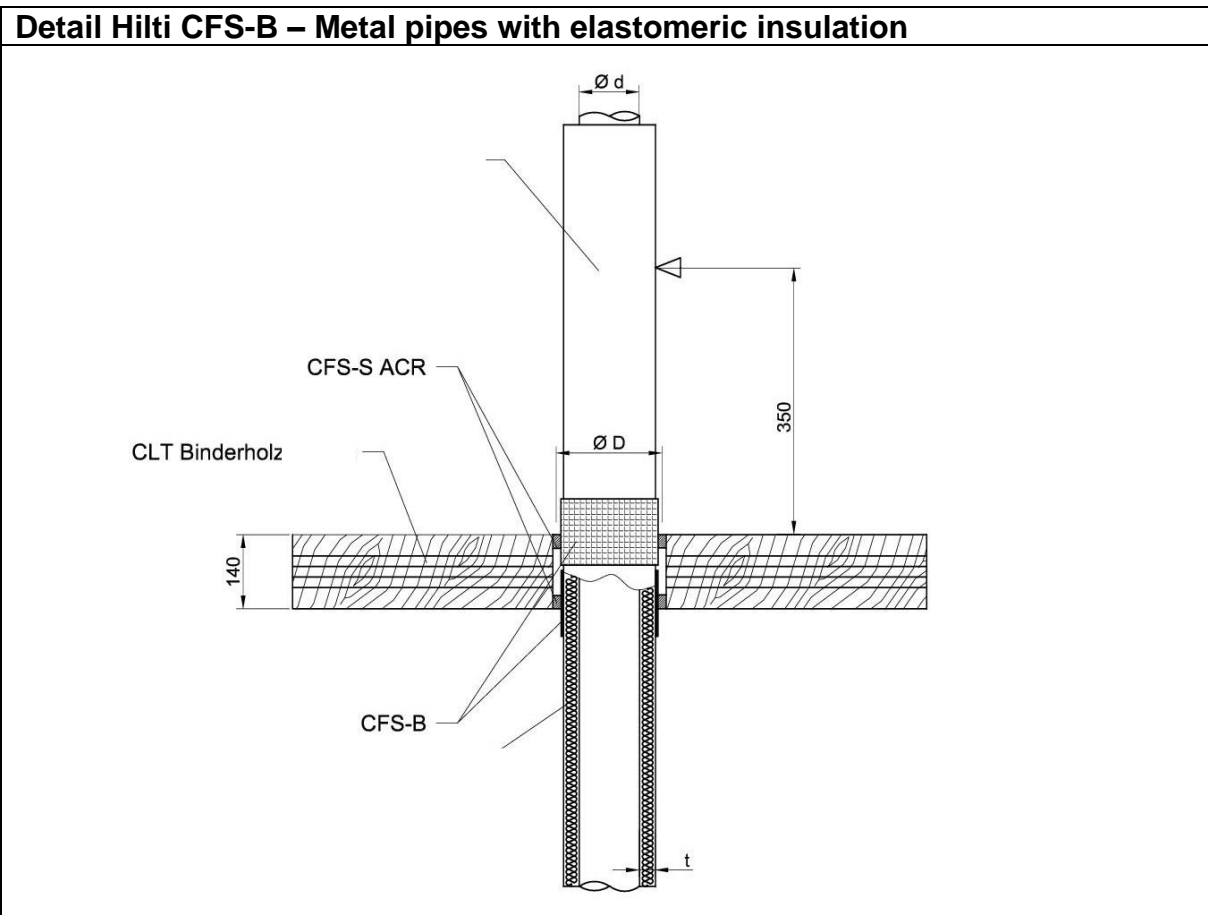
⁶ Elastomeric insulation of type Kaimann Kaiflex HT plus, Armacell AF/Armaflex or Armacell SH/Armaflex

4.4.6. Cross laminated timber floor ≥ 140 mm

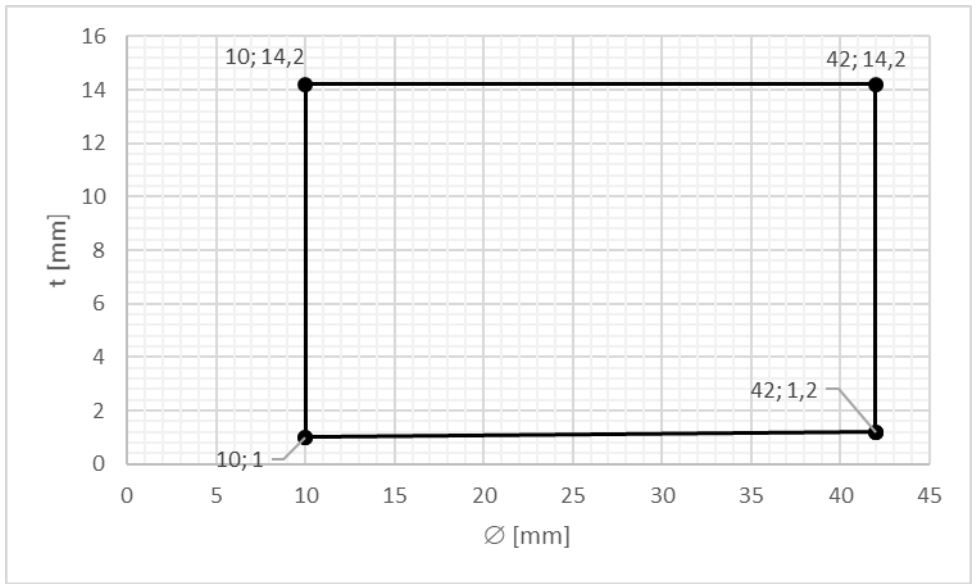
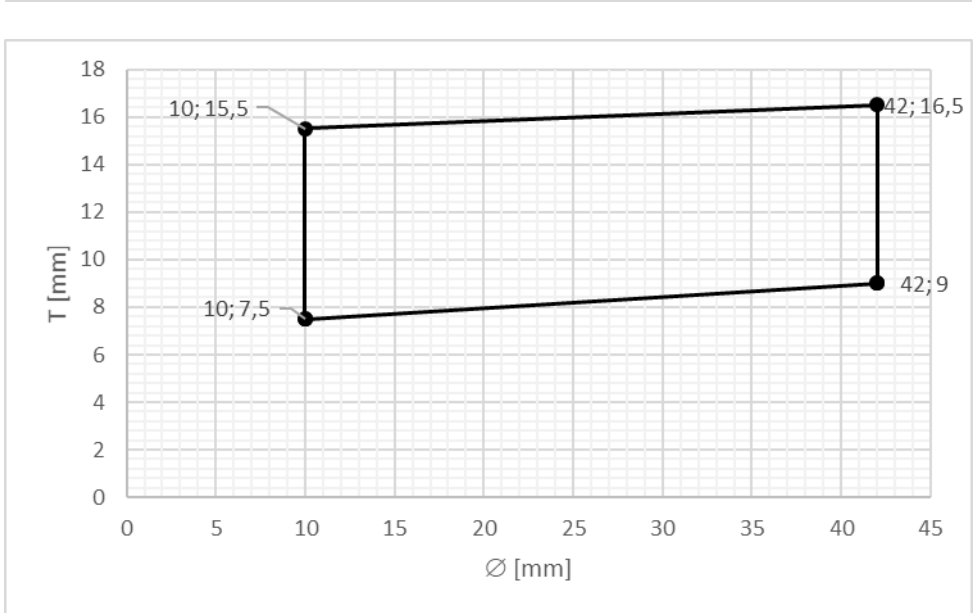
4.4.6.1. Definition of supporting structure

The floor must be ≥ 140 mm thick and have ≥ 3 layers of softwood, provided that each outer layer exhibits a thickness of ≥ 40 mm. Both PU and MUF adhesives are approved. Edge glueing is not required.

