



Institut für Brandschutztechnik
und Sicherheitsforschung

CLASSIFICATION REPORT

in acc. with EN 13501-2:2016

Product name: “**Hilti CFS-C EL in timber building components**”

Classification Report No.: 319091602-J / CEL-en

Date: 13 October 2020

Date of translation:

This Classification Report replaces report no. 319091602-A of 17.10.2019

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Notification No.: 1322

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1. Introduction

This Classification Report defines the fire resistance class assigned to the installation situations of Hilti CFS-C EL in timber building components in compliance with the procedures given in EN 13501-2:2016.

2. Details of classified building components and products

2.1. Function type

The function of the Hilti construction products listed in this Classification Report is to resist fire in horizontal and vertical orientations, in solid timber constructions in accordance with the characteristic product behaviour defined in section 5 of EN 13502-2:2016.

2.1.1. Hilti CFS-C EL

The Firestop Collar Hilti CFS-C EL is defined as a pipe sealing system.

2.1.2. Hilti CFS-S ACR

The firestop acrylic sealant Hilti CFS-S ACR is defined as an annular gap seal. The firestop acrylic sealant Hilti CFS-S ACR is applied alone or in combination with mineral wool (Euro class A1, $\rho \geq 40 \text{ kg/m}^3$, $\theta > 1000 \text{ °C}$) to seal annular gaps of pipes, cables and cable bundles.



2.2. Descriptions

The installation situations of “Hilti CFS-C EL in timber building components” are fully described in the test reports referred to in section 3 of this Classification Report.

2.2.1. Products

2.2.1.1. Hilti CFS-C EL

The building product Hilti CFS-C EL is a pipe sealing system with an active inlay.

Hilti CFS-C EL with a nominal thickness of 5.6 mm is assigned the following classification with regard to its reaction to fire in accordance with EN 13501-1:

Reaction to fire performance class E

(ETA-14/0085 of 28.12.2015, Austrian Institute of Construction Engineering (OIB))

2.2.1.2. Hilti CFS-S ACR

The construction product Hilti CFS-S ACR is an acrylic based firestop sealant.

Hilti CFS-S ACR is assigned the following classification with regard to its reaction to fire in accordance with EN 13501-1:

Reaction to fire performance class E

(ETA-10/0292 of 31.01.2018, Austrian Institute of Construction Engineering (OIB))

2.2.2. Pipes

2.2.2.1. Single-layer plastic pipes:

PE	Application:	Sewage pipe or pressure pipe
	Material:	PE-HD
	Product standard:	DIN EN 1519-1
PP-H	Application:	Sewage pipe or pressure pipe
	Material:	PP-H
	Product standard:	DIN EN 1451-1
PVC-U	Application:	Sewage pipe or pressure pipe
	Material:	PVC-U
	Product standard:	DIN EN 1452-2
Geberit Silent dB20	Application:	Building drainage
	Material:	PE-S2
	Product standard:	unregulated
Geberit Silent-Pro	Application:	Building drainage
	Material:	PP-Mx
	Product standard:	unregulated
Geberit Silent-PP	Application:	Building drainage
	Material:	PP-MD
	Product standard:	unregulated
GF SYGEF Plus	Application:	Water supply
	Material:	PVDF-HP
	Product standard:	unregulated

2.2.2.2. Multi-layer plastic pipes:

Poloplast POLO-KAL NG	Application:	Building drainage
	Material:	PP/PP-MV/PP
	Product standard:	DIN EN 1519-1
Poloplast POLO-KAL XS	Application:	Building drainage
	Material:	PP/PP-MV/PP
	Product standard:	unregulated
Poloplast POLO-KAL 3S	Application:	Building drainage
	Material:	PP/PP-MV/PP
	Product standard:	unregulated
REHAU RAUPIANO PLUS	Application:	Building drainage
	Material:	PP/PP-MV/PP
	Product standard:	unregulated
Valsir Tri Plus	Application:	Building drainage
	Material:	PP/PP-MV/PP
	Product standard:	unregulated
Wavin SiTech	Application:	Building drainage
	Material:	PP/PP-MV/PP
	Product standard:	unregulated

2.2.3. Test specimen description

2.2.3.1. Key

Test Report No. – Seal type – test specimen numbers of the current page																		
Test specimen no.	Plastic or metal type Manufacturer type designation Cable group acc. to EN 1366-3:2009 Table A.1/2	Dimensions (mm) Cable load	Orientation	Pipe-end configuration	Insulation Acc. to EN 1366-3:2009; Table 1				Mixed penetration seal / dimension l x w x h [mm]	Pipe sealing system, as per EN 1366-3 3.12								
					Type	Set-up	Length [mm]	Insulation thickness [mm]		Type	Inside diameter [mm]	Active components			Installation	Joint seal depth [mm]	Fastening	
									Layers	Thickness [mm]	Length [mm]							
		Amount x outside diameter / wall thickness Cable designation acc. to EN 1366-3:2009 Table A.1/2 Spec. designation of cables / coaxial cables or waveguides deviating from EN 1366-3:2009 Deviating cables /coaxial cables or waveguides	Angle between test specimen and supporting structure	Pipe-end configuration acc. to EN 1366-3:2009 Table 2	Manufacturer type designation	Pipe insulation acc. to EN 1366-3:2009 Table 1	Length of insulation on both sides of penetration seal	Insulation thickness	Type designation / dimensions	Type designation of pipe sealing system	Inside diameter of pipe sealing system	Amount of active layers	Total thickness of active layers	Length of the active layers according to EN 1366-3:2009 Illustration H.3	E - Fire Exposed side U - Unexposed side 2S - Both sides CEN - Centred	- I – inside - O - outside	Type designation, filling depth	Type designation and dimensions



2.2.3.2. Test Report No. 318092507-1,Rev2

Tested in:	80 mm thick cross laminated timber floor (brand Binderholz BBS XL) with 3-layer structure Lamella thickness per layer 20 / 40 / 20 mm
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TR 318092507-1,Rev2																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN 1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thick- ness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap sealing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P22	Geberit Silent dB20	1 x Ø56 / 3.2	90°	U/U	-	-	-	-	CFS-C EL	56	1	5.6	52	E-O	CFS-S ACR ¹ , 25	HUS H 6x60mm
P23	Geberit Silent dB20	1 x Ø110 / 6	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	E-O		HUS H 6x60mm
P24	Poloplast POLO-KAL NG	1 x Ø50 / 2	90°	U/U	-	-	-	-	CFS-C EL	50	1	5.6	52	E-O		S-WS 11 Yx75mm
P25	Poloplast POLO-KAL NG	1 x Ø110 / 3.4	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	E-O		S-WS 11 Yx75mm
P26	Geberit Silent Pro	1 x Ø50 / 3	90°	U/U	-	-	-	-	CFS-C EL	50	1	5.6	52	E-O		S-WS 11 Yx75mm
P27	Geberit Silent Pro	1 x Ø110 / 4.5	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	E-O		S-WS 11 Yx75mm

¹ No backfilling in the remaining annular gaps; acrylic sealant was applied on both sides of the floor



TR 318092507-1, Rev.2																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN 1366-3:2009; Table 1				Pipe sealing system, acc. to EN1366-3: 3.12							
					Type	Set-up	Length [mm]	Insulation thick- ness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap sealing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P28	Rehau Raupiano plus	1 x Ø50 / 1.8	90°	U/U	-	-	-	-	CFS-C EL	50	1	5.6	52	E-O	CFS-S ACR ¹ , 25	Hex head wood screw 6x60 mm
P29	Rehau Raupiano plus	1 x Ø110 / 2.7	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	E-O		
P30	PE-HD	1 x Ø50 / 3	90°	U/U	-	-	-	-	CFS-C EL	50	1	5.6	52	E-O		HUS H 6x60mm
P31	PE-HD	1 x Ø110 / 4.2	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	E-O		HUS H 6x60mm
P32	PP-H	1 x Ø50 / 1.8	90°	U/U	-	-	-	-	CFS-C EL	50	1	5.6	52	E-O		S-WS 11 Yx75mm
P33	PP-H	1 x Ø110 / 2.7	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	E-O		S-WS 11 Yx75mm
P34	PVC-u	1 x Ø50 / 1.8	90°	U/U	-	-	-	-	CFS-C EL	50	1	5.6	52	E-O		S-WS 11 Yx75mm
P35	PVC-u	1 x Ø110 / 8.1	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	E-O		S-WS 11 Yx75mm

¹ No backfilling in the remaining annular gaps; acrylic sealant was applied on both sides of the floor

2.2.3.3. Test Report No. 318092507-2, Rev2

Tested in:	140 mm thick cross laminated timber floor (brand Binderholz BBS XL) with 5-layer structure Lamella thickness per layer 40 / 20 / 20 / 20 / 40 mm
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TR 318092507-2 Rev2																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN 1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap sealing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P23	Geberit Silent dB20	1 x Ø56 / 3.2	90°	U/U	-	-	-	-	CFS-C EL	56	1	5.6	52	E-O	CFS-S ACR ¹ , 25	S-WS 11 Yx85mm
P24	Geberit Silent dB20	1 x Ø110 / 6	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	E-O		S-WS 11 Yx85mm
P25	Geberit Silent dB20	1 x Ø135 / 6	90°	U/U	-	-	-	-	CFS-C EL	135	1	5.6	104	E-O		S-WS 11 Yx85mm
P26	Poloplast POLO-KAL NG	1 x Ø50 / 2	90°	U/U	-	-	-	-	CFS-C EL	50	1	5.6	52	E-O		S-WS 11 Yx85mm
P27	Poloplast POLO-KAL NG	1 x Ø110 / 3.4	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	E-O		S-WS 11 Yx85mm

¹ No backfilling in the remaining annular gaps; acrylic sealant was applied on both sides of the floor



TR 318092507-2, Rev2																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN 1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap sealing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P28	Poloplast POLO-KAL NG	1 x Ø125 / 3.9	90°	U/U	-	-	-	-	CFS-C EL	125	1	5.6	104	E-O	CFS-S ACR ¹ , 25	Hex head wood screw 6x100 mm
P29	Geberit Silent Pro	1 x Ø50 / 3	90°	U/U	-	-	-	-	CFS-C EL	50	1	5.6	52	E-O		
P30	Geberit Silent Pro	1 x Ø110 / 4.5	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	E-O		
P31	Geberit Silent Pro	1 x Ø125 / 5	90°	U/U	-	-	-	-	CFS-C EL	125	1	5.6	104	E-O		HUS H 6x100mm
P32	Rehau Raupiano plus	1 x Ø50 / 1.8	90°	U/U	-	-	-	-	CFS-C EL	50	1	5.6	52	E-O		HUS H 6x100mm
P33	Rehau Raupiano plus	1 x Ø110 / 2.7	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	E-O		HUS H 6x100mm
P34	Rehau Raupiano plus	1 x Ø125 / 3.1	90°	U/U	-	-	-	-	CFS-C EL	125	1	5.6	104	E-O		S-WS 11 Zx85mm
P35	PE-HD	1 x Ø50 / 3	90°	U/U	-	-	-	-	CFS-C EL	50	1	5.6	52	E-O		S-WS 11 Zx85mm

¹ No backfilling in the remaining annular gaps; acrylic sealant was applied on both sides of the floor



TR 318092507-2, Rev.2																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN 1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap seal- ing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P36	PE-HD	1 x Ø110 / 4.2	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	E-O	CFS-S ACR ¹ , 25	S-WS 11 Zx85mm
P37	PE-HD	1 x Ø160 / 4	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	E-O		S-WS 11 Yx85mm
P38	PP-H	1 x Ø50 / 1.8	90°	U/U	-	-	-	-	CFS-C EL	50	1	5.6	52	E-O		S-WS 11 Yx85mm
P39	PP-H	1 x Ø110 / 2.7	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	E-O		S-WS 11 Yx85mm
P40	PP-H	1 x Ø160 / 4	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	E-O		S-WS 11 Yx85mm
P41	PVC-u	1 x Ø50 / 1.8	90°	U/U	-	-	-	-	CFS-C EL	50	1	5.6	52	E-O		S-WS 11 Zx85mm
P42	PVC-u	1 x Ø110 / 8.1	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	E-O		S-WS 11 Zx85mm
P43	PVC-u	1 x Ø160 / 3.2	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	E-O		S-WS 11 Zx85mm

¹ No backfilling in the remaining annular gaps; acrylic sealant was applied on both sides of the floor

2.2.3.4. Test Report No. 318092507-3,Rev2

Tested in:	100 mm thick cross laminated timber floor (brand Binderholz BBS XL) with 5-layer structure Lamella thickness per layer 20 / 20 / 20 / 20 / 20 mm
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TR 318092507-3,Rev2																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation According to EN1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap sealing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P19	Geberit Silent dB20	1 x Ø135 / 6	90°	U/U	-	-	-	-	CFS-C EL	135	1	5.6	104	E-O	CFS-S ACR ¹ , 25	HUS H 6x80mm
P20	Geberit Silent dB20	1 x Ø160 / 7	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	E-O		HUS H 6x80mm
P21	Poloplast POLO-KAL NG	1 x Ø125 / 3.9	90°	U/U	-	-	-	-	CFS-C EL	125	1	5.6	104	E-O		S-WS Yx85mm
P22	Poloplast POLO-KAL NG	1 x Ø160 / 4.9	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	E-O		S-WS Yx85mm
P23	Geberit Silent Pro	1 x Ø125 / 5.0	90°	U/U	-	-	-	-	CFS-C EL	125	1	5.6	104	E-O		S-WS Yx85mm

¹ No backfilling in the remaining annular gaps; acrylic sealant was applied on both sides of the floor



TR 318092507-3, Rev2																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN 1366-3:2009; Table 1				Pipe sealing system, acc. to EN1366-3: 3.12							
					Type	Set-up	Length [mm]	Insulation thick- ness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap sealing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P24	Geberit Silent Pro	1 x Ø160 / 5.7	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	E-O	CFS-S ACR ¹ , 25	Hex head wood screw 6x80 mm
P25	Rehau Raupiano plus	1 x Ø125 / 3.1	90°	U/U	-	-	-	-	CFS-C EL	125	1	5.6	104	E-O		
P26	Rehau Raupiano plus	1 x Ø160 / 3.9	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	E-O		
P27	PE-HD	1 x Ø125 / 4.8	90°	U/U	-	-	-	-	CFS-C EL	125	1	5.6	104	E-O		
P28	PE-HD	1 x Ø160 / 6.2	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	E-O		S-WS Zx85mm
P29	PP-H	1 x Ø160 / 9.1	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	E-O		S-WS Zx85mm
P30	PP-H	1 x Ø125 / 3.1	90°	U/U	-	-	-	-	CFS-C EL	125	1	5.6	104	E-O		HUS H 6x80mm
P31	PP-H	1 x Ø160 / 4	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	E-O		HUS H 6x80mm