4.4.6.2. Detailed drawings

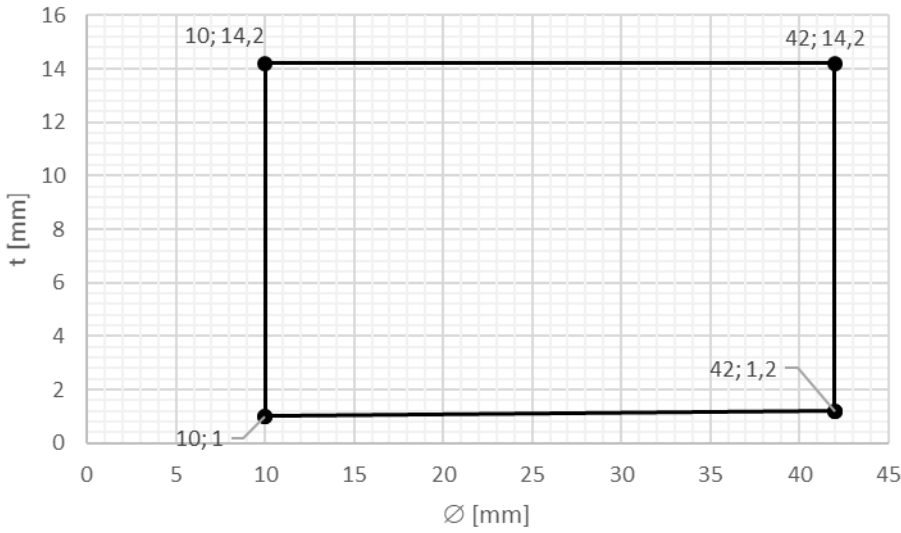
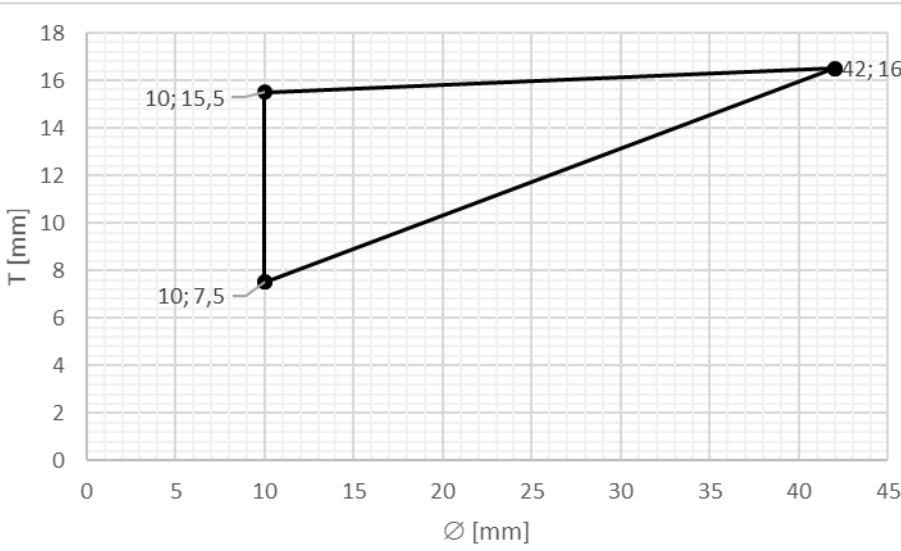


4.4.6.3. Metal pipes with combustible insulation

<p>Copper pipe⁵, $\lambda \leq 380 \text{ W/mK}$</p> <p>Insulation - CS</p>	<p>$\varnothing = 10 - 42 \text{ mm}$</p> <p>$t = 1.0 - 14.2 \text{ mm}$</p> <p>Elastomeric foam⁶</p> <p>$T = 7.5 - 16.5 \text{ mm}$</p>	<p>EI 90 – C/U</p> <p>E 120 – C/U</p>
		<p>318092507-2, Rev2</p> <p>P5 – P8</p>
		

⁵ Results on copper pipes also cover steel and stainless steel pipes

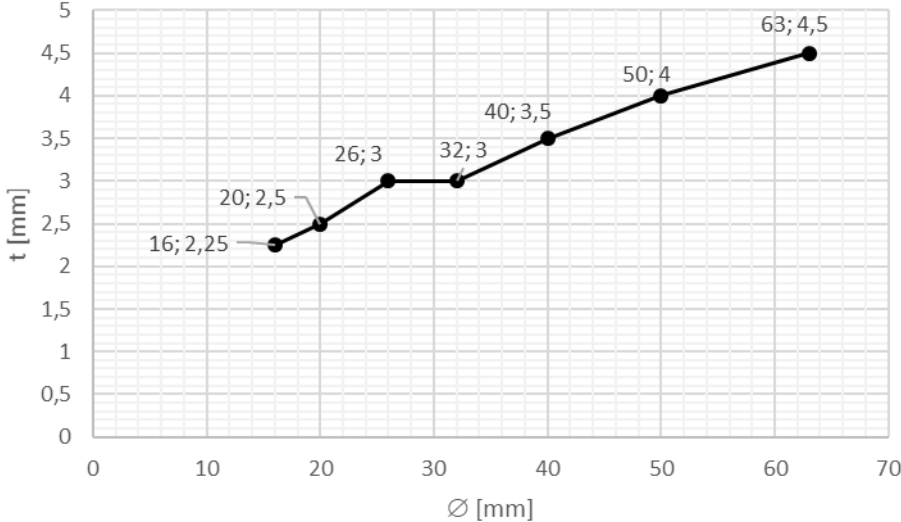
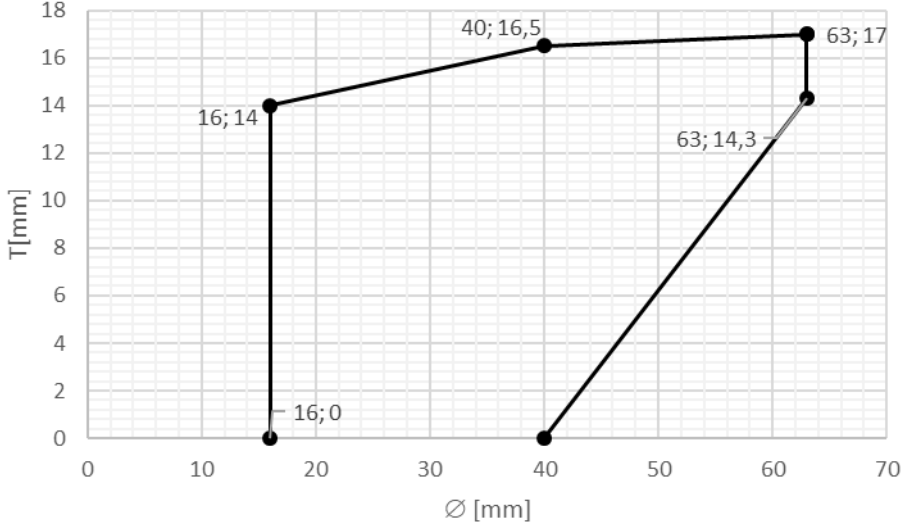
⁶ Elastomeric insulation of type Kaimann Kaiflex HT plus, Armacell AF/Armaflex or Armacell SH/Armaflex

<p>Copper pipe⁵, $\lambda \leq 380 \text{ W/mK}$</p>	<p>$\varnothing = 10 - 42 \text{ mm}$</p>	<p>EI 120 – C/U</p>
<p>Insulation - CS</p>	<p>$t = 1.0 - 14.2 \text{ mm}$</p>	
	<p>Elastomeric foam⁶ $T = 7.5 - 16.5 \text{ mm}$</p>	
		<p>318092507-2, Rev2 P5, P7 – P8</p>
		

⁵ Results on copper pipes also cover steel and stainless steel pipes

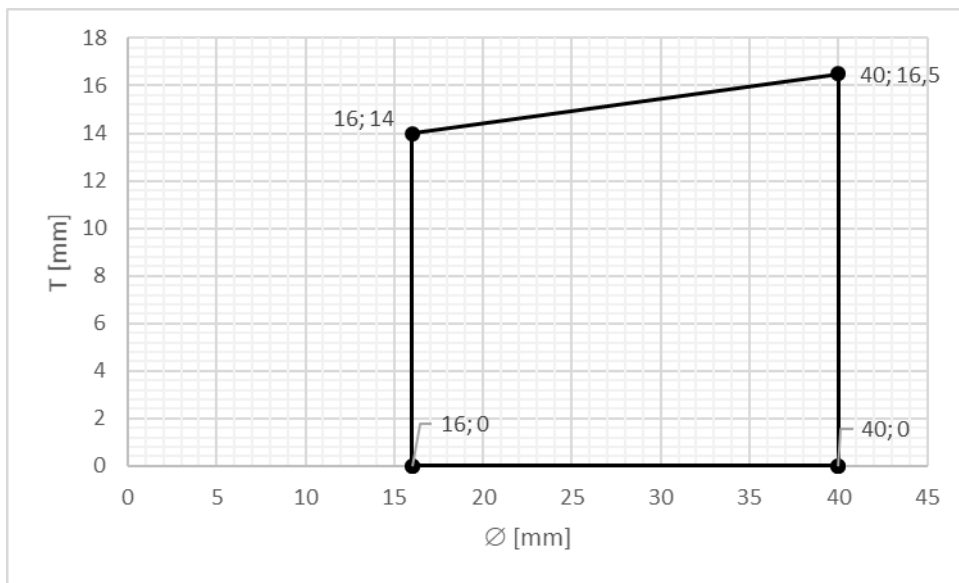
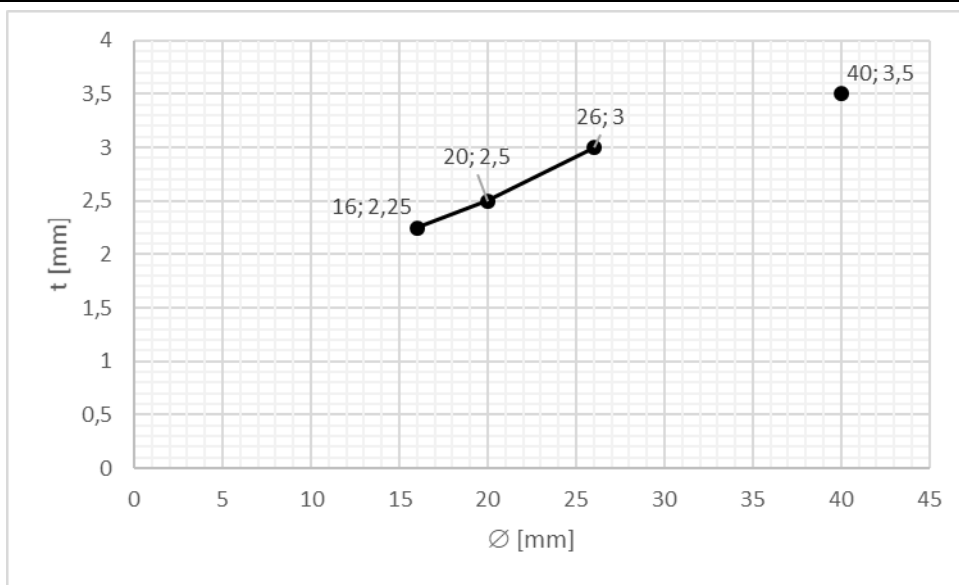
⁶ Elastomeric insulation of type Kaimann Kaiflex HT plus, Armacell AF/Armaflex or Armacell SH/Armaflex

4.4.6.4. Aluminium composite pipes with combustible insulation

<p>Geberit Mepla (rod)</p> <p>Insulation - CS</p>	<p>Ø = 16 - 63 mm</p> <p>t = 2.25 - 4.5 mm</p> <p>Elastomeric foam⁶</p> <p>T = 14 - 17 mm</p>	<p>EI 90 – U/C</p>																
 <table border="1"> <caption>Data for Graph 1: t [mm] vs Ø [mm]</caption> <thead> <tr> <th>Ø [mm]</th> <th>t [mm]</th> </tr> </thead> <tbody> <tr><td>16</td><td>2,25</td></tr> <tr><td>20</td><td>2,5</td></tr> <tr><td>26</td><td>3</td></tr> <tr><td>32</td><td>3</td></tr> <tr><td>40</td><td>3,5</td></tr> <tr><td>50</td><td>4</td></tr> <tr><td>63</td><td>4,5</td></tr> </tbody> </table>		Ø [mm]	t [mm]	16	2,25	20	2,5	26	3	32	3	40	3,5	50	4	63	4,5	<p>318092507-2,Rev2 P11 – P12</p>
Ø [mm]	t [mm]																	
16	2,25																	
20	2,5																	
26	3																	
32	3																	
40	3,5																	
50	4																	
63	4,5																	
 <table border="1"> <caption>Data for Graph 2: T [mm] vs Ø [mm]</caption> <thead> <tr> <th>Ø [mm]</th> <th>T [mm]</th> </tr> </thead> <tbody> <tr><td>16</td><td>14</td></tr> <tr><td>16</td><td>0</td></tr> <tr><td>40</td><td>16,5</td></tr> <tr><td>40</td><td>0</td></tr> <tr><td>63</td><td>17</td></tr> <tr><td>63</td><td>14,3</td></tr> </tbody> </table>		Ø [mm]	T [mm]	16	14	16	0	40	16,5	40	0	63	17	63	14,3	<p>318092507-3,Rev2 P11 – P12</p>		
Ø [mm]	T [mm]																	
16	14																	
16	0																	
40	16,5																	
40	0																	
63	17																	
63	14,3																	

⁶ Elastomeric insulation of type Kaimann Kaiflex HT plus, Armacell AF/Armaflex or Armacell SH/Armaflex

Geberit Mepla (rod)	$\varnothing = 16 - 26, 40 \text{ mm}$	EI 120 – U/C
	$t = 2.25 - 3, 3.5 \text{ mm}$	
Insulation - CS	Elastomeric foam ⁶ $T = 14 - 16.5 \text{ mm}$	



318092507-2,Rev2
P9 – P12

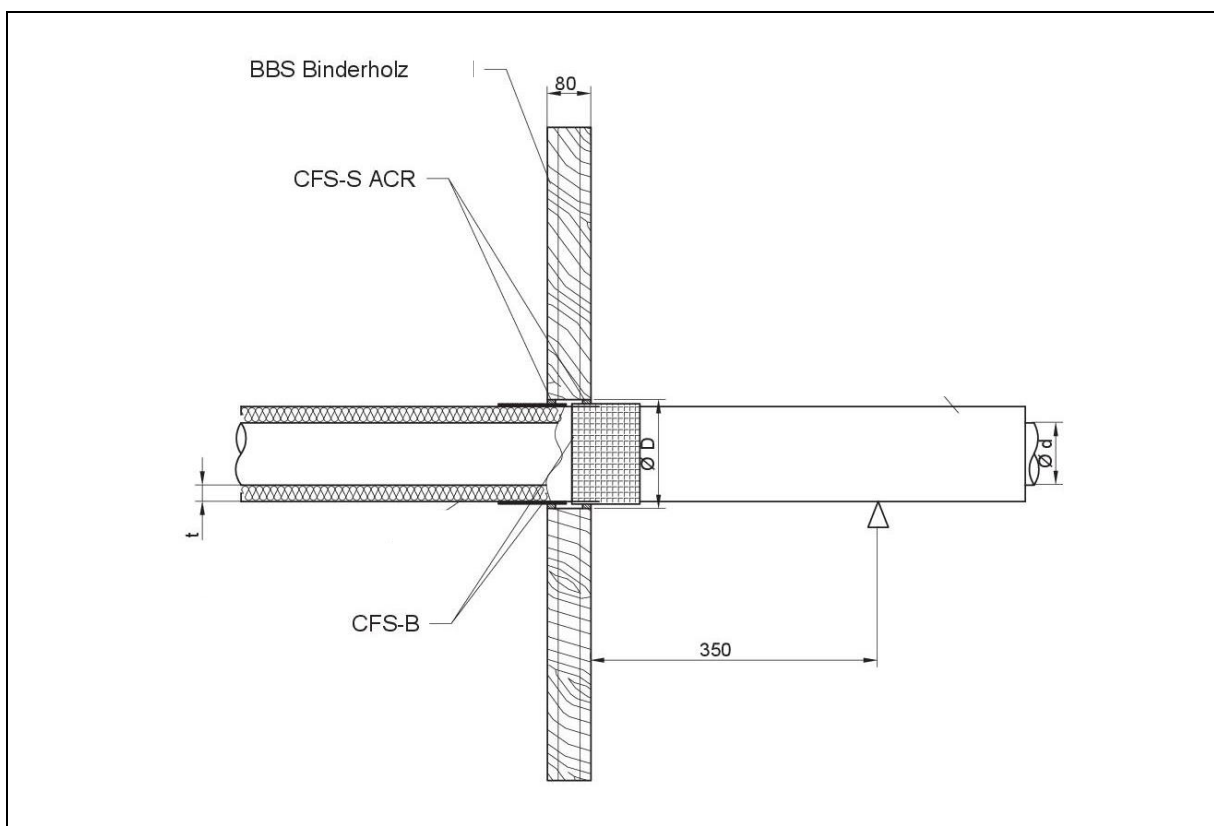
⁶ Elastomeric insulation of type Kaimann Kaiflex HT plus, Armacell AF/Armaflex or Armacell SH/Armaflex