¹ No backfilling in the remaining annular gaps; acrylic sealant was applied on both sides of the floor



TR 318092507-3,Rev2																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN 1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap seal- ing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P32	PVC-u	1 x Ø160 / 11.8	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	E-O	CFS-S ACR ¹ , 25	S-WS Zx85mm
P33	PVC-u	1 x Ø160 / 3.2	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	E-O		S-WS Zx85mm

¹ No backfilling in the remaining annular gaps; acrylic sealant was applied on both sides of the floor

2.2.3.5. Test Report No. 318092507-4

Tested in:	80 mm thick cross laminated timber floor (brand Binderholz BBS XL) with 3-layer structure Lamella thickness per layer 20 / 40 / 20 mm
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TR 318092507-4																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN 1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thick- ness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap sealing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P1	Raupiano plus	1 x Ø75 / 1.9	90°	U/U	-	-	-	-	CFS-C EL	75	1	5.6	52	E-O	CFS-S ACR ¹ , 25	HUS3 H 6x60mm
P2	Raupiano plus	1 x Ø90 / 2.2	90°	U/U	-	-	-	-	CFS-C EL	90	1	5.6	52	E-O		
P3	Wavin AS	1 x Ø110 / 5.3	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	E-O		
P4	Silent dB20	1 x Ø75 / 3.6	90°	U/U	-	-	-	-	CFS-C EL	75	1	5.6	52	E-O		Hex head wood screw 6x60mm
P5	PE-HD	1 x Ø63 / 3.0	90°	U/U	-	-	-	-	CFS-C EL	63	1	5.6	52	E-O		
P6	PE-HD	1 x Ø90 / 3.5	90°	U/U	-	-	-	-	CFS-C EL	90	1	5.6	52	E-O		

¹ No backfilling in the remaining annular gaps; acrylic sealant was applied on both sides of the floor



TR 318092507-4																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN 1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap seal- ing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P7	PP-H	1 x Ø75 / 1.9	90°	U/U	-	-	-	-	CFS-C EL	75	1	5.6	52	E-O	CFS-S ACR ¹ , 25	Counter- sunk head screw 5x55mm
P8	PP-H	1 x Ø90 / 2.2	90°	U/U	-	-	-	-	CFS-C EL	90	1	5.6	52	E-O		
P9	PP-H	1 x Ø110 / 3.0	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	E-O		
P10	PVC-U	1 x Ø110 / 2.2	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	E-O		

¹ No backfilling in the remaining annular gaps; acrylic sealant was applied on both sides of the floor

2.2.3.6. Test Report No. 318092507-5

Tested in:	100 mm thick cross laminated timber floor (brand Binderholz BBS XL) with 5-layer structure Lamella thickness per layer 20 / 20 / 20 / 20 / 20 mm
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TR 318092507-5																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN 1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap sealing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P1	Silent Pro	1 x Ø50 / 3	90°	U/U	-	-	-	-	CFS-C EL	50	1	5.6	52	E-O	CFS-S ACR ¹ , 25	Hex head wood screw 6x80mm
P2	Raupiano Plus	1 x Ø75 / 1.9	90°	U/U	-	-	-	-	CFS-C EL	75	1	5.6	52	E-O		
P3	Silenta Premium	1 x Ø78 / 4.5	90°	U/U	-	-	-	-	CFS-C EL	78	1	5.6	52	E-O		
P4	Raupiano Plus	1 x Ø90 / 2.2	90°	U/U	-	-	-	-	CFS-C EL	90	1	5.6	52	E-O		
P5	Wavin SiTech+	1 x Ø110 / 3.4	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	E-O		
P6	Silent Pro	1 x Ø110 / 4.5	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	E-O		HUS3 H 6x80mm

¹ No backfilling in the remaining annular gaps; acrylic sealant was applied on both sides of the floor



TR 318092507-5																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN 1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap sealing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P7	Wavin SiTech+	1 x Ø125 / 3.9	90°	U/U	-	-	-	-	CFS-C EL	125	1	5.6	104	E-O	CFS-S ACR ¹ , 25	Counter-sunk head screw 5x85
P8	Silenta Premium	1 x Ø160 / 4	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	E-O		Hex head wood screw 6x80
P9	Silent Pro	1 x Ø160 / 6	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	E-O		Counter-sunk head screw 5x85
P10	POLO-KAL 3S	1 x Ø160 / 7.5	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	E-O		HUS3 H 6x80
P11	Raupiano plus	1 x Ø160 / 3.9	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	E-O		Counter-sunk head screw 5x85
P12	Silent dB20	1 x Ø56 / 3.2	90°	U/U	-	-	-	-	CFS-C EL	56	1	5.6	52	E-O		HUS3 H 6x80
P13	Silent dB20	1 x Ø75 / 3.6	90°	U/U	-	-	-	-	CFS-C EL	75	1	5.6	52	E-O		HUS3 H 6x80

¹ No backfilling in the remaining annular gaps; acrylic sealant was applied on both sides of the floor



TR 318092507-5																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN 1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap sealing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P14	Silent dB20	1 x Ø110 / 6	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	E-O	CFS-S ACR ¹ , 25	Counter-sunk head screw 5x85
P15	PE-HD	1 x Ø63 / 3	90°	U/U	-	-	-	-	CFS-C EL	63	1	5.6	52	E-O		Hex head wood screw 6x80
P16	PE-HD	1 x Ø90 / 3.5	90°	U/U	-	-	-	-	CFS-C EL	90	1	5.6	52	E-O		HUS3 H 6x80
P17	PP-H	1 x Ø75 / 1.9	90°	U/U	-	-	-	-	CFS-C EL	75	1	5.6	52	E-O		
P18	PP-H	1 x Ø90 / 2.2	90°	U/U	-	-	-	-	CFS-C EL	90	1	5.6	52	E-O		
P19	PP-H	1 x Ø110 / 3.0	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	E-O		
P20	PVC-U	1 x Ø110 / 2.2	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	E-O		

¹ No backfilling in the remaining annular gaps; acrylic sealant was applied on both sides of the floor



TR 318092507-5																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN 1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap seal- ing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P21	PVC-U	1 x Ø110 / 8.1	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	E-O	CFS-S ACR ¹ , 25	HUS3 H 6x80
P22	PVC-U	1 x Ø125 / 3.7	90°	U/U	-	-	-	-	CFS-C EL	125	1	5.6	104	E-O		

¹ No backfilling in the remaining annular gaps; acrylic sealant was applied on both sides of the floor



2.2.3.7. Test Report No. 319091602-1,Rev1

Tested in:	100 mm thick cross laminated timber wall (brand Binderholz BBS XL) with 5-layer structure Lamella thickness per layer 20 / 20 / 20 / 20 / 20 mm
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TR 319091602-1,Rev1																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation According to EN1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap sealing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P11	Geberit Silent dB20	1 x Ø56 / 3.2	90°	U/U	-	-	-	-	CFS-C EL	56	1	5.6	52	2S-O	CFS-S ACR ¹ , 25	HUS H 6x80mm
P12	Geberit Silent dB20	1 x Ø110 / 6	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	2S-O		HUS H 6x80mm
P13	Poloplast POLO-KAL NG	1 x Ø160 / 4.9	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	2S-O		HUS H 6x80mm
P14	Rehau Raupiano plus	1 x Ø50 / 1.8	90°	U/U	-	-	-	-	CFS-C EL	50	1	5.6	52	2S-O		S-WS 11 Yx85mm
P15	Rehau Raupiano plus	1 x Ø110 / 2.7	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	2S-O		S-WS 11 Yx85mm
P16	Geberit Silent dB20	1 x Ø160 / 7	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	2S-O		S-WS 11 Yx85mm

¹ No backfilling in the remaining annular gaps; acrylic sealant was applied on both sides of the floor

TR 319091602-1, Rev1																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation According to EN1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap seal- ing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P17	PE-HD	1 x Ø50 / 2	90°	U/U	-	-	-	-	CFS-C EL	50	1	5.6	52	2S-O	CFS-S ACR ^{1, 25}	S-WS 11 Yx85mm
P18	PE-HD	1 x Ø110 / 2.7	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	2S-O		S-WS 11 Yx85mm
P19	PP-H	1 x Ø160 / 3.9	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	2S-O		S-WS 11 Yx85mm
P20	PVC-u	1 x Ø50 / 1.8	90°	U/U	-	-	-	-	CFS-C EL	50	1	5.6	52	2S-O		Hex head wood screw 6x80mm
P21	Poloplast POLO-KAL NG	1 x Ø110 / 3.4	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	2S-O		Hex head wood screw 6x80mm
P22	PVC-u	1 x Ø160 / 11.9	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	2S-O		Hex head wood screw 6x80mm
P29	Poloplast POLO-KAL NG Elbow 1x87°	1 x Ø110 / 3.4	90°	U/U	-	-	-	-	CFS-C EL U-shaped ²	110	1	5.6	52	2S-O		Hex head wood screw 6x80mm

¹ No backfilling in the remaining annular gaps; acrylic sealant was applied on both sides of the floor

² asymmetrical design, side length was 60 mm



2.2.3.8. Test Report No. 319091602-2,Rev1

Tested in:	100 mm thick cross laminated timber wall (brand Binderholz BBS XL) with 5-layer structure Lamella thickness per layer 20 / 20 / 20 / 20 / 20 mm
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TR 319091602-2,Rev1																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap seal- ing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P17	Geberit Silent Pro	1 x Ø50 / 3	90°	U/U	-	-	-	-	CFS-C EL	50	1	5.6	52	2S-O	CFS-S ACR ¹ , 25	HUS H 6x80mm
P18	Geberit Silent Pro	1 x Ø110 / 4.5	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	2S-O		HUS H 6x80mm
P19	Geberit Silent dB20	1 x Ø160 / 7	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	2S-O		HUS H 6x80mm
P20	Poloplast POLO-KAL NG	1 x Ø50 / 2	90°	U/U	-	-	-	-	CFS-C EL	50	1	5.6	52	2S-O		HUS H 6x80mm
P21	Poloplast POLO-KAL NG	1 x Ø110 / 3.4	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	2S-O		HUS H 6x80mm
P22	Poloplast POLO-KAL NG	1 x Ø160 / 4.9	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	2S-O		HUS H 6x80mm

¹ No backfilling in the remaining annular gaps; acrylic sealant was applied on both sides of the floor



TR 319091602-2,Rev1																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap seal- ing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P23	PP-H	1 x Ø50 / 1.8	90°	U/U	-	-	-	-	CFS-C EL	50	1	5.6	52	2S-O	CFS-S ACR ¹ , 25	HUS H 6x80mm
P24	PP-H	1 x Ø110 / 2.7	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	2S-O		HUS H 6x80mm
P25	PE-HD	1 x Ø160 / 4	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	2S-O		HUS H 6x80mm
P26	PVC-u	1 x Ø50 / 5.6	90°	U/U	-	-	-	-	CFS-C EL	50	1	5.6	52	2S-O		HUS H 6x80mm
P27	PVC-u	1 x Ø110 / 12.3	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	2S-O		HUS H 6x80mm
P28	PVC-u	1 x Ø160 / 3.2	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	2S-O		HUS H 6x80mm

¹ No backfilling in the remaining annular gaps; acrylic sealant was applied on both sides of the floor



2.2.3.9. Test Report No. 319091602-3,Rev1

Tested in:	80 mm thick cross laminated timber wall (brand Binderholz BBS XL) with 3-layer structure Lamella thickness per layer 20 / 40 / 20 mm
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TR 319091602-3,Rev1																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap seal- ing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P17	PE-HD	1 x Ø110 / 2.7	90	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	2S-O	CFS-S ACR ¹ , 25	HUS H 6x80mm
P18	Poloplast POLO-KAL NG	1 x Ø110 / 3.4	90	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	2S-O		S-WS Yx85mm
P19	PP-H	1 x Ø110 / 2.7	90	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	2S-O		Hex head wood screws 6x80mm
P20	Poloplast POLO-KAL NG	1 x Ø160 / 4.9	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	2S-I		
P21	PP-H	1 x Ø160 / 4	90	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	2S-O		S-WS Yx85mm

¹ No backfilling in the remaining annular gaps; acrylic sealant was applied on both sides of the floor



TR 319091602-3, Rev1																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap sealing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P22	PE-HD	1 x Ø160 / 4	90	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	2S-O	CFS-S ACR ¹ , 25	HUS H 6x80mm
P30	Poloplast POLO-KAL NG Elbow 1x87°	1 x Ø110 / 3.4	90	U/U	-	-	-	-	CFS-C EL U-shaped ²	160	1	5.6	52	2S-O		Hex head wood screws 6x80mm

¹ No backfilling in the remaining annular gaps; acrylic sealant was applied on both sides of the floor

² asymmetrical design, side length was 60 mm



2.2.3.10. Test Report No. 319091602-4,Rev1

Tested in:	80 mm thick cross laminated timber wall (brand Binderholz BBS XL) with 3-layer structure Lamella thickness per layer 20 / 40 / 20 mm
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TR 319091602-4,Rev1																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap seal- ing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P1	Raupiano plus	1 x Ø50 / 1.8	90°	U/U	-	-	-	-	CFS-C EL	50	1	5.6	52	2S-O	CFS-S ACR ¹ , 25	2 x hex head wood screws x 60
P2	Raupiano plus	1 x Ø75 / 1.9	90°	U/U	-	-	-	-	CFS-C EL	75	1	5.6	52	2S-O		
P3	Raupiano plus	1 x Ø90 / 2.2	90°	U/U	-	-	-	-	CFS-C EL	90	1	5.6	52	2S-O		
P4	Raupiano plus	1 x Ø110 / 2.7	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	2S-O		
P5	Wavin AS	1 x Ø110 / 5.3	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	2S-O		3 x HUS3 H 6x60

¹ No backfilling in the remaining annular gaps; acrylic sealant was applied on both sides of the floor



TR 319091602-4, Rev. 1																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap seal- ing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P6	Geberit Silent db20	1 x Ø56 / 3.2	90°	U/U	-	-	-	-	CFS-C EL	56	1	5.6	52	2S-O	CFS-S ACR ¹ , 25	HUS3 H 6x60
P7	Geberit Silent db20	1 x Ø75 / 3.6	90°	U/U	-	-	-	-	CFS-C EL	75	1	5.6	52	2S-O		SWS 11 Y 6x65
P8	Geberit Silent db20	1 x Ø110 / 6	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	2S-O		HUS3 H 6x60
P9	PE-HD	1 x Ø63 / 3	90°	U/U	-	-	-	-	CFS-C EL	63	1	5.6	52	2S-O		Hex head wood screw 6x60
P10	PE-HD	1 x Ø90 / 3.5	90°	U/U	-	-	-	-	CFS-C EL	90	1	5.6	52	2S-O		
P11	PP-H	1 x Ø75 / 1.9	90°	U/U	-	-	-	-	CFS-C EL	75	1	5.6	52	2S-O		
P12	PP-H	1 x Ø90 / 2.2	90°	U/U	-	-	-	-	CFS-C EL	90	1	5.6	52	2S-O		
P13	PP-H	1 x Ø110 / 3.0	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	2S-O		

¹ No backfilling in the remaining annular gaps; acrylic sealant was applied on both sides of the floor



2.2.3.11. Test Report No. 319091602-5,Rev1

Tested in:	100 mm thick cross laminated timber wall (brand Binderholz BBS XL) with 5-layer structure Lamella thickness per layer 20 / 20 / 20 / 20 / 20 mm
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TR 319091602-5,Rev1																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap seal- ing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P1	Geberit Silent Pro	1 x Ø50 / 3	90°	U/U	-	-	-	-	CFS-C EL	50	1	5.6	52	2S-O	CFS-S ACR ¹ , 25	Hex head wood screws x 80
P2	Raupiano plus	1 x Ø75 / 1.9	90°	U/U	-	-	-	-	CFS-C EL	75	1	5.6	52	2S-O		
P3	Silenta Premium	1 x Ø78 / 4.5	90°	U/U	-	-	-	-	CFS-C EL	78	1	5.6	52	2S-O		
P4	Raupiano plus	1 x Ø90 / 2.2	90°	U/U	-	-	-	-	CFS-C EL	90	1	5.6	52	2S-O		HUS3 H 6x80
P5	Wavin SiTech+	1 x Ø110 / 3.4	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	2S-O		

¹ No backfilling in the remaining annular gaps; acrylic sealant was applied on both sides of the floor



TR 319091602-5, Rev1																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap seal- ing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P6	Silent Pro	1 x Ø110 / 4.5	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	2S-O	CFS-S ACR ¹ , 25	3HUS3 H 6x80
P7	Raupinao plus	1 x Ø125 / 3.1	90°	U/U	-	-	-	-	CFS-C EL	125	1	5.6	104	2S-O		
P8	Wavin SiTech+	1 x Ø125 / 3.9	90°	U/U	-	-	-	-	CFS-C EL	125	1	5.6	104	2S-O		
P9	Silenta Premium	1 x Ø160 / 5.3	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	2S-O		
P10	Raupiano plus	1 x Ø160 / 3.9	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	2S-O		SWS 11 Y 6x85
P11	POLO-KAL 3S	1 x Ø160 / 7.5	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	2S-O		
P12	Silent dB20	1 x Ø75 / 3.6	90°	U/U	-	-	-	-	CFS-C EL	75	1	5.6	52	2S-O		
P13	Silent dB20	1 x Ø135 / 6	90°	U/U	-	-	-	-	CFS-C EL	135	1	5.6	104	2S-O		HUS3 H 6x80

¹ No backfilling in the remaining annular gaps; acrylic sealant was applied on both sides of the floor



TR 319091602-5,Rev1																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap seal- ing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P14	PE-HD	1 x Ø63 / 3	90°	U/U	-	-	-	-	CFS-C EL	63	1	5.6	52	2S-O	CFS-S ACR ¹ , 25	3 x hex head wood screws 6x80
P15	PE-HD	1 x Ø110 / 3.5	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	2S-O		
P16	PE-HD	1 x Ø110 / 4.2	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	2S-O		
P17	PE-HD	1 x Ø125 / 4.8	90°	U/U	-	-	-	-	CFS-C EL	125	1	5.6	104	2S-O		
P18	PP-H	1 x Ø50 / 1.8	90°	U/U	-	-	-	-	CFS-C EL	50	1	5.6	52	2S-O	CFS-S ACR ¹ , 25	3 x HUS3 H 6x80
P19	PP-H	1 x Ø75 / 1.9	90°	U/U	-	-	-	-	CFS-C EL	75	1	5.6	52	2S-O		
P20	PP-H	1 x Ø110 / 2.7	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	2S-O		
P21	PP-H	1 x Ø110 / 3.0	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	2S-O		

¹ No backfilling in the remaining annular gaps; acrylic sealant was applied on both sides of the floor



TR 319091602-5, Rev1																
No.	Material	Dimensions OD / wall thickness [mm]	Orientation	Pipe-end configuration	Insulation Acc. to EN1366-3:2009; Table 1				Pipe sealing system, as per EN 1366-3 3.12							
					Type	Set-up	Length [mm]	Insulation thickness [mm]	Type	Inside diameter [mm]	Active components			Installation	Joint and gap seal- ing, depth [mm]	Fastening
											Layers	Thickness [mm]	Length [mm]			
P22	PP-H	1 x Ø125 / 3.1	90°	U/U	-	-	-	-	CFS-C EL	125	1	5.6	104	2S-O	CFS-S ACR ¹ , 25	Hex head wood screws x 80
P23	PP-H	1 x Ø160 / 4	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	2S-O		
P24	PP-H	1 x Ø160 / 9.1	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	2S-O		
P25	PVC-U	1 x Ø110 / 8.1	90°	U/U	-	-	-	-	CFS-C EL	110	1	5.6	52	2S-O		HUS3 H 6x80
P26	PVC_U	1 x Ø125 / 2.5	90°	U/U	-	-	-	-	CFS-C EL	125	1	5.6	104	2S-O		SWS 11 Y x 85
P27	PVC-U	1 x Ø160 / 3.2	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	2S-O		
P28	PVC-U	1 x Ø160 / 11.8	90°	U/U	-	-	-	-	CFS-C EL	160	1	5.6	104	2S-O		

¹ No backfilling in the remaining annular gaps; acrylic sealant was applied on both sides of the floor



3. Test reports and results

3.1. Test reports

Name of testing laboratory	Customer	Test Report No.	Test method
IBS Linz Petzoldstr. 45, A-4020 Linz	HILTI AG Feldkircher Str. 100 FL-9494 Schaan	319091602-3,Rev1 of 24.07.2020 (CLT W 80mm)	EN 1363-1: 1999 EN 1366-3: 2009
IBS Linz Petzoldstr. 45, A-4020 Linz	HILTI AG Feldkircher Str. 100 FL-9494 Schaan	319091602-2,Rev1 of 24.07.2020 (CLT W 100mm)	EN 1363-1: 1999 EN 1366-3: 2009
IBS Linz Petzoldstr. 45, A-4020 Linz	HILTI AG Feldkircher Str. 100 FL-9494 Schaan	319091602-1,Rev1 of 24.07.2020 (CLT W 100mm)	EN 1363-1: 1999 EN 1366-3: 2009
IBS Linz Petzoldstr. 45, A-4020 Linz	HILTI AG Feldkircher Str. 100 FL-9494 Schaan	318092507-3,Rev2 of 12.10.2020 (CLT C 100mm)	EN 1363-1: 1999 EN 1366-3: 2009
IBS Linz Petzoldstr. 45, A-4020 Linz	HILTI AG Feldkircher Str. 100 FL-9494 Schaan	318092507-2,Rev2 of 12.10.2020 (CLT C 140mm)	EN 1363-1: 1999 EN 1366-3: 2009
IBS Linz Petzoldstr. 45, A-4020 Linz	HILTI AG Feldkircher Str.100 FL-9494 Schaan	318092507-1,Rev2 of 12.10.2020 (CLT C 80mm)	EN 1363-1: 1999 EN 1366-3: 2009
IBS Linz Petzoldstr. 45, A-4020 Linz	HILTI AG Feldkircher Str. 100 FL-9494 Schaan	319091602-4,Rev1 of 12.10.2020 (CLT W 80mm)	EN 1363-1: 1999 EN 1366-3: 2009
IBS Linz Petzoldstr. 45, A-4020 Linz	HILTI AG Feldkircher Str. 100 FL-9494 Schaan	319091602-5,Rev1 of 12.10.2020 (CLT W 100mm)	EN 1363-1: 1999 EN 1366-3: 2009
IBS Linz Petzoldstr. 45, A-4020 Linz	HILTI AG Feldkircher Str.100 FL-9494 Schaan	318092507-4 of 22.07.2020 (CLT C 80mm)	EN 1363-1: 1999 EN 1366-3: 2009
IBS Linz Petzoldstr. 45, A-4020 Linz	HILTI AG Feldkircher Str.100 FL-9494 Schaan	318092507-5 of 22.07.2020 (CLT C 100mm)	EN 1363-1: 1999 EN 1366-3: 2009

3.2. Resistance to fire performance

Table 1: Terms of loading

Temperature-time curve:	Standard temperature-time curve (STTC) as specified in subsection 5.1.1 of EN 1363-1:2000. 2000.
Fire load:	Horizontal penetration seal (floor) Vertical penetration seal (wall)

Table 2: Test results

Test Report No. 318092507-1, Rev1 of 12.10.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
[min]					
P22	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P23	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P24	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P25	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P26	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P27	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P28	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P29	U/U	≥ 60	≥ 60	≥ 60	≥ 60



Test Report No. 318092507-1, Rev1 of 12.10.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
P30	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P31	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P32	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P33	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P34	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P35	U/U	≥ 60	≥ 60	≥ 60	≥ 60

Specific supporting structure according to the specifications of EN 1366-3:2009, subsection 7.2.1
Floor construction in cross laminated timber made from spruce with a total thickness of 80 mm



Test Report No. 318092507-2, Rev2 of 12.10.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
P23	U/U	≥ 120	≥ 120	≥ 120	≥ 120
P24	U/U	≥ 120	≥ 120	≥ 120	≥ 120
P25	U/U	≥ 120	≥ 120	≥ 120	≥ 120
P26	U/U	≥ 120	≥ 120	≥ 120	≥ 120
P27	U/U	≥ 120	≥ 120	≥ 120	≥ 120
P28	U/U	≥ 120	≥ 120	≥ 120	≥ 120
P29	U/U	≥ 120	≥ 120	≥ 120	≥ 120
P30	U/U	≥ 120	≥ 120	≥ 120	≥ 120
P31	U/U	≥ 120	≥ 120	≥ 120	≥ 120
P32	U/U	≥ 120	≥ 120	≥ 120	≥ 120
P33	U/U	≥ 120	≥ 120	≥ 120	≥ 120
P34	U/U	≥ 120	≥ 120	≥ 120	≥ 120
P35	U/U	≥ 120	≥ 120	≥ 120	≥ 120



Test Report No. 318092507-2, Rev2 of 12.10.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
P36	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P37	U/U	≥ 120	≥ 120	≥ 120	≥ 120
P38	U/U	≥ 120	≥ 120	≥ 120	≥ 120
P39	U/U	≥ 120	≥ 120	≥ 120	≥ 120
P40	U/U	≥ 120	≥ 120	≥ 120	≥ 120
P41	U/U	≥ 120	≥ 120	≥ 120	≥ 120
P42	U/U	≥ 120	≥ 120	≥ 120	≥ 120
P43	U/U	≥ 120	≥ 120	≥ 120	≥ 120
Specific supporting structure according to the specifications of EN 1366-3:2009, subsection 7.2.1 Floor construction in cross laminated timber made from spruce with a total thickness of 140 mm					

Test Report No. 318092507-3, Rev2 of 12.10.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
P19	U/U	≥ 90	≥ 90	≥ 90	≥ 90



Test Report No. 318092507-3, Rev2 of 12.10.2020					
EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
P20	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P21	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P22	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P23	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P24	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P25	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P26	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P27	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P28	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P29	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P30	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P31	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P32	U/U	≥ 90	≥ 90	≥ 90	≥ 90



Test Report No. 318092507-3, Rev2 of 12.10.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
P33	U/U	≥ 90	≥ 90	≥ 90	≥ 90
Specific supporting structure according to the specifications of EN 1366-3:2009, subsection 7.2.1 Floor construction in cross laminated timber made from spruce with a total thickness of 100 mm					

Test report 318092507-4 of 22.07.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
P1	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P2	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P3	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P4	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P5	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P6	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P7	U/U	≥ 60	≥ 60	≥ 60	≥ 60

Test report 318092507-4 of 22.07.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
P8	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P9	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P10	U/U	≥ 60	≥ 60	≥ 60	≥ 60

Specific supporting structure according to the specifications of EN 1366-3:2009, subsection 7.2.1
Floor construction in cross laminated timber made from spruce with a total thickness of 80 mm

Test report 318092507-5 of 22.07.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
P1	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P2	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P3	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P4	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P5	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P6	U/U	≥ 90	≥ 90	≥ 90	≥ 90



Test report 318092507-5 of 22.07.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
P7	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P8	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P9	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P10	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P11	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P12	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P13	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P14	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P15	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P16	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P17	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P18	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P19	U/U	≥ 90	≥ 90	≥ 90	≥ 90



Test report 318092507-5 of 22.07.2020					
EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
P20	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P21	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P22	U/U	≥ 90	≥ 90	≥ 90	≥ 90

Specific supporting structure according to the specifications of EN 1366-3:2009, subsection 7.2.1
Floor construction in cross laminated timber made from spruce with a total thickness of 100 mm



Test Report No. 319091602-1, Rev1 of 24.07.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
P11	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P12	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P13	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P14	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P15	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P16	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P17	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P18	U/U	≥ 90	≥ 90	≥ 90	≥ 60
P19	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P20	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P21	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P22	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P29	U/U	≥ 60	≥ 60	≥ 60	≥ 60



Test Report No. 319091602-1, Rev1 of 24.07.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
Specific supporting structure according to the specifications of EN 1366-3:2009, subsection 7.2.1 Wall constructions in cross laminated timber made from spruce with a total thickness of 100 mm					

Test Report No. 319091602-2, Rev1 of 24.07.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
P17	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P18	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P19	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P20	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P21	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P22	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P23	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P24	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P25	U/U	≥ 90	≥ 90	≥ 90	≥ 90