4.4.7. Cross laminated timber wall ≥ 80 mm

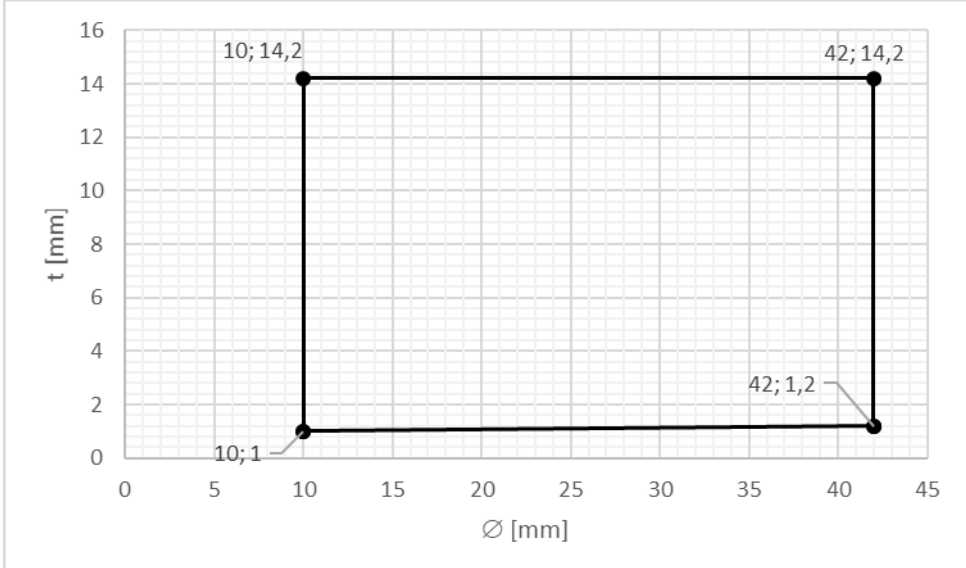
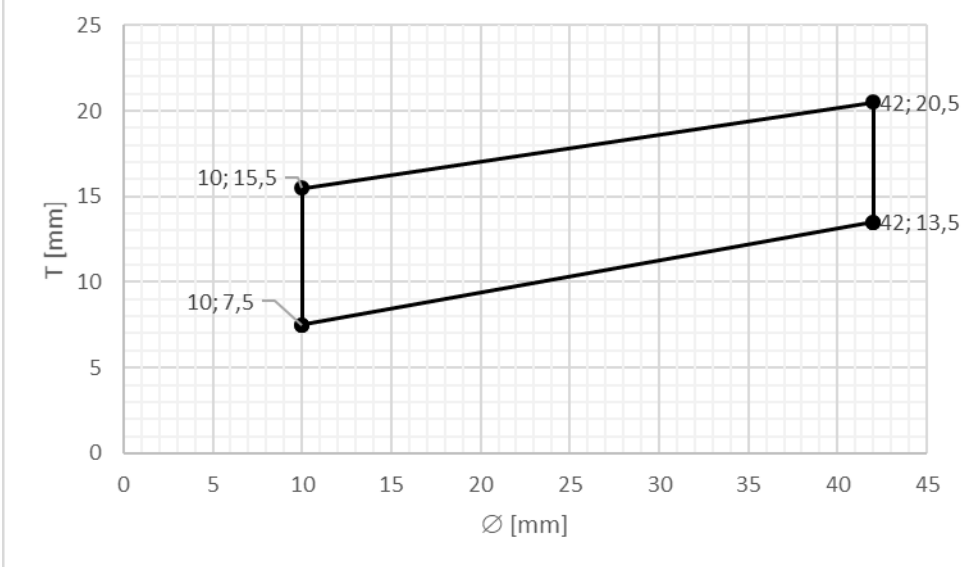
4.4.7.1. Definition of supporting structure

The wall must be ≥ 80 mm thick and have ≥ 3 layers of softwood, provided that each outer layer exhibits a thickness of ≥ 20 mm. Both PU and MUF adhesives are permitted. Edge glueing is not required.

4.4.7.2. Detailed drawings



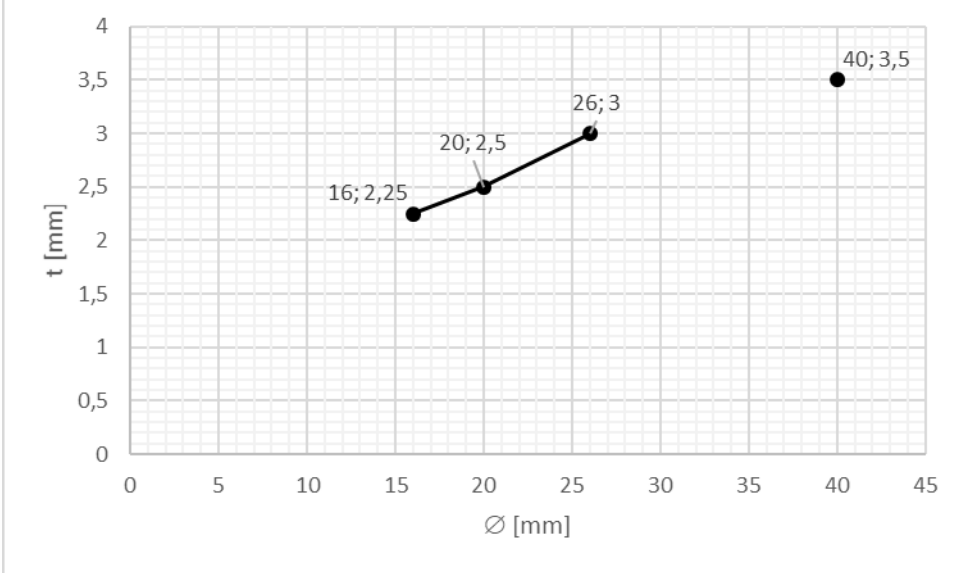
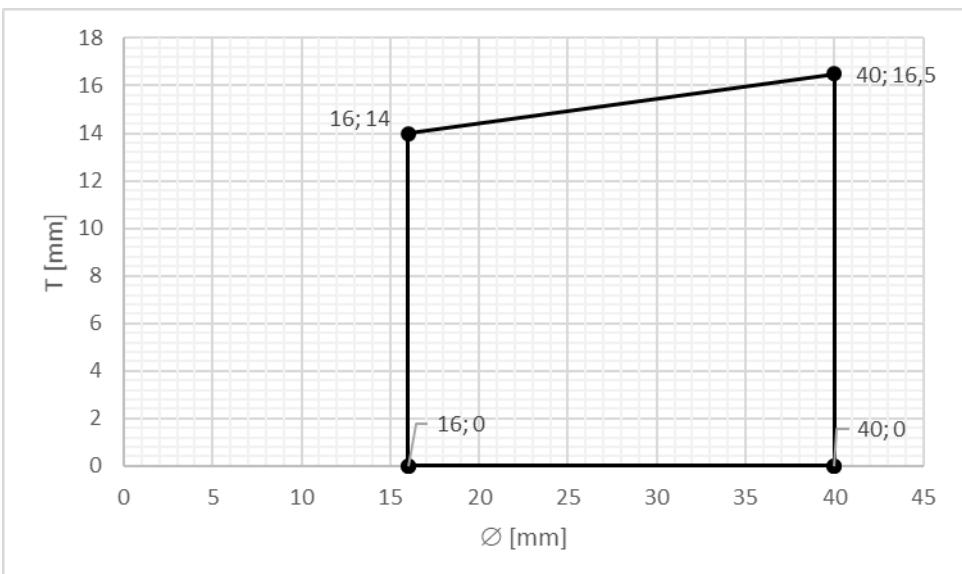
4.4.7.3. Metal pipes with combustible insulation