Test Report No. 319091602-2, Rev1 of 24.07.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
P26	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P27	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P28	U/U	≥ 90	≥ 90	≥ 90	≥ 90

Specific supporting structure according to the specifications of EN 1366-3:2009, subsection 7.2.1
Wall constructions in cross laminated timber made from spruce with a total thickness of 100 mm

Test Report No. 319091602-3, Rev1 of 24.07.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
P17	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P18	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P19	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P20	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P21	U/U	≥ 60	≥ 60	≥ 60	≥ 60



Test Report No. 319091602-3, Rev1 of 24.07.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
P22	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P30	U/U	≥ 60	≥ 60	≥ 60	≥ 60

Specific supporting structure according to the specifications of EN 1366-3:2009, subsection 7.2.1
Wall constructions in cross laminated timber made from spruce with a total thickness of 80 mm

Test Report No. 319091602-4, Rev1 of 12.10.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
P1	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P2	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P3	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P4	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P5	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P6	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P7	U/U	≥ 60	≥ 60	≥ 60	≥ 60



Test Report No. 319091602-4, Rev1 of 12.10.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
P8	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P9	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P10	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P11	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P12	U/U	≥ 60	≥ 60	≥ 60	≥ 60
P13	U/U	≥ 60	≥ 60	≥ 60	≥ 60

Specific supporting structure according to the specifications of EN 1366-3:2009, subsection 7.2.1
Wall constructions in cross laminated timber made from spruce with a total thickness of 80 mm



Test Report No. 319091602-5, Rev1 of 12.10.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
P1	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P2	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P3	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P4	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P5	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P6	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P7	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P8	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P9	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P10	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P11	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P12	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P13	U/U	≥ 90	≥ 90	≥ 90	≥ 90



Test Report No. 319091602-5, Rev1 of 12.10.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
		[min]			
P14	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P15	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P16	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P17	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P18	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P19	U/U	≥ 90	≥ 90	≥ 90	≥ 60
P20	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P21	U/U	≥ 90	≥ 90	≥ 90	≥ 60
P22	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P23	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P24	U/U	≥ 90	≥ 90	≥ 90	≥ 60
P25	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P26	U/U	≥ 90	≥ 90	≥ 90	≥ 90



Test Report No. 319091602-5,Rev1 of 12.10.2020 EN 1366-3: 2009 in connection with EN 1363-1: 1999					
No.	Pipe-end configuration	E - Integrity			I - Thermal insulation
		Time until cotton wool pad ignition	Time until failure of gap gauge criteria	Time until occurrence of sustained flaming	Time until the maximum temperature rise exceeds 180 K on cold side
[min]					
P27	U/U	≥ 90	≥ 90	≥ 90	≥ 90
P28	U/U	≥ 90	≥ 90	≥ 90	≥ 90

Specific supporting structure according to the specifications of EN 1366-3:2009, subsection 7.2.1
Wall constructions in cross laminated timber made from spruce with a total thickness of 100 mm



4. Classification and field of application

4.1. Reference for classification

This Classification is based on the normative reference EN 13501-2: 2016, section 7.

4.2. Reference for field of application

The field of direct application is based on the normative reference EN 1366-3:2009.

The extended field of application is based on the normative reference EN 15882-3:2009.

4.3. Definitions

4.3.1. Pipe orientation

4.3.1.1. Plastic pipes

When a pipe is tested perpendicular and at an angle to the supporting structure, all angles between 90° and the tested angle shall be covered in accordance with EN 1366-3:2009 E.2.7.6.

4.3.2. Pipe support

Pipes and cables must be supported on both sides of the wall constructions or on the surface of the floor constructions at a distance of ≤ 350 mm.

4.3.3. Pipe-end configuration

Tests performed with pipe-end configuration U/U shall also cover the configurations C/U, U/C and C/C.

Tests performed with pipe-end configuration C/U shall also cover the configurations U/C and C/C.

Tests performed with pipe-end configuration U/C shall also cover the configuration C/C.

	Geprüft				
		U/U	C/U	U/C	C/C
Abgedeckt	U/U	J	N	N	N
	C/U	J	J	N	N
	U/C	J	J	J	N
	C/C	J	J	J	J
J = zulässig, N = nicht zulässig					

4.3.4. Supporting structure (wall/floor)

Test results that include a specific supporting structure shall apply to separating building components made of the same material and with the same composition, at least with the same thickness and density, as the tested ones.

The covering of a horizontal supporting structure with inorganic materials (e.g. concrete covering) is acceptable.

Building components (supporting structures) shall be classified in relation to their fire resistance in compliance with EN 13501-2.

4.4. Hilti CFS-C EL

4.4.1. Installation 90° penetration

The Hilti CFS-C EL Firestop Collar endless is attached to the soffit of floors and to both sides of walls on the surface of the supporting structure using screws.

4.4.2. Installation with 87° pipe elbow on one side

The Hilti CFS-C EL Firestop Collar endless is fixed by screws on both sides of the walls to the surface of the supporting structure, whereby on the elbow pipe side the collar may be U-shape attached. The length of the collar must be increased by ≥ 120 mm and must overlap the opening in the wall by ≥ 60 mm on both sides.

4.4.3. Length and amount of hooks for 90° penetration

Pipe outer diameter	Mounting hooks	
	short	long
50	2	-
75	3	-
90	3	-
110	3	-
125 - 160	2	4

4.4.4. Amount of hooks for 87° elbow pipes

Pipe outer diameter	Mounting hook short	
	Without pipe elbow	With pipe elbow
50	2	2
75	3	3
90	3	3
110	3	4

4.4.5. Construction groups

The Hilti CFS-C EL Firestop Collar endless can be used in two installation heights (length groups):

Hilti CFS-C EL Installation height	$\varnothing \leq 110$ mm	52 mm	Length group 1
	$110 < \varnothing \leq 160$ mm	104 mm	Length group 2

4.4.6. Annular gaps

Sealing of annular gap	Hilti CFS-S ACR
Maximum annular gap (width)	Annular gap = 0 - 15 mm
Filling depth	≥ 25 mm, both sides
Backfilling	none

4.4.7. Cross laminated timber floor ≥ 80 mm

4.4.7.1. Definition of supporting structure

The floor must be ≥ 80 mm thick and have ≥ 3 layers of softwood, provided that each outer layer exhibits a thickness of ≥ 20 mm. Both PU and MUF adhesives are permitted. Edge glueing is not required.

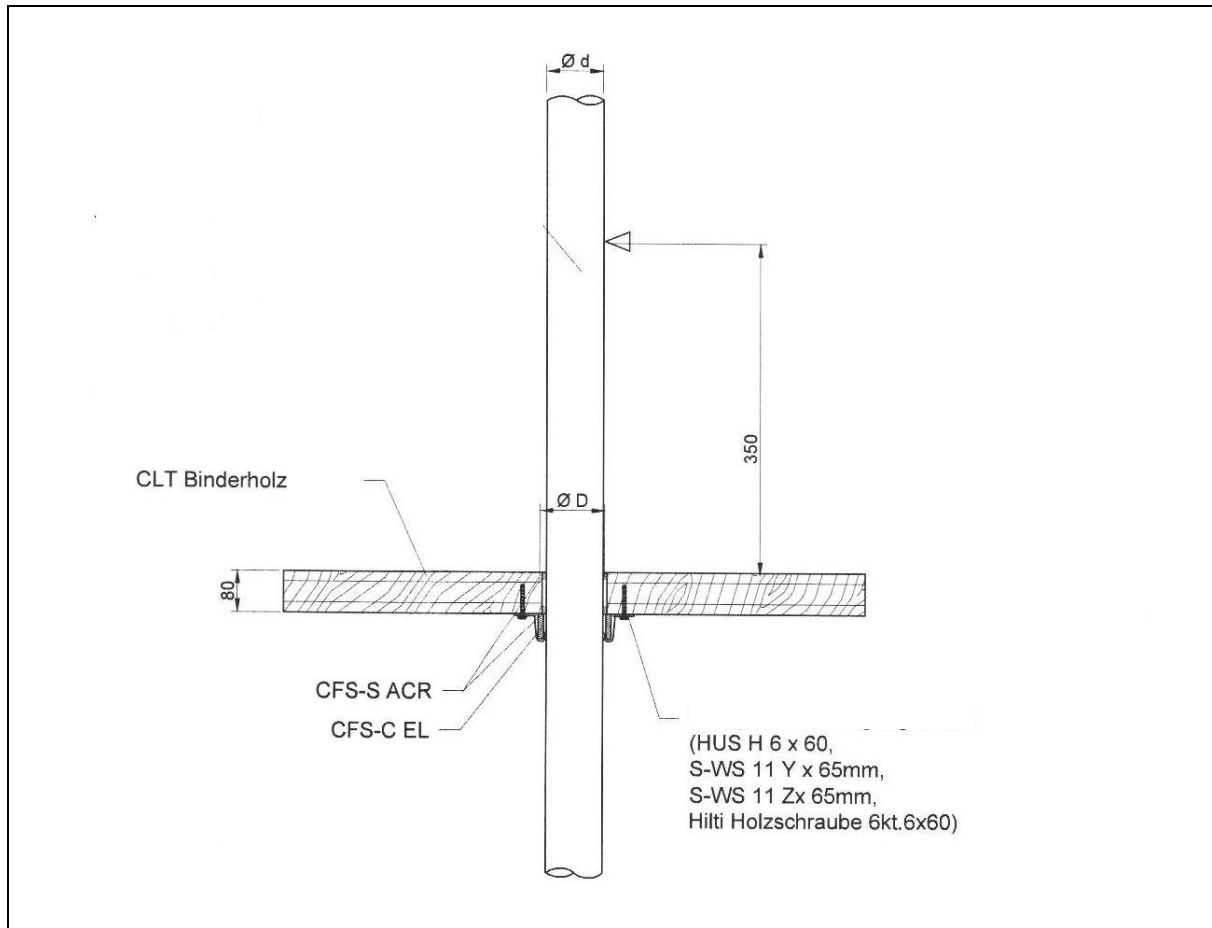
4.4.7.2. Minimum distances

All distances to identical collars as well as to other systems must be ≥ 200 mm.

4.4.7.3. Fixings

Hilti HUS3 H 6 x 60 mm Hilti S-WS 11 Y x 75 mm	Hilti S-WS 11 Z x 75 mm Hex head wood screws 6 x 60 mm
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4.4.7.4. Detailed drawing



4.4.7.5. Plastic pipes

PVC-U ¹ PVC-C ²	$\varnothing = 50 - 110 \text{ mm}$ $t = 1.8 - 8.1 \text{ mm}$	EI 60 – U/U
<p>Graph showing thickness t [mm] versus diameter \varnothing [mm] for length group 1. The graph shows a rectangular boundary with points (50, 8.1), (110, 8.1), (110, 2.2), and (50, 1.8).</p>		<p>318092507-1,Rev2 P34, P35</p> <p>318092507-4 P10</p>
PE-HD ³ ABS ⁴ SAN + PVC ⁵	$\varnothing = 50 - 110 \text{ mm}$ $t = 3.0 - 4.2 \text{ mm}$	EI 60 – U/U
<p>Graph showing thickness t [mm] versus diameter \varnothing [mm] for length group 1. The graph shows a boundary with points (50, 4.2), (110, 4.2), (90, 3.5), (63, 3), and (50, 3).</p>		<p>318092507-1,Rev2 P30, P31</p> <p>318092507-4 P5, P6</p>

¹ PVC-U pipe as per EN 1329-1, EN 1453-1 or EN 1452-1

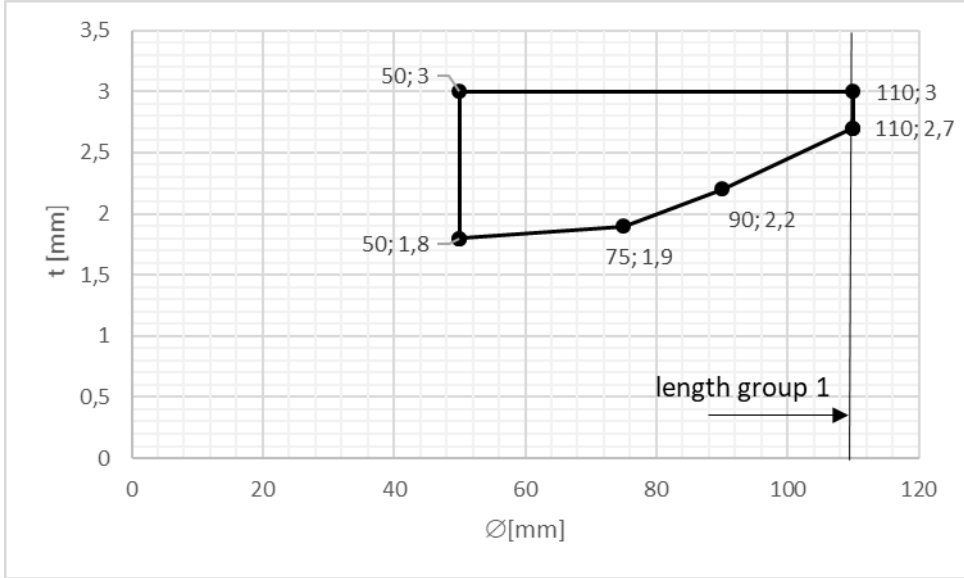
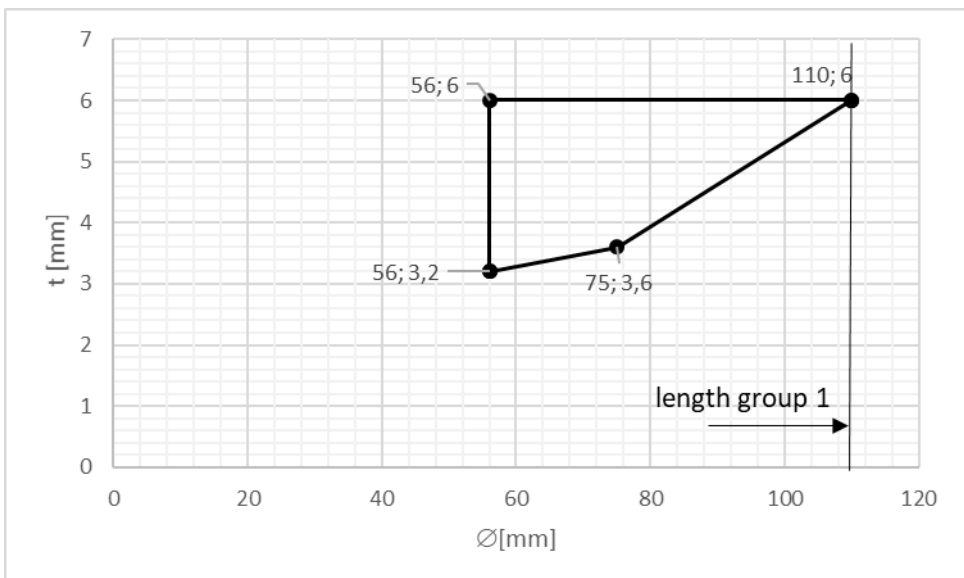
² PVC-C pipe as per EN 1566-1