<p>Copper pipe⁵, $\lambda \leq 380 \text{ W/mK}$</p> <p>Insulation - CS</p>	<p>$\varnothing = 10 - 42 \text{ mm}$</p> <p>$t = 1.0 - 14.2 \text{ mm}$</p> <p>Elastomeric foam⁶</p> <p>$T = 7.5 - 20.5 \text{ mm}$</p>	<p>EI 45 – C/U</p>										
<p>Protective insulation made of elastomeric foam⁶ LI 250 mm Nudging on both sides off the supporting construction</p>												
 <table border="1"> <caption>Data for Graph 1: t [mm] vs Ø [mm]</caption> <thead> <tr> <th>Ø [mm]</th> <th>t [mm]</th> </tr> </thead> <tbody> <tr> <td>10</td> <td>14,2</td> </tr> <tr> <td>42</td> <td>14,2</td> </tr> <tr> <td>10</td> <td>1</td> </tr> <tr> <td>42</td> <td>1,2</td> </tr> </tbody> </table>		Ø [mm]	t [mm]	10	14,2	42	14,2	10	1	42	1,2	<p>319091602-3, Rev1 P5, P6 319091602-4, Rev1 P35</p>
Ø [mm]	t [mm]											
10	14,2											
42	14,2											
10	1											
42	1,2											
 <table border="1"> <caption>Data for Graph 2: T [mm] vs Ø [mm]</caption> <thead> <tr> <th>Ø [mm]</th> <th>T [mm] (Upper Line)</th> <th>T [mm] (Lower Line)</th> </tr> </thead> <tbody> <tr> <td>10</td> <td>15,5</td> <td>7,5</td> </tr> <tr> <td>42</td> <td>20,5</td> <td>13,5</td> </tr> </tbody> </table>		Ø [mm]	T [mm] (Upper Line)	T [mm] (Lower Line)	10	15,5	7,5	42	20,5	13,5		
Ø [mm]	T [mm] (Upper Line)	T [mm] (Lower Line)										
10	15,5	7,5										
42	20,5	13,5										

⁵ Results on copper pipes also cover steel and stainless steel pipes

⁶ Elastomeric insulation of type Kaimann Kaiflex HT plus, Armacell AF/Armaflex or Armacell SH/Armaflex

4.4.7.4. Aluminium composite pipes with combustible insulation

Geberit Mepla (rod)	$\varnothing = 16 - 40 \text{ mm}$	EI 60 – U/C
Insulation - CS	$t = 2.25 - 3.5 \text{ mm}$ Elastomeric foam ⁶ $T = 0 - 16.5 \text{ mm}$	
<div style="display: flex; flex-direction: column; align-items: center;">   </div>		

319091602-3, Rev1
P09 – P12

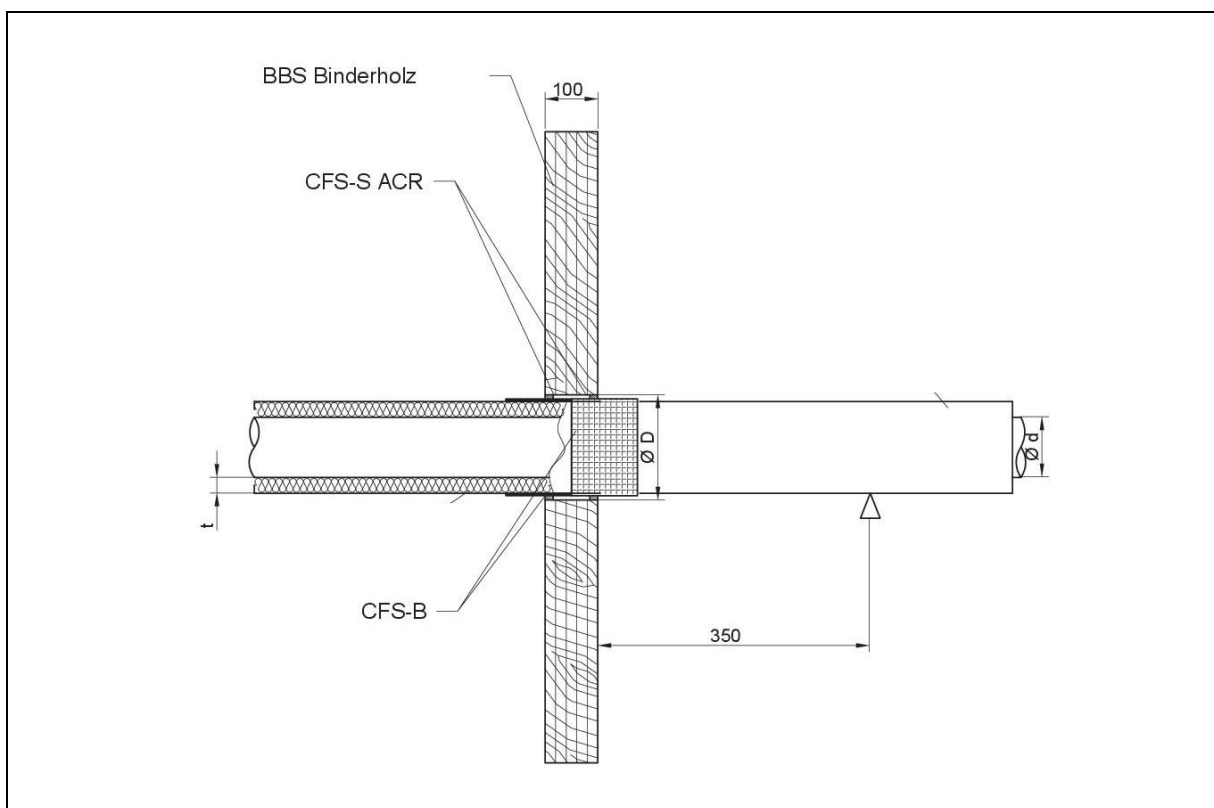
⁶ Elastomeric insulation of type Kaimann Kaiflex HT plus, Armacell AF/Armaflex or Armacell SH/Armaflex

4.4.8. Cross laminated timber wall ≥ 100 mm

4.4.8.1. Definition of supporting structure

The wall must be ≥ 100 mm thick and have ≥ 3 layers of softwood, provided that each outer layer exhibits a thickness of ≥ 20 mm. Both PU and MUF adhesives are permitted. Edge glueing is not required.