³ PE-HD pipe as per EN 1519-1, EN 12201-2 or 12666-1

⁴ ABS pipe as per EN 1455-1

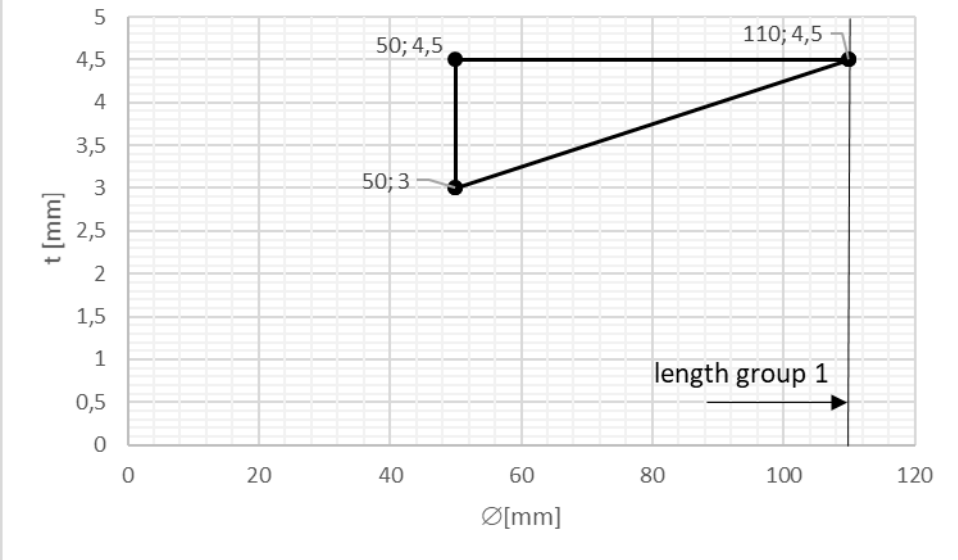
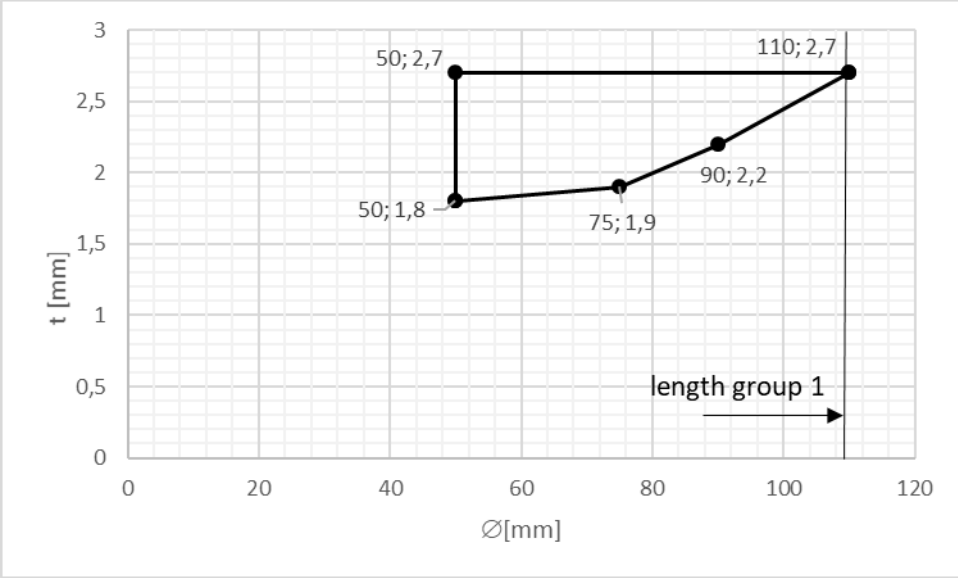
⁵ SAN + PVC pipe as per EN 1565-1



PP-H ⁶	$\varnothing = 50 - 110 \text{ mm}$ $t = 1.8 - 3 \text{ mm}$	EI 60 – U/U
		318092507-1,Rev2 P32, P33 318092507-4 P7 – P9
Geberit Silent dB20	$\varnothing = 56 - 110 \text{ mm}$ $t = 3.2 - 6.0 \text{ mm}$	EI 60 – U/U
		318092507-1,Rev2 P22, P23 318092507-4 P4

⁶ PP-H pipe as per EN 1451-1



Geberit Silent Pro	$\varnothing = 50 - 110 \text{ mm}$ $t = 3.0 - 4.5 \text{ mm}$	EI 60 – U/U												
 <table border="1"><thead><tr><th>\varnothing [mm]</th><th>t [mm]</th></tr></thead><tbody><tr><td>50</td><td>3</td></tr><tr><td>50</td><td>4,5</td></tr><tr><td>110</td><td>4,5</td></tr></tbody></table>		\varnothing [mm]	t [mm]	50	3	50	4,5	110	4,5	318092507-1,Rev2 P26, P27				
\varnothing [mm]	t [mm]													
50	3													
50	4,5													
110	4,5													
Rehau Raupiano plus	$\varnothing = 50 - 110 \text{ mm}$ $t = 1.8 - 2.7 \text{ mm}$	EI 60 – U/U												
 <table border="1"><thead><tr><th>\varnothing [mm]</th><th>t [mm]</th></tr></thead><tbody><tr><td>50</td><td>1,8</td></tr><tr><td>50</td><td>2,7</td></tr><tr><td>75</td><td>1,9</td></tr><tr><td>90</td><td>2,2</td></tr><tr><td>110</td><td>2,7</td></tr></tbody></table>		\varnothing [mm]	t [mm]	50	1,8	50	2,7	75	1,9	90	2,2	110	2,7	318092507-1,Rev2 P28, P29 318092507-4 P1, P2
\varnothing [mm]	t [mm]													
50	1,8													
50	2,7													
75	1,9													
90	2,2													
110	2,7													



Poloplast POLO-KAL NG / XS	$\varnothing = 50 - 110 \text{ mm}$ $t = 2.0 - 3.4 \text{ mm}$	EI 60 – U/U								
<p>The graph plots thickness t [mm] on the y-axis (0 to 4) against diameter \varnothing [mm] on the x-axis (0 to 120). A line connects the points (50, 2), (50, 3.4), and (110, 3.4). An arrow labeled 'length group 1' points to the right.</p> <table border="1"><thead><tr><th>\varnothing [mm]</th><th>t [mm]</th></tr></thead><tbody><tr><td>50</td><td>2</td></tr><tr><td>50</td><td>3,4</td></tr><tr><td>110</td><td>3,4</td></tr></tbody></table>		\varnothing [mm]	t [mm]	50	2	50	3,4	110	3,4	318092507-1,Rev2 P24, P25
\varnothing [mm]	t [mm]									
50	2									
50	3,4									
110	3,4									
Wavin AS	$\varnothing = 110 \text{ mm}$ $t = 5.3 \text{ mm}$	EI 60 – U/U								
<p>The graph plots thickness t [mm] on the y-axis (0 to 6) against diameter \varnothing [mm] on the x-axis (0 to 120). A single data point is plotted at (110, 5.3). An arrow labeled 'length group 1' points to the right.</p> <table border="1"><thead><tr><th>\varnothing [mm]</th><th>t [mm]</th></tr></thead><tbody><tr><td>110</td><td>5,3</td></tr></tbody></table>		\varnothing [mm]	t [mm]	110	5,3	318092507-4 P3				
\varnothing [mm]	t [mm]									
110	5,3									

4.4.8. Cross laminated timber floor ≥ 100 mm

4.4.8.1. Definition of supporting structure

The floor must be ≥ 100 mm thick and have ≥ 3 layers of softwood, provided that each outer layer exhibits a thickness of ≥ 20 mm. Both PU and MUF adhesives are permitted. Edge glueing is not required.

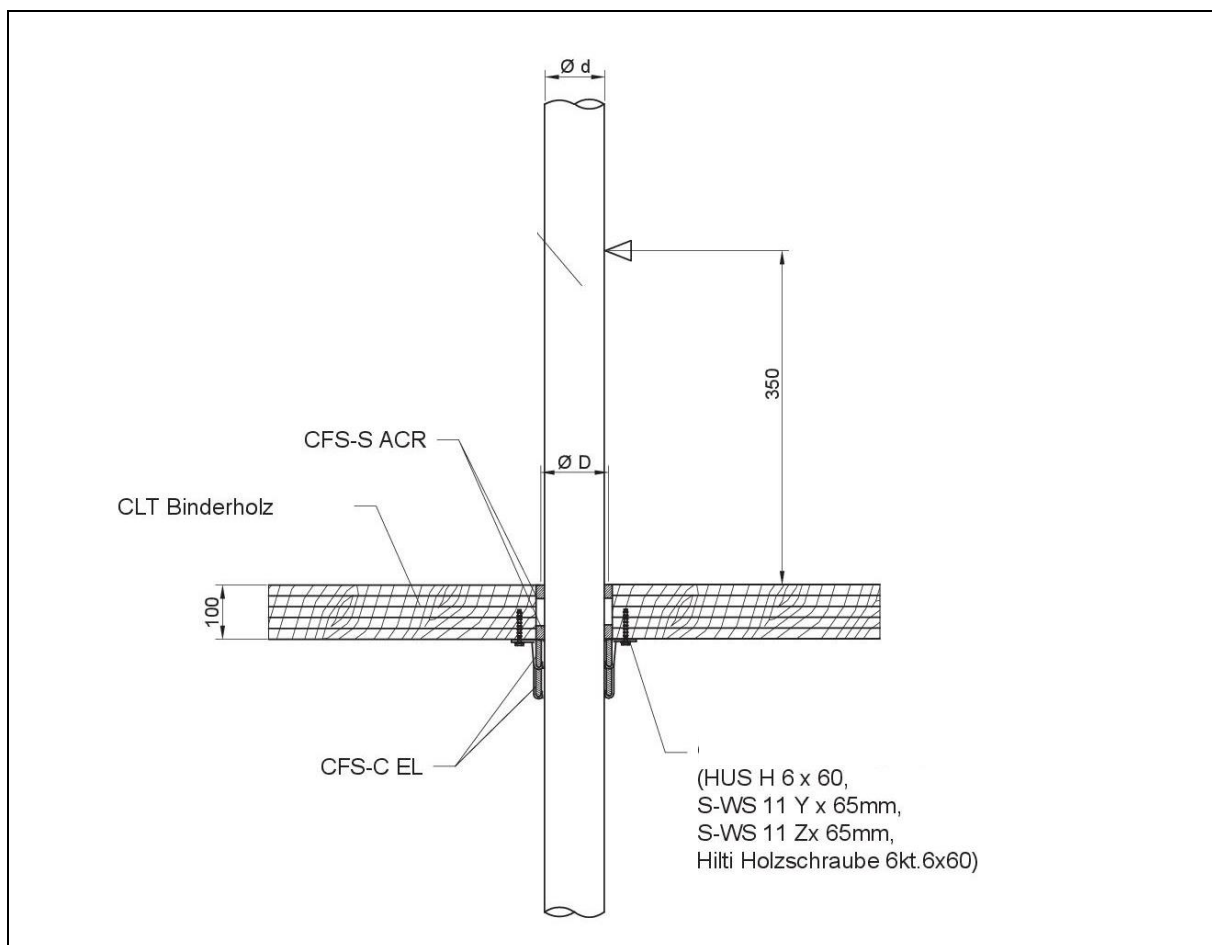
4.4.8.2. Fixings

Hilti HUS H 6 x 80 mm Hilti SWS 11 Y x 85 mm	Hilti SWS 11 Z x 85 mm Hex head wood screws 6 x 80 mm
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4.4.8.3. Minimum distance

All distances to identical collars as well as to other systems must be ≥ 200 mm.

4.4.8.4. Detailed drawing



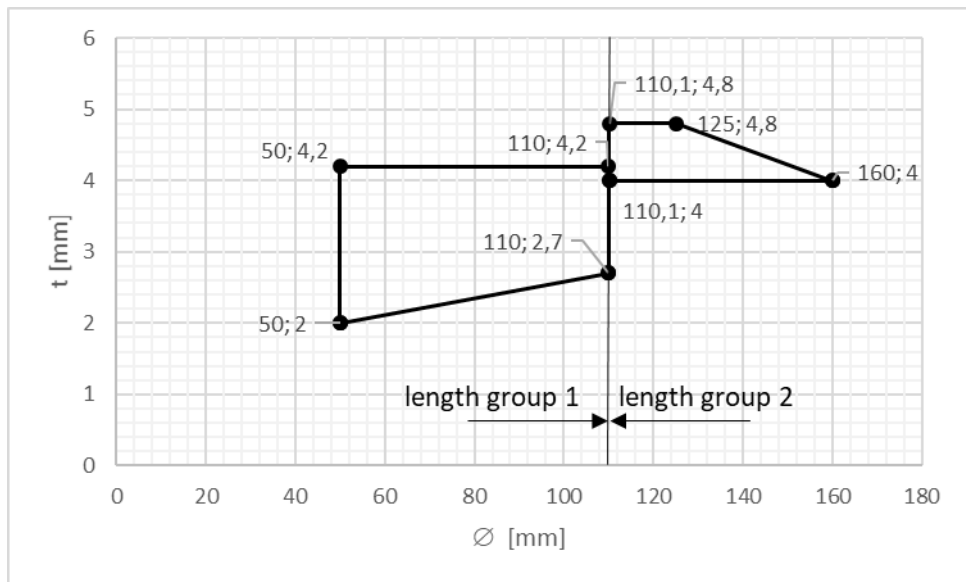
4.4.8.5. Plastic pipes

PVC-U ¹ PVC-C ²	$\varnothing = 50 - 160 \text{ mm}$ $t = 1.8 - 11.8 \text{ mm}$	EI 60 – U/U																	
<p>The graph plots thickness t [mm] on the y-axis (0 to 14) against diameter \varnothing [mm] on the x-axis (0 to 180). Two length groups are defined: length group 1 (diameter 50-110 mm) and length group 2 (diameter 110-160 mm). Data points are as follows:</p> <table border="1"> <thead> <tr> <th>Length Group</th> <th>Diameter \varnothing [mm]</th> <th>Thickness t [mm]</th> </tr> </thead> <tbody> <tr> <td rowspan="2">1</td> <td>50</td> <td>8,1</td> </tr> <tr> <td>110</td> <td>8,1</td> </tr> <tr> <td rowspan="4">2</td> <td>110</td> <td>11,8</td> </tr> <tr> <td>160</td> <td>11,8</td> </tr> <tr> <td>110</td> <td>3,2</td> </tr> <tr> <td>160</td> <td>3,2</td> </tr> </tbody> </table>		Length Group	Diameter \varnothing [mm]	Thickness t [mm]	1	50	8,1	110	8,1	2	110	11,8	160	11,8	110	3,2	160	3,2	<p>318092507-1, Rev2 P34, P35</p> <p>318092507-3, Rev2 P32, P33</p> <p>318092507-4 P10</p> <p>318092507-5 P20 – P22</p>
Length Group	Diameter \varnothing [mm]	Thickness t [mm]																	
1	50	8,1																	
	110	8,1																	
2	110	11,8																	
	160	11,8																	
	110	3,2																	
	160	3,2																	
PVC-U ¹ PVC-C ²	$\varnothing = 50 - 160 \text{ mm}$ $t = 2.2 - 11.8 \text{ mm}$	EI 90 – U/U																	
<p>The graph plots thickness t [mm] on the y-axis (0 to 14) against diameter \varnothing [mm] on the x-axis (0 to 180). Two length groups are defined: length group 1 (diameter 50-110 mm) and length group 2 (diameter 110-160 mm). Data points are as follows:</p> <table border="1"> <thead> <tr> <th>Length Group</th> <th>Diameter \varnothing [mm]</th> <th>Thickness t [mm]</th> </tr> </thead> <tbody> <tr> <td rowspan="2">1</td> <td>50</td> <td>8,1</td> </tr> <tr> <td>110</td> <td>8,1</td> </tr> <tr> <td rowspan="4">2</td> <td>110</td> <td>11,8</td> </tr> <tr> <td>160</td> <td>11,8</td> </tr> <tr> <td>110</td> <td>3,2</td> </tr> <tr> <td>160</td> <td>3,2</td> </tr> </tbody> </table>		Length Group	Diameter \varnothing [mm]	Thickness t [mm]	1	50	8,1	110	8,1	2	110	11,8	160	11,8	110	3,2	160	3,2	<p>318092507-3, Rev2 P32, P33</p> <p>318092507-5 P20 – P22</p>
Length Group	Diameter \varnothing [mm]	Thickness t [mm]																	
1	50	8,1																	
	110	8,1																	
2	110	11,8																	
	160	11,8																	
	110	3,2																	
	160	3,2																	

¹ PVC-U pipe as per EN 1329-1, EN 1453-1 or EN 1452-1

² PVC-C pipe as per EN 1566-1

PE-HD ³ ABS ⁴ SAN + PVC ⁵	$\varnothing = 50 - 160 \text{ mm}$	EI 60 – U/U
	$t = 3.0 - 6.2 \text{ mm}$	

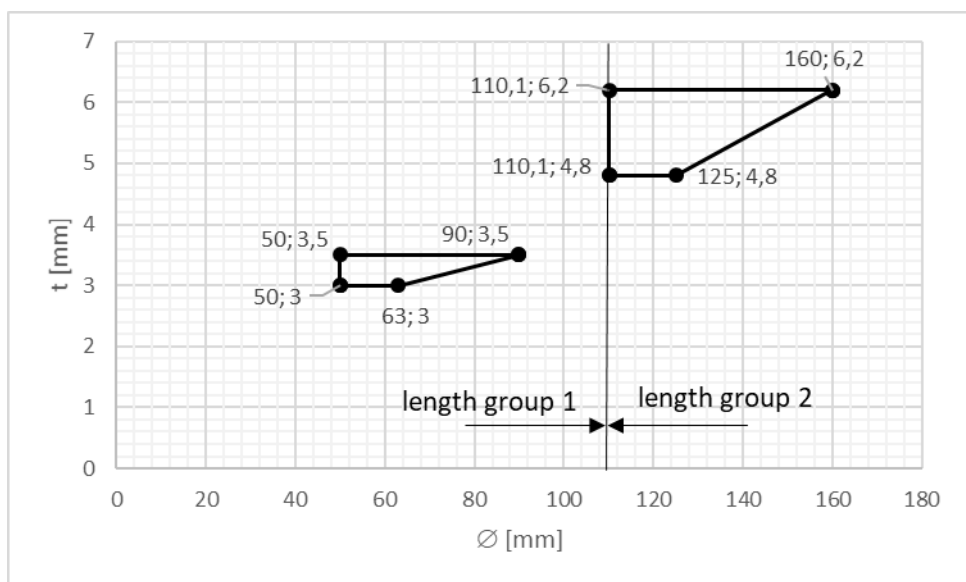


318092507-1, Rev2
P30, P31

318092507-3, Rev2
P27, P28

318092507-4
P5, P6

PE-HD ³ ABS ⁴ SAN + PVC ⁵	$\varnothing = 50 - 160 \text{ mm}$	EI 90 – U/U
	$t = 3.0 - 6.2 \text{ mm}$	



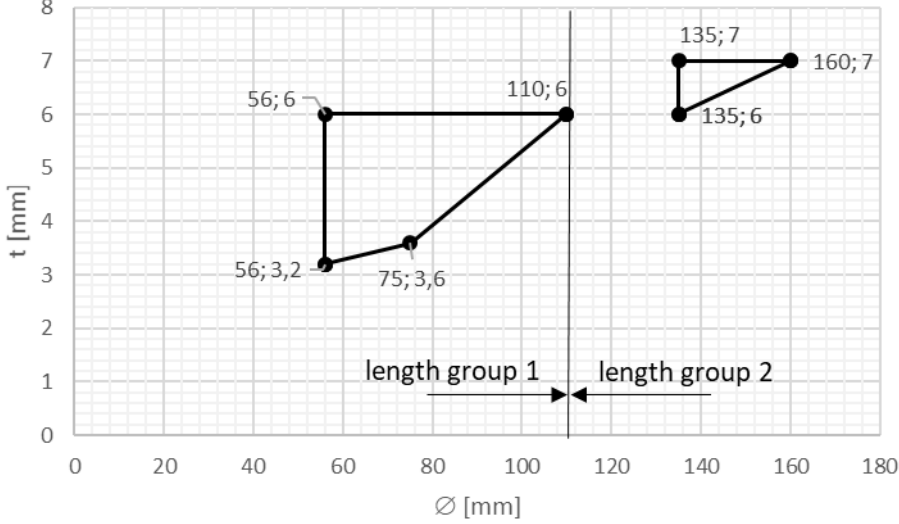
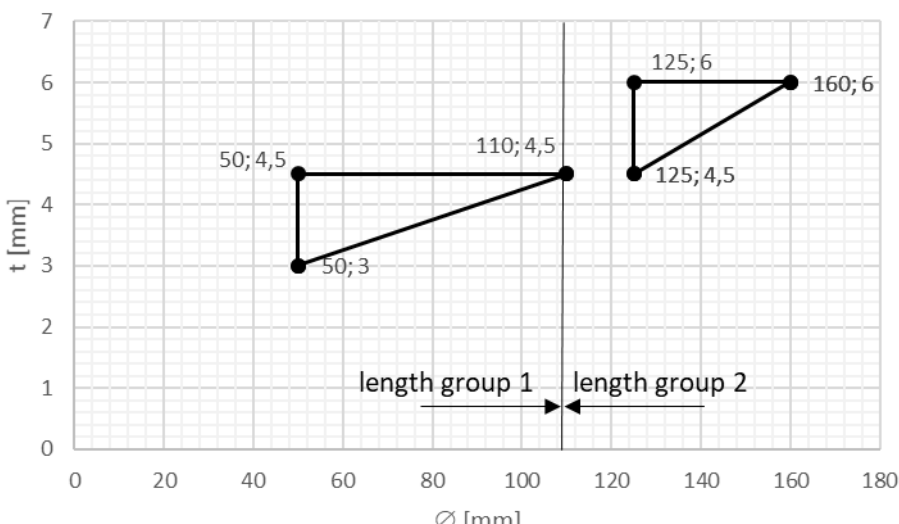
318092507-3, Rev2
P27, P28

318092507-5
P15, P16

³ PE-HD pipe as per EN 1519-1, EN 12201-2 or 12666-1

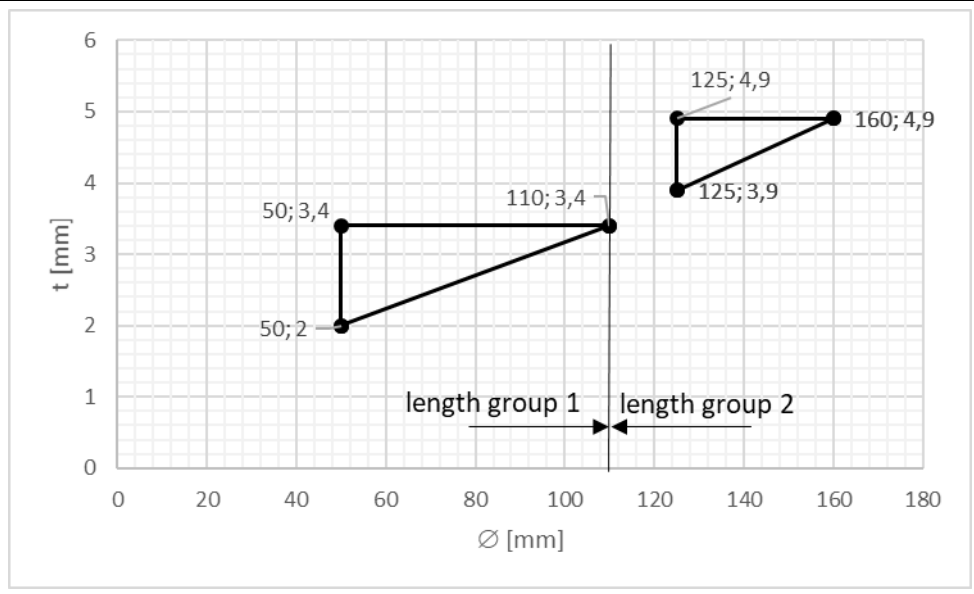
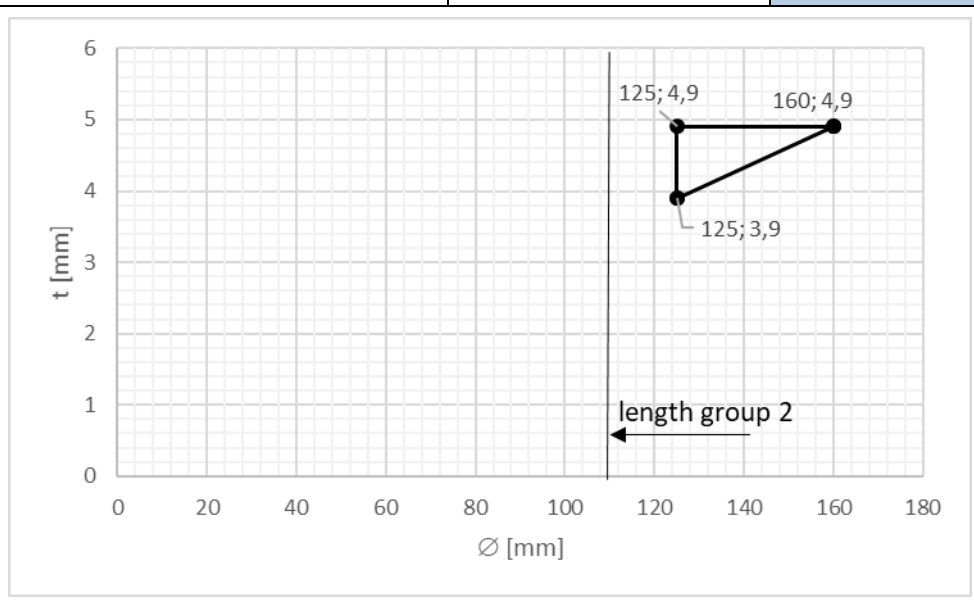
⁴ ABS pipe as per EN 1455-1

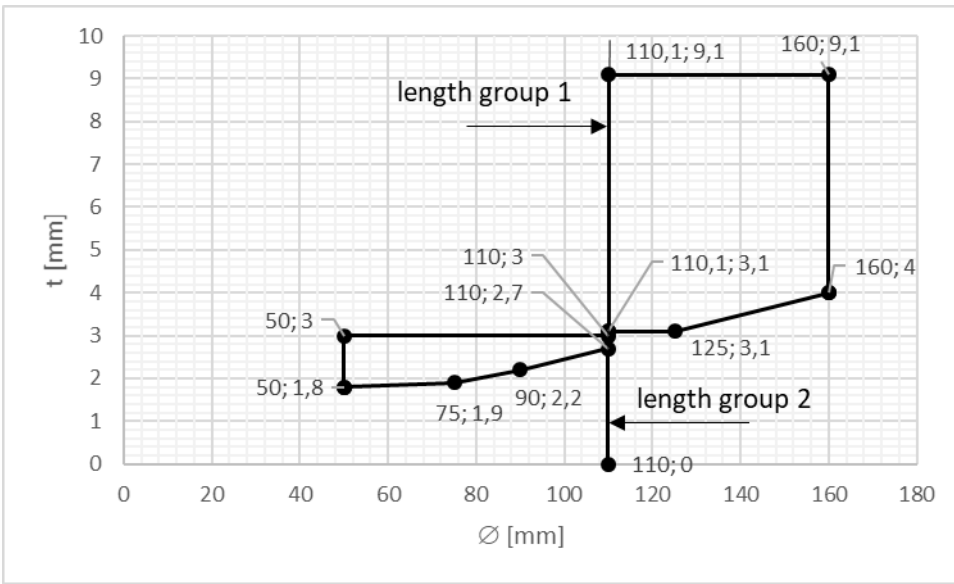
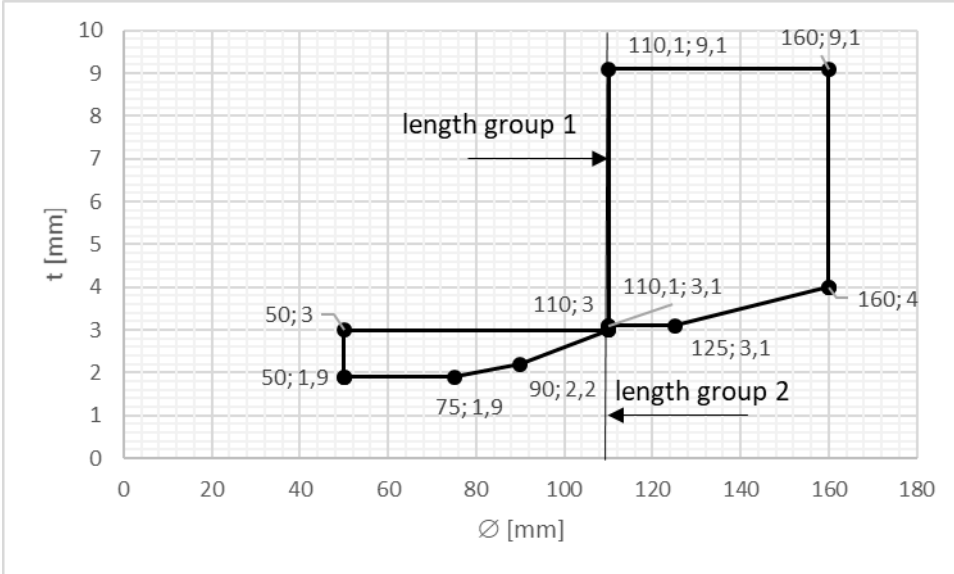
⁵ SAN + PVC pipe as per EN 1565-1