4.4.8.2. Detailed drawings



4.4.8.3. Metal pipes with combustible insulation

<p>Copper pipe⁵, $\lambda \leq 380 \text{ W/mK}$</p> <p>Insulation - CS</p>	<p>$\varnothing = 10 - 42 \text{ mm}$</p> <p>$t = 1.0 - 14.2 \text{ mm}$</p> <p>Elastomeric foam⁶</p> <p>$T = 7.5 - 16.5 \text{ mm}$</p>	<p>EI 90 – C/U</p>										
<table border="1"> <caption>Data for Graph 1: t [mm] vs Ø [mm]</caption> <thead> <tr> <th>Ø [mm]</th> <th>t [mm]</th> </tr> </thead> <tbody> <tr> <td>10</td> <td>14.2</td> </tr> <tr> <td>42</td> <td>14.2</td> </tr> <tr> <td>42</td> <td>1.2</td> </tr> <tr> <td>10</td> <td>1</td> </tr> </tbody> </table>		Ø [mm]	t [mm]	10	14.2	42	14.2	42	1.2	10	1	<p>319091602-2, Rev1 P5, P7, P8</p>
Ø [mm]	t [mm]											
10	14.2											
42	14.2											
42	1.2											
10	1											
<table border="1"> <caption>Data for Graph 2: T [mm] vs Ø [mm]</caption> <thead> <tr> <th>Ø [mm]</th> <th>T [mm]</th> </tr> </thead> <tbody> <tr> <td>10</td> <td>15.5</td> </tr> <tr> <td>42</td> <td>16.5</td> </tr> <tr> <td>42</td> <td>7.5</td> </tr> <tr> <td>10</td> <td>7.5</td> </tr> </tbody> </table>		Ø [mm]	T [mm]	10	15.5	42	16.5	42	7.5	10	7.5	
Ø [mm]	T [mm]											
10	15.5											
42	16.5											
42	7.5											
10	7.5											

⁵ Results on copper pipes also cover steel and stainless steel pipes

⁶ Elastomeric insulation of type Kaimann Kaiflex HT plus, Armacell AF/Armaflex or Armacell SH/Armaflex

4.4.8.4. Metal pipes with combustible insulation

<p>Copper pipe⁵, $\lambda \leq 380 \text{ W/mK}$</p> <p>Insulation - CS</p>	<p>$\varnothing = 10 - 42 \text{ mm}$</p> <p>$t = 1.0 - 14.2 \text{ mm}$</p> <p>Elastomeric foam⁶</p> <p>$T = 7.5 - 20.5 \text{ mm}$</p>	<p>EI 60- C/U</p>										
<table border="1"> <caption>Data for Graph 1: t [mm] vs Ø [mm]</caption> <thead> <tr> <th>Ø [mm]</th> <th>t [mm]</th> </tr> </thead> <tbody> <tr> <td>10</td> <td>1.0</td> </tr> <tr> <td>10</td> <td>14.2</td> </tr> <tr> <td>42</td> <td>1.2</td> </tr> <tr> <td>42</td> <td>14.2</td> </tr> </tbody> </table>		Ø [mm]	t [mm]	10	1.0	10	14.2	42	1.2	42	14.2	<p>319091602-2, Rev1 P5, P7, P8</p>
Ø [mm]	t [mm]											
10	1.0											
10	14.2											
42	1.2											
42	14.2											
<table border="1"> <caption>Data for Graph 2: T [mm] vs Ø [mm]</caption> <thead> <tr> <th>Ø [mm]</th> <th>T [mm]</th> </tr> </thead> <tbody> <tr> <td>10</td> <td>7.5</td> </tr> <tr> <td>10</td> <td>15.5</td> </tr> <tr> <td>42</td> <td>16.5</td> </tr> <tr> <td>42</td> <td>20.5</td> </tr> </tbody> </table>		Ø [mm]	T [mm]	10	7.5	10	15.5	42	16.5	42	20.5	<p>319091602-4, Rev1 P35</p>
Ø [mm]	T [mm]											
10	7.5											
10	15.5											
42	16.5											
42	20.5											

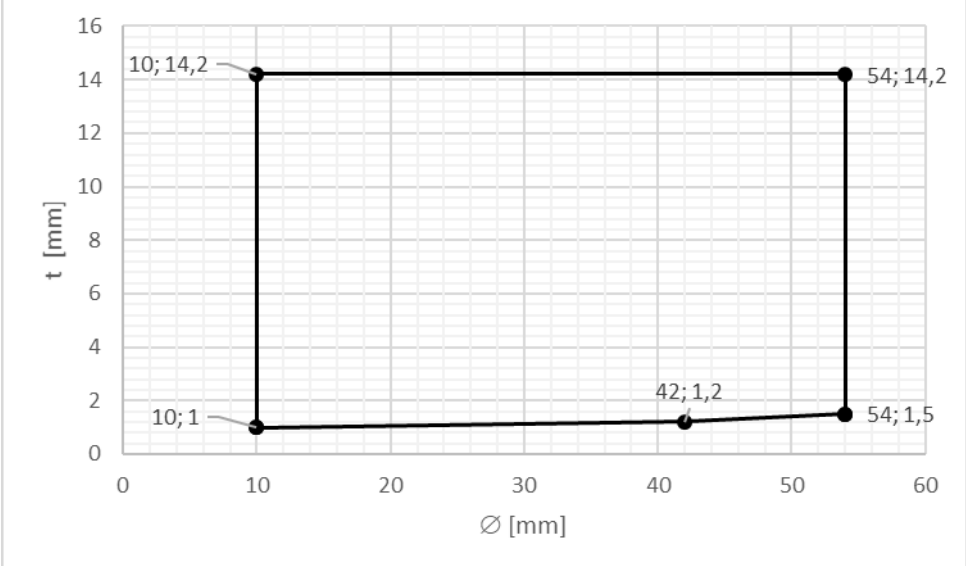
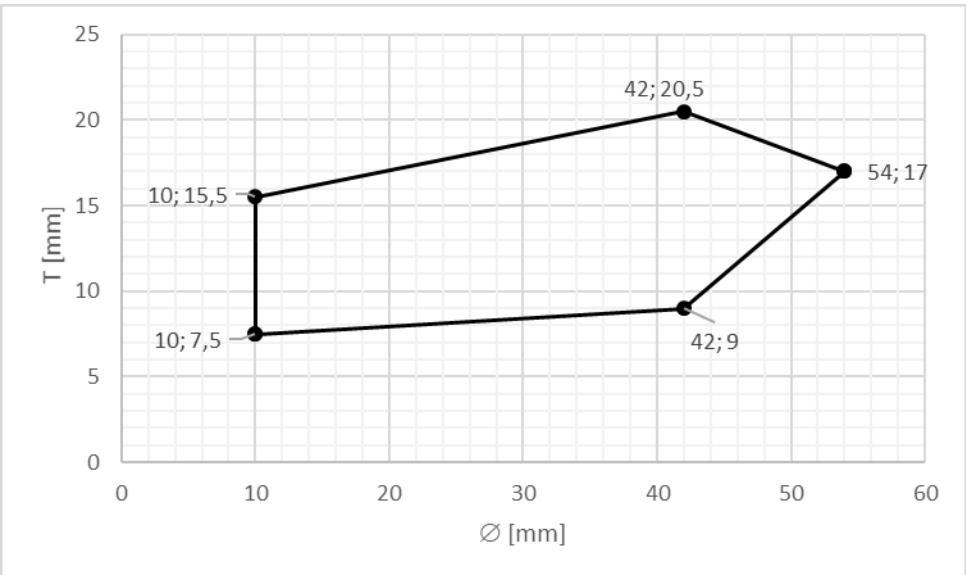
⁵ Results on copper pipes also cover steel and stainless steel pipes

⁶ Elastomeric insulation of type Kaimann Kaiflex HT plus, Armacell AF/Armaflex or Armacell SH/Armaflex