<p>Geberit Silent dB20</p>	<p>$\varnothing = 56 - 160 \text{ mm}$ $t = 3.2 - 7.0 \text{ mm}$</p>	<p>EI 90 – U/U</p>																		
 <p>Graph showing thickness t [mm] versus diameter \varnothing [mm] for Geberit Silent dB20. The graph is divided into two length groups by a vertical line at $\varnothing = 110 \text{ mm}$.</p> <table border="1"> <thead> <tr> <th>\varnothing [mm]</th> <th>t [mm]</th> </tr> </thead> <tbody> <tr><td>56</td><td>3.2</td></tr> <tr><td>56</td><td>6</td></tr> <tr><td>75</td><td>3.6</td></tr> <tr><td>110</td><td>6</td></tr> <tr><td>135</td><td>6</td></tr> <tr><td>135</td><td>7</td></tr> <tr><td>160</td><td>6</td></tr> <tr><td>160</td><td>7</td></tr> </tbody> </table>		\varnothing [mm]	t [mm]	56	3.2	56	6	75	3.6	110	6	135	6	135	7	160	6	160	7	<p>318092507-3, Rev2 P19, P20</p> <p>318092507-5 P12 – P14</p>
\varnothing [mm]	t [mm]																			
56	3.2																			
56	6																			
75	3.6																			
110	6																			
135	6																			
135	7																			
160	6																			
160	7																			
<p>Geberit Silent Pro</p>	<p>$\varnothing = 50 - 160 \text{ mm}$ $t = 3.0 - 6.0 \text{ mm}$</p>	<p>EI 90 – U/U</p>																		
 <p>Graph showing thickness t [mm] versus diameter \varnothing [mm] for Geberit Silent Pro. The graph is divided into two length groups by a vertical line at $\varnothing = 110 \text{ mm}$.</p> <table border="1"> <thead> <tr> <th>\varnothing [mm]</th> <th>t [mm]</th> </tr> </thead> <tbody> <tr><td>50</td><td>3</td></tr> <tr><td>50</td><td>4.5</td></tr> <tr><td>110</td><td>4.5</td></tr> <tr><td>125</td><td>4.5</td></tr> <tr><td>125</td><td>6</td></tr> <tr><td>160</td><td>4.5</td></tr> <tr><td>160</td><td>6</td></tr> </tbody> </table>		\varnothing [mm]	t [mm]	50	3	50	4.5	110	4.5	125	4.5	125	6	160	4.5	160	6	<p>318092507-3, Rev2 P23, P24</p> <p>318092507-5 P1, P6, P9</p>		
\varnothing [mm]	t [mm]																			
50	3																			
50	4.5																			
110	4.5																			
125	4.5																			
125	6																			
160	4.5																			
160	6																			

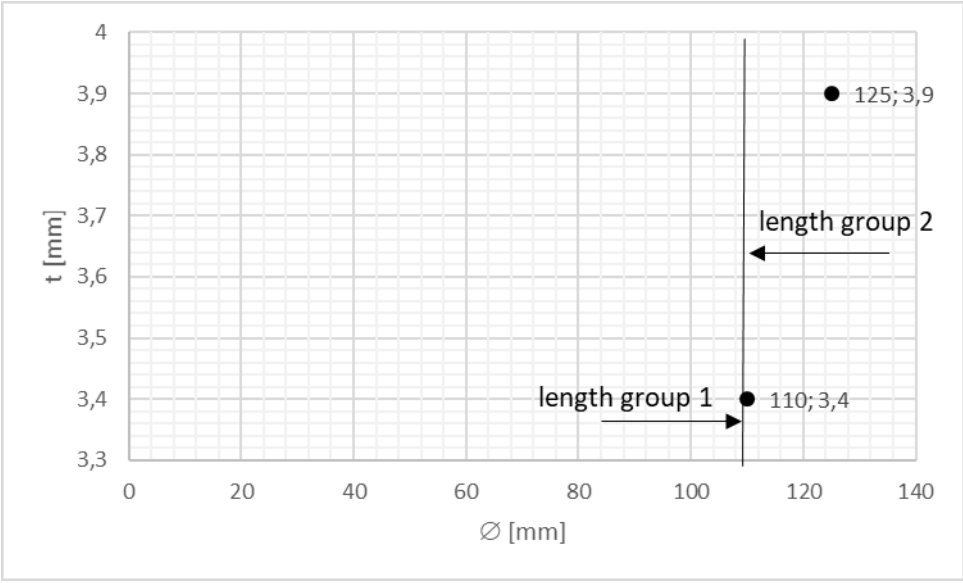
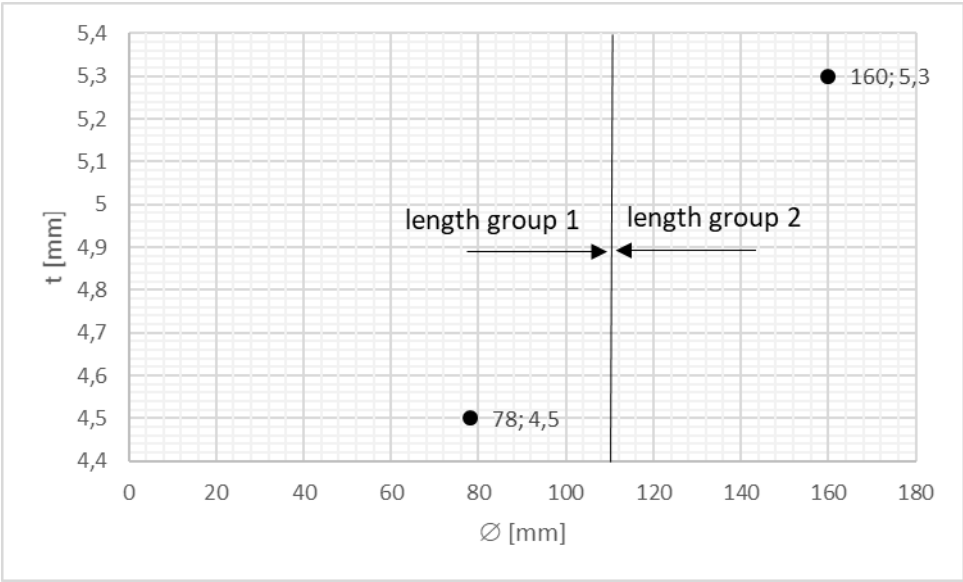


Rehau Raupiano plus	$\varnothing = 50 - 160 \text{ mm}$ $t = 1.8 - 3.9 \text{ mm}$	EI 60 – U/U																		
<table border="1"><thead><tr><th>Ø [mm]</th><th>t [mm]</th></tr></thead><tbody><tr><td>50</td><td>1.8</td></tr><tr><td>50</td><td>2.7</td></tr><tr><td>75</td><td>1.9</td></tr><tr><td>90</td><td>2.2</td></tr><tr><td>110</td><td>2.7</td></tr><tr><td>125</td><td>3.1</td></tr><tr><td>125</td><td>3.9</td></tr><tr><td>160</td><td>3.9</td></tr></tbody></table>			Ø [mm]	t [mm]	50	1.8	50	2.7	75	1.9	90	2.2	110	2.7	125	3.1	125	3.9	160	3.9
Ø [mm]	t [mm]																			
50	1.8																			
50	2.7																			
75	1.9																			
90	2.2																			
110	2.7																			
125	3.1																			
125	3.9																			
160	3.9																			
Rehau Raupiano plus	$\varnothing = 75 - 160 \text{ mm}$ $t = 1.9 - 3.9 \text{ mm}$	EI 90 – U/U																		
<table border="1"><thead><tr><th>Ø [mm]</th><th>t [mm]</th></tr></thead><tbody><tr><td>75</td><td>1.9</td></tr><tr><td>75</td><td>2.2</td></tr><tr><td>90</td><td>2.2</td></tr><tr><td>125</td><td>3.1</td></tr><tr><td>125</td><td>3.9</td></tr><tr><td>160</td><td>3.9</td></tr></tbody></table>			Ø [mm]	t [mm]	75	1.9	75	2.2	90	2.2	125	3.1	125	3.9	160	3.9				
Ø [mm]	t [mm]																			
75	1.9																			
75	2.2																			
90	2.2																			
125	3.1																			
125	3.9																			
160	3.9																			

<p>Poloplast POLO-KAL NG / XS</p>	<p>$\varnothing = 50 - 160 \text{ mm}$ $t = 2.0 - 4.9 \text{ mm}$</p>	<p>EI 60 – U/U</p>
 <p>The graph shows the relationship between thickness t [mm] and diameter Ø [mm] for EI 60 – U/U. The y-axis ranges from 0 to 6 mm, and the x-axis ranges from 0 to 180 mm. Data points are plotted at (50, 2), (50, 3.4), (110, 3.4), (125, 3.9), (125, 4.9), and (160, 4.9). A vertical line at Ø = 110 mm separates 'length group 1' (Ø < 110) and 'length group 2' (Ø > 110).</p>		<p>318092507-1,Rev2 P24, P25</p> <p>318092507-3,Rev2 P21, P22</p>
<p>Poloplast POLO-KAL NG / XS</p>	<p>$\varnothing = 125 - 160 \text{ mm}$ $t = 3.9 - 4.9 \text{ mm}$</p>	<p>EI 90 – U/U</p>
 <p>The graph shows the relationship between thickness t [mm] and diameter Ø [mm] for EI 90 – U/U. The y-axis ranges from 0 to 6 mm, and the x-axis ranges from 0 to 180 mm. Data points are plotted at (125, 3.9), (125, 4.9), and (160, 4.9). A vertical line at Ø = 110 mm is shown, with 'length group 2' indicated to its right.</p>		<p>318092507-3,Rev2 P21, P22</p>

<p>PP-H⁶</p>	<p>Ø = 50 - 160 mm t = 1.8 – 9.1 mm</p>	<p>EI 60 – U/U</p>																								
 <p>The graph shows the relationship between pipe diameter (Ø [mm]) on the x-axis (0 to 180) and wall thickness (t [mm]) on the y-axis (0 to 10). Two length groups are defined: 'length group 1' for diameters 110 mm and 160 mm, and 'length group 2' for diameters 50 mm, 75 mm, 90 mm, 110 mm, and 125 mm. Data points are plotted as (Ø, t) pairs.</p> <table border="1"> <thead> <tr> <th>Ø [mm]</th> <th>t [mm]</th> </tr> </thead> <tbody> <tr><td>50</td><td>1.8</td></tr> <tr><td>50</td><td>3</td></tr> <tr><td>75</td><td>1.9</td></tr> <tr><td>90</td><td>2.2</td></tr> <tr><td>110</td><td>0</td></tr> <tr><td>110</td><td>2.7</td></tr> <tr><td>110</td><td>3</td></tr> <tr><td>110</td><td>9.1</td></tr> <tr><td>125</td><td>3.1</td></tr> <tr><td>160</td><td>4</td></tr> <tr><td>160</td><td>9.1</td></tr> </tbody> </table>		Ø [mm]	t [mm]	50	1.8	50	3	75	1.9	90	2.2	110	0	110	2.7	110	3	110	9.1	125	3.1	160	4	160	9.1	<p>318092507-1,Rev2 P32, P33</p> <p>318092507-3,Rev2 P29 – P31</p> <p>318092507-5 P17 – P19</p>
Ø [mm]	t [mm]																									
50	1.8																									
50	3																									
75	1.9																									
90	2.2																									
110	0																									
110	2.7																									
110	3																									
110	9.1																									
125	3.1																									
160	4																									
160	9.1																									
<p>PP-H⁶</p>	<p>Ø = 50 - 160 mm t = 1.9 – 9.1 mm</p>	<p>EI 90 – U/U</p>																								
 <p>The graph shows the relationship between pipe diameter (Ø [mm]) on the x-axis (0 to 180) and wall thickness (t [mm]) on the y-axis (0 to 10). Two length groups are defined: 'length group 1' for diameters 110 mm and 160 mm, and 'length group 2' for diameters 50 mm, 75 mm, 90 mm, 110 mm, and 125 mm. Data points are plotted as (Ø, t) pairs.</p> <table border="1"> <thead> <tr> <th>Ø [mm]</th> <th>t [mm]</th> </tr> </thead> <tbody> <tr><td>50</td><td>1.9</td></tr> <tr><td>50</td><td>3</td></tr> <tr><td>75</td><td>1.9</td></tr> <tr><td>90</td><td>2.2</td></tr> <tr><td>110</td><td>3</td></tr> <tr><td>110</td><td>9.1</td></tr> <tr><td>125</td><td>3.1</td></tr> <tr><td>160</td><td>4</td></tr> <tr><td>160</td><td>9.1</td></tr> </tbody> </table>		Ø [mm]	t [mm]	50	1.9	50	3	75	1.9	90	2.2	110	3	110	9.1	125	3.1	160	4	160	9.1	<p>318092507-3,Rev2 P29 – P31</p> <p>318092507-5 P17 – P19</p>				
Ø [mm]	t [mm]																									
50	1.9																									
50	3																									
75	1.9																									
90	2.2																									
110	3																									
110	9.1																									
125	3.1																									
160	4																									
160	9.1																									

⁶ PP-H pipe as per EN 1451-1

Wavin SiTech+	$\varnothing = 110 \text{ und } 125 \text{ mm}$ $t = 3.4 \text{ and } 3.9 \text{ mm}$	EI 90 – U/U
 <p>The graph plots thickness t [mm] on the y-axis (ranging from 3.3 to 4.0) against diameter \varnothing [mm] on the x-axis (ranging from 0 to 140). Two data points are shown: a black dot at (110, 3.4) labeled 'length group 1' with an arrow pointing right, and another black dot at (125, 3.9) labeled 'length group 2' with an arrow pointing left.</p>		318092507-5 P5, P7
GF Silenta Premium	$\varnothing = 78 \text{ und } 160 \text{ mm}$ $t = 4.5 \text{ and } 5.3 \text{ mm}$	EI 90 – U/U
 <p>The graph plots thickness t [mm] on the y-axis (ranging from 4.4 to 5.4) against diameter \varnothing [mm] on the x-axis (ranging from 0 to 180). Two data points are shown: a black dot at (78, 4.5) labeled 'length group 1' with an arrow pointing right, and another black dot at (160, 5.3) labeled 'length group 2' with an arrow pointing left.</p>		318092507-5 P5, P7

4.4.9. Cross laminated timber floor ≥ 140 mm

4.4.9.1. Definition of supporting structure

The floor must be ≥ 140 mm thick and have ≥ 5 layers of softwood, provided that each outer layer exhibits a thickness of ≥ 40 mm. Both PU and MUF adhesives are permitted. Edge glueing is not required.