<p>Copper pipe⁵, $\lambda \leq 380 \text{ W/mK}$</p> <p>Insulation - CS</p>	<p>$\varnothing = 10 - 42 \text{ mm}$</p> <p>$t = 1.0 - 14.2 \text{ mm}$</p> <p>Elastomeric foam⁶</p> <p>$T = 7.5 - 20.5 \text{ mm}$</p>	<p>EI 90 – C/U</p>										
<p>Protective insulation of elastomeric foam⁶ LI 250 mm Adjacent and on both sides of the supporting structure</p>												
<table border="1"> <caption>Data for Graph 1: t [mm] vs Ø [mm]</caption> <thead> <tr> <th>Ø [mm]</th> <th>t [mm]</th> </tr> </thead> <tbody> <tr> <td>10</td> <td>14.2</td> </tr> <tr> <td>42</td> <td>14.2</td> </tr> <tr> <td>42</td> <td>1.2</td> </tr> <tr> <td>10</td> <td>1.2</td> </tr> </tbody> </table>		Ø [mm]	t [mm]	10	14.2	42	14.2	42	1.2	10	1.2	<p>319091602-2, Rev1 P5, P7, P8</p> <p>319091602-5, Rev1 P40, P42, P44</p>
Ø [mm]	t [mm]											
10	14.2											
42	14.2											
42	1.2											
10	1.2											
<table border="1"> <caption>Data for Graph 2: T [mm] vs Ø [mm]</caption> <thead> <tr> <th>Ø [mm]</th> <th>T [mm]</th> </tr> </thead> <tbody> <tr> <td>10</td> <td>15.5</td> </tr> <tr> <td>42</td> <td>20.5</td> </tr> <tr> <td>42</td> <td>9</td> </tr> <tr> <td>10</td> <td>7.5</td> </tr> </tbody> </table>		Ø [mm]	T [mm]	10	15.5	42	20.5	42	9	10	7.5	
Ø [mm]	T [mm]											
10	15.5											
42	20.5											
42	9											
10	7.5											

⁵ Results on copper pipes also cover steel and stainless steel pipes

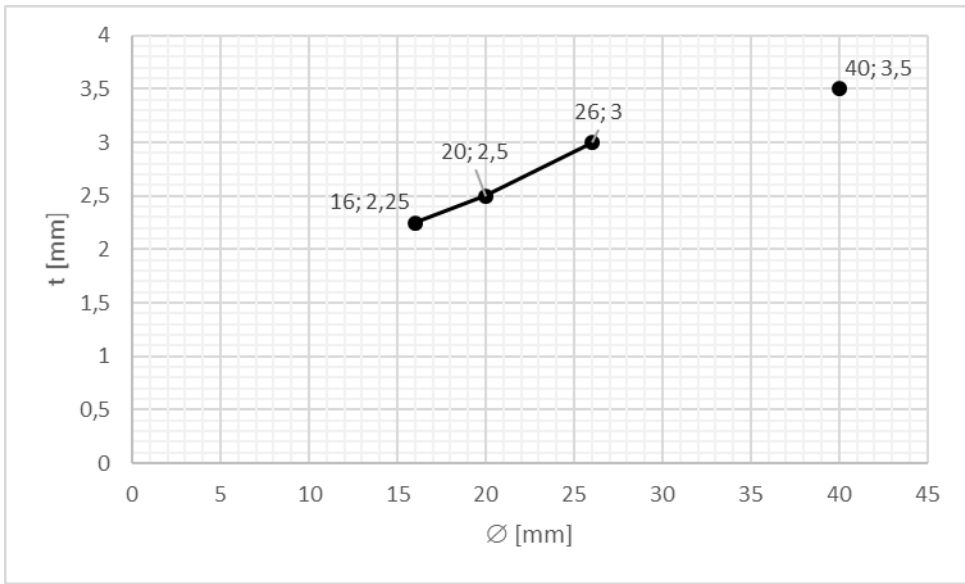
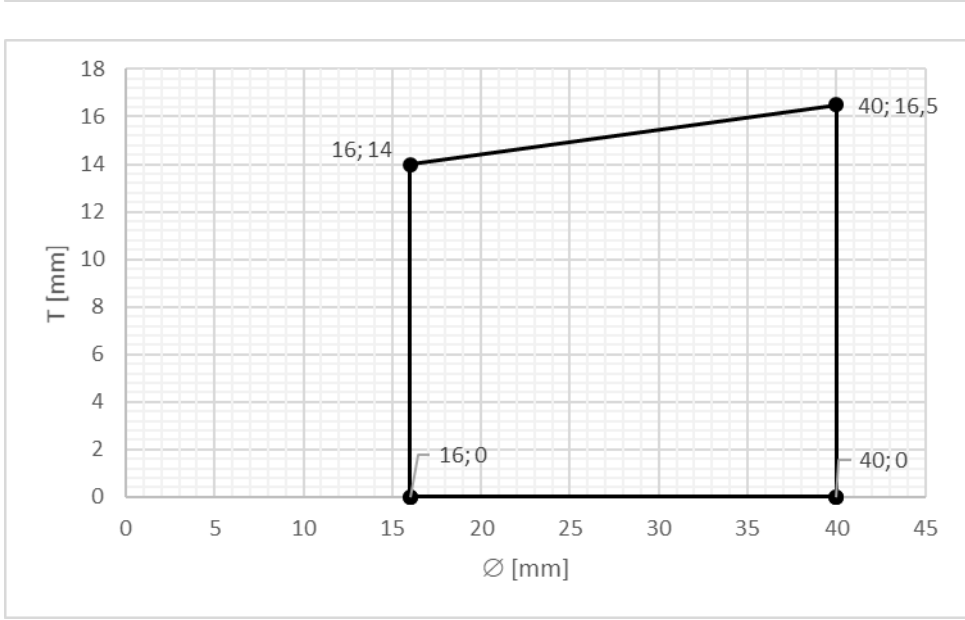
⁶ Elastomeric insulation of type Kaimann Kaiflex HT plus, Armacell AF/Armaflex or Armacell SH/Armaflex

<p>Copper pipe⁵, $\lambda \leq 380 \text{ W/mK}$</p> <p>Insulation - CS</p>	<p>$\varnothing = 10 - 54 \text{ mm}$</p> <p>$t = 1.0 - 14.2 \text{ mm}$</p> <p>Elastomeric foam⁶</p> <p>$T = 7.5 - 17 \text{ mm}$</p>	<p>EI 45 – C/U</p> <p>E 90 – C/U</p>												
 <table border="1"> <caption>Data for Graph 1: Thickness t [mm] vs Diameter Ø [mm]</caption> <thead> <tr> <th>Ø [mm]</th> <th>t [mm]</th> </tr> </thead> <tbody> <tr> <td>10</td> <td>14,2</td> </tr> <tr> <td>54</td> <td>14,2</td> </tr> <tr> <td>10</td> <td>1</td> </tr> <tr> <td>42</td> <td>1,2</td> </tr> <tr> <td>54</td> <td>1,5</td> </tr> </tbody> </table>		Ø [mm]	t [mm]	10	14,2	54	14,2	10	1	42	1,2	54	1,5	<p>319091602-1, Rev1 P6</p> <p>319091602-2, Rev1 P5, P6, P7, P8</p> <p>319091602-4, Rev1 P35</p>
Ø [mm]	t [mm]													
10	14,2													
54	14,2													
10	1													
42	1,2													
54	1,5													
 <table border="1"> <caption>Data for Graph 2: Thickness T [mm] vs Diameter Ø [mm]</caption> <thead> <tr> <th>Ø [mm]</th> <th>T [mm]</th> </tr> </thead> <tbody> <tr> <td>10</td> <td>15,5</td> </tr> <tr> <td>54</td> <td>17</td> </tr> <tr> <td>10</td> <td>7,5</td> </tr> <tr> <td>42</td> <td>9</td> </tr> <tr> <td>42</td> <td>20,5</td> </tr> </tbody> </table>		Ø [mm]	T [mm]	10	15,5	54	17	10	7,5	42	9	42	20,5	
Ø [mm]	T [mm]													
10	15,5													
54	17													
10	7,5													
42	9													
42	20,5													

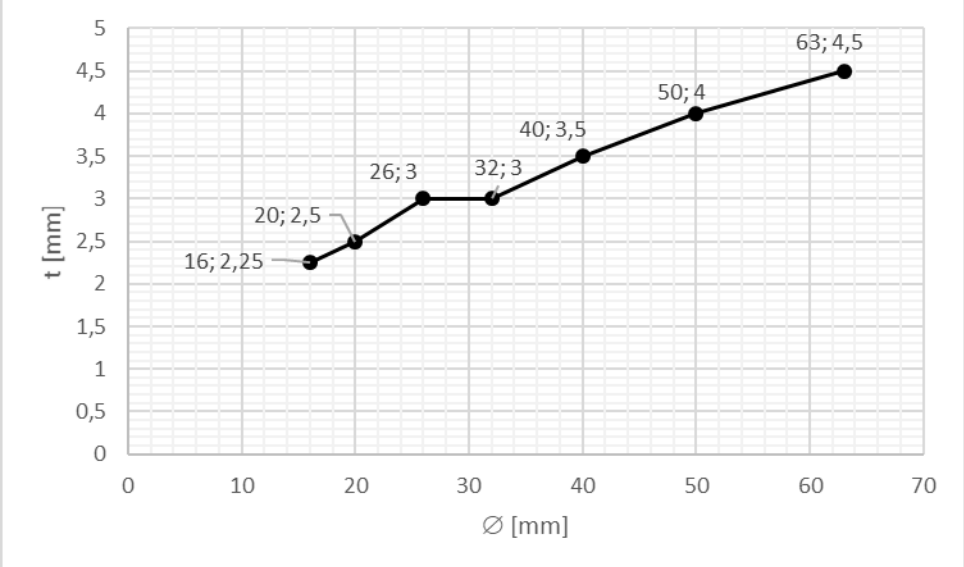
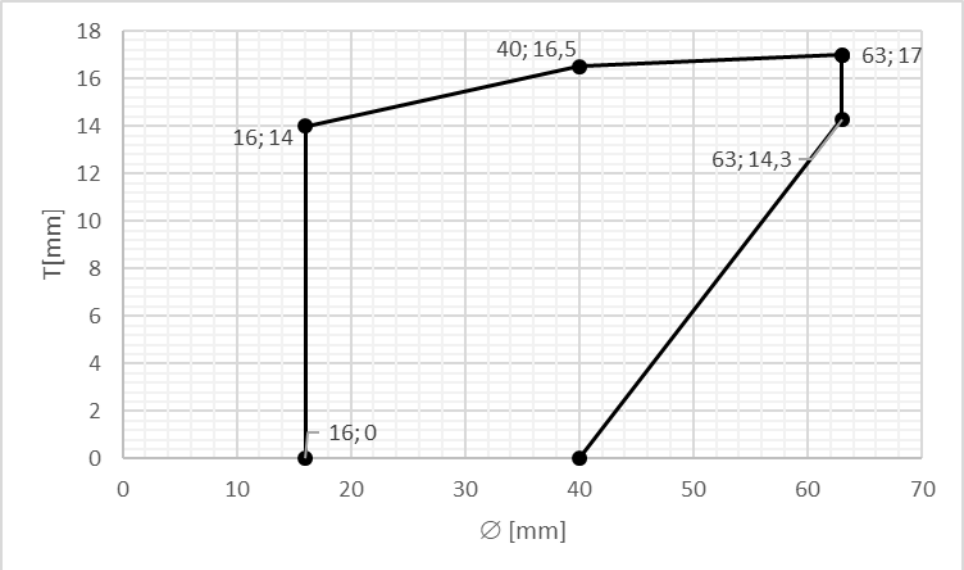
⁵ Results on copper pipes also cover steel and stainless steel pipes

⁶ Elastomeric insulation of type Kaimann Kaiflex HT plus, Armacell AF/Armaflex or Armacell SH/Armaflex

4.4.8.5. Aluminium composite pipes with combustible insulation

<p>Geberit Mepla Insulation - CS</p>	<p>Ø = 16 – 26, - 40 mm t = 2.25 – 3, 3.5 mm Elastomeric foam⁶ T = 14 – 16.5 mm</p>	<p>EI 90 – U/C</p>										
 <table border="1"> <caption>Data for Graph 1: t [mm] vs Ø [mm]</caption> <thead> <tr> <th>Ø [mm]</th> <th>t [mm]</th> </tr> </thead> <tbody> <tr> <td>16</td> <td>2,25</td> </tr> <tr> <td>20</td> <td>2,5</td> </tr> <tr> <td>26</td> <td>3</td> </tr> <tr> <td>40</td> <td>3,5</td> </tr> </tbody> </table>		Ø [mm]	t [mm]	16	2,25	20	2,5	26	3	40	3,5	<p>319091602-2, Rev1 P11 – P12</p>
Ø [mm]	t [mm]											
16	2,25											
20	2,5											
26	3											
40	3,5											
 <table border="1"> <caption>Data for Graph 2: T [mm] vs Ø [mm]</caption> <thead> <tr> <th>Ø [mm]</th> <th>T [mm]</th> </tr> </thead> <tbody> <tr> <td>16</td> <td>14</td> </tr> <tr> <td>40</td> <td>16,5</td> </tr> <tr> <td>16</td> <td>0</td> </tr> <tr> <td>40</td> <td>0</td> </tr> </tbody> </table>		Ø [mm]	T [mm]	16	14	40	16,5	16	0	40	0	
Ø [mm]	T [mm]											
16	14											
40	16,5											
16	0											
40	0											

⁶ Elastomeric insulation of type Kaimann Kaiflex HT plus, Armacell AF/Armaflex or Armacell SH/Armaflex

<p>Geberit Mepla Insulation - CS</p>	<p>Ø = 16 - 63 mm</p>	<p>EI 60 – U/C E 90 – U/C</p>																
	<p>t = 2.25 - 4.5 mm</p>																	
<p>Elastomeric foam⁶ T = 14 – 17 mm</p>																		
 <table border="1"> <caption>Data for Graph 1: t [mm] vs Ø [mm]</caption> <thead> <tr> <th>Ø [mm]</th> <th>t [mm]</th> </tr> </thead> <tbody> <tr><td>16</td><td>2,25</td></tr> <tr><td>20</td><td>2,5</td></tr> <tr><td>26</td><td>3</td></tr> <tr><td>32</td><td>3</td></tr> <tr><td>40</td><td>3,5</td></tr> <tr><td>50</td><td>4</td></tr> <tr><td>63</td><td>4,5</td></tr> </tbody> </table>			Ø [mm]	t [mm]	16	2,25	20	2,5	26	3	32	3	40	3,5	50	4	63	4,5
Ø [mm]	t [mm]																	
16	2,25																	
20	2,5																	
26	3																	
32	3																	
40	3,5																	
50	4																	
63	4,5																	
 <table border="1"> <caption>Data for Graph 2: T [mm] vs Ø [mm]</caption> <thead> <tr> <th>Ø [mm]</th> <th>T [mm]</th> </tr> </thead> <tbody> <tr><td>16</td><td>0</td></tr> <tr><td>16</td><td>14</td></tr> <tr><td>40</td><td>0</td></tr> <tr><td>40</td><td>16,5</td></tr> <tr><td>63</td><td>14,3</td></tr> <tr><td>63</td><td>17</td></tr> </tbody> </table>			Ø [mm]	T [mm]	16	0	16	14	40	0	40	16,5	63	14,3	63	17		
Ø [mm]	T [mm]																	
16	0																	
16	14																	
40	0																	
40	16,5																	
63	14,3																	
63	17																	
		<p>319091602-2, Rev1 P7, P11, P12</p>																
		<p>319091602-5, Rev1 P43</p>																

⁶ Elastomeric insulation of type Kaimann Kaiflex HT plus, Armacell AF/Armaflex or Armacell SH/Armaflex



5. Limitations

The classification given above result from the direct field of application according to EN 1366-3:2009-05 and from the extended field of application according to EN 13882-3:2009-05 for Hilti CFS-B in timber building components.

5.1. Warning

This report does not constitute any type approval or certification of the tested product.

**IBS-INSTITUT FÜR BRANDSCHUTZTECHNIK UND
SICHERHEITSFORSCHUNG GESELLSCHAFT M.B.H.
Akkreditierte Prüf-, Inspektions- und Zertifizierungsstelle**

Mr Manfred EGLAUER
Engineer

Mr Ulrich STÖCKL
Monitoring

Information on multiple electronic signatures on documents can be found [here!](#)