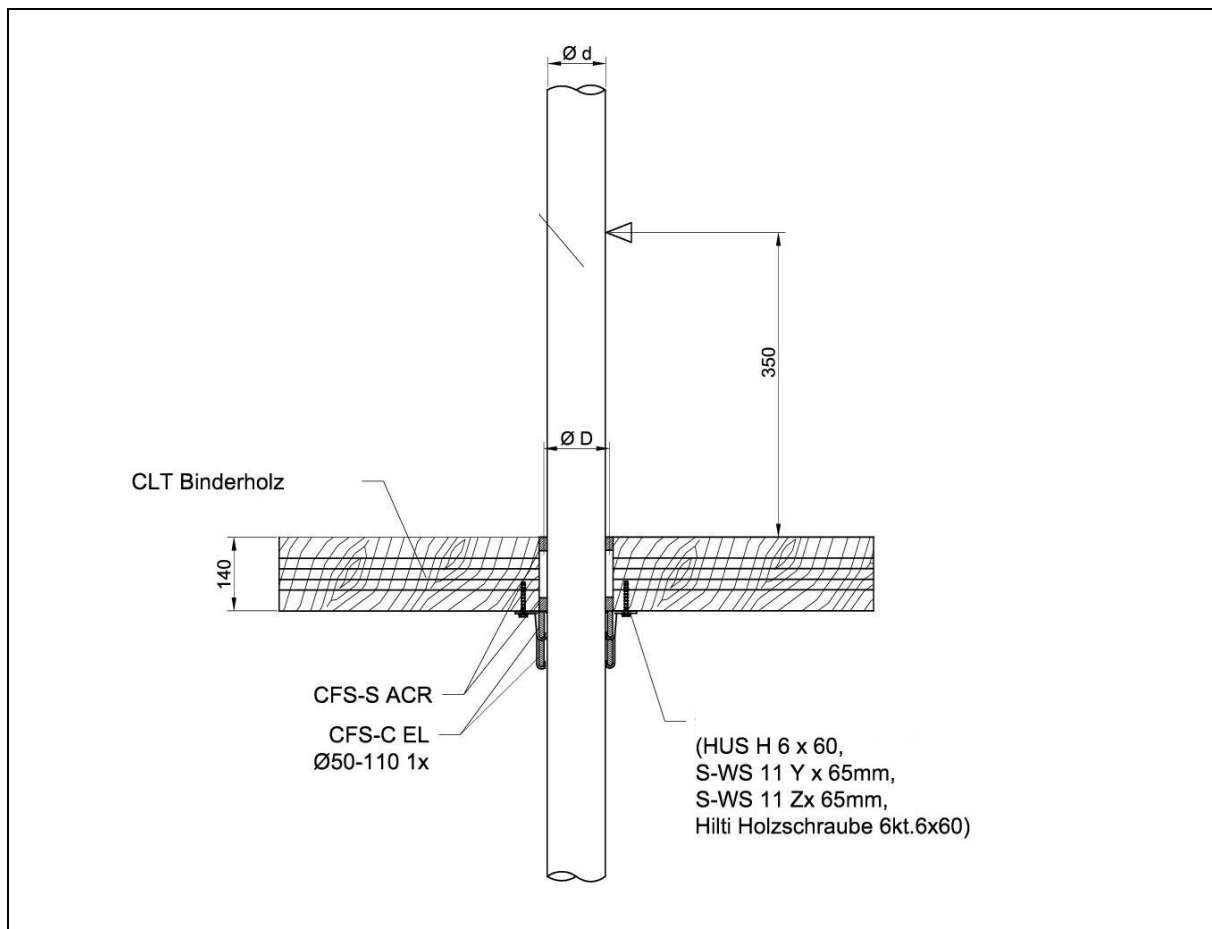
4.4.9.2. Fixings

Hilti HUS H 6 x 100 mm Hilti SWS 11 Y x 85 mm	Hilti SWS 11 Z x 85 mm Hex head wood screws 6 x 100 mm
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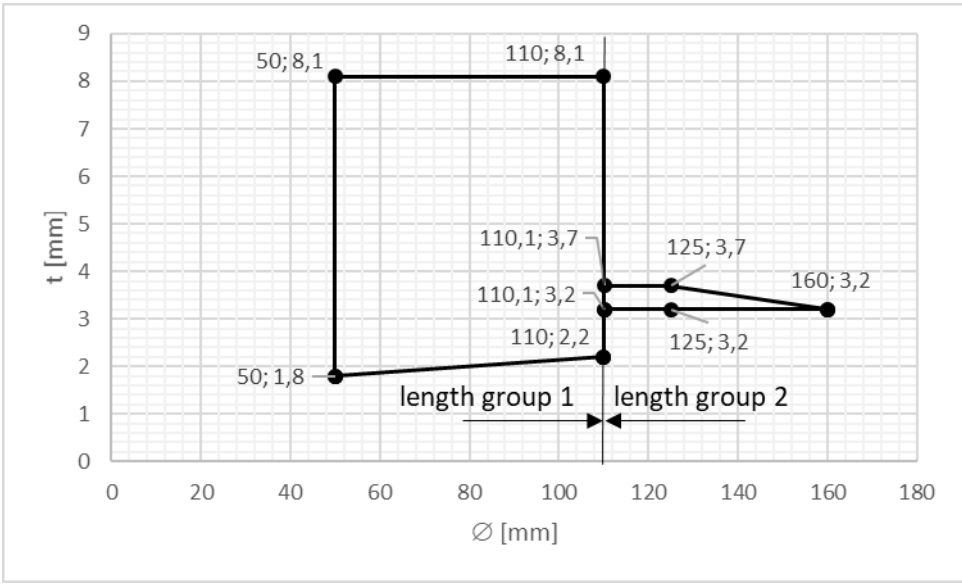
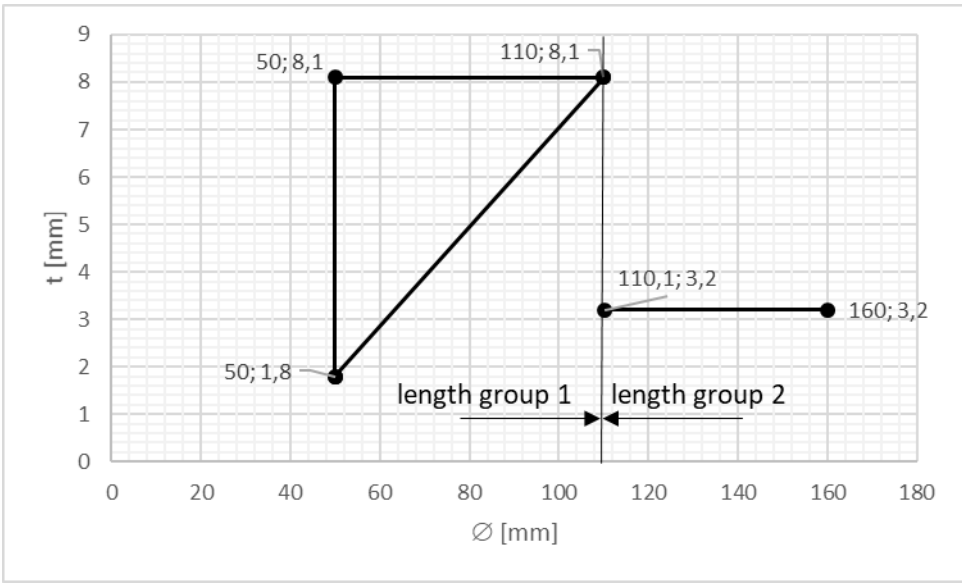
4.4.9.3. Minimum distance

All distances to identical collars as well as to other systems must be ≥ 200 mm.

4.4.9.4. Detailed drawing



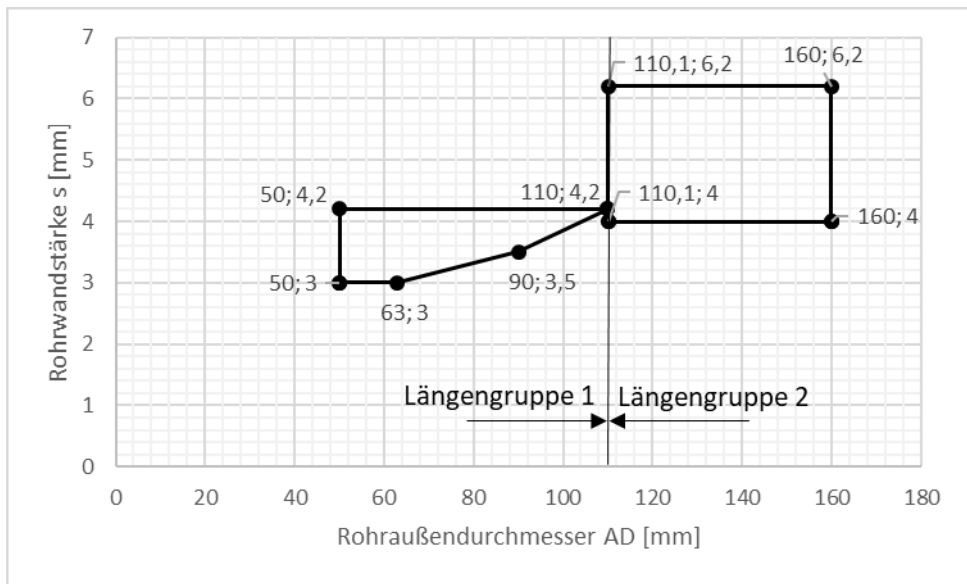
4.4.9.5. Plastic pipes

PVC-U ¹ PVC-C ²	$\varnothing = 50 - 160 \text{ mm}$ $t = 1.8 - 8.1 \text{ mm}$	EI 90 – U/U
		<p>318092507-2, Rev2 P41 – P43</p> <p>318092507-3, Rev2 P32 – P33</p> <p>318092507-5 P20 – P22</p>
PVC-U ¹ PVC-C ²	$\varnothing = 50 - 160 \text{ mm}$ $t = 1.8 - 8.1 \text{ mm}$	EI 120 – U/U
		<p>318092507-2, Rev2 P41 – P43</p>

¹ PVC-U pipe as per EN 1329-1, EN 1453-1 or EN 1452-1

² PVC-C pipe as per EN 1566-1

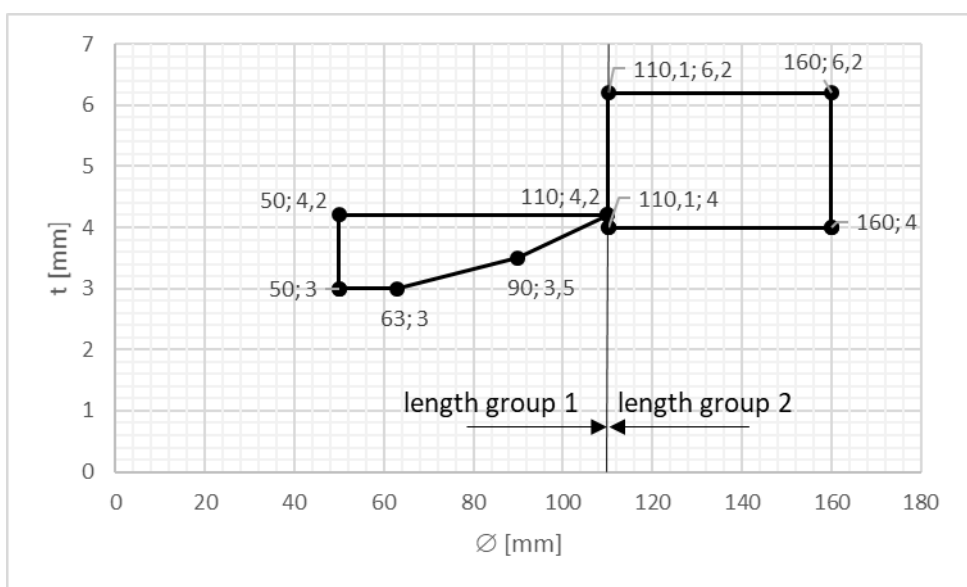
PE-HD ³ ABS ⁴ SAN + PVC ⁵	$\varnothing = 50 - 160 \text{ mm}$	EI 90 – U/U
	$t = 3.0 - 6.2 \text{ mm}$	



318092507-2, Rev. 2
P35 – P37

318092507-3, Rev2
P27 – P28

PP-H ⁶	$\varnothing = 50 - 160 \text{ mm}$	EI 90 – U/U
	$t = 1.8 - 9.1 \text{ mm}$	



318092507-3, Rev2
P29 – P31

318092507-2, Rev2
P38 – P40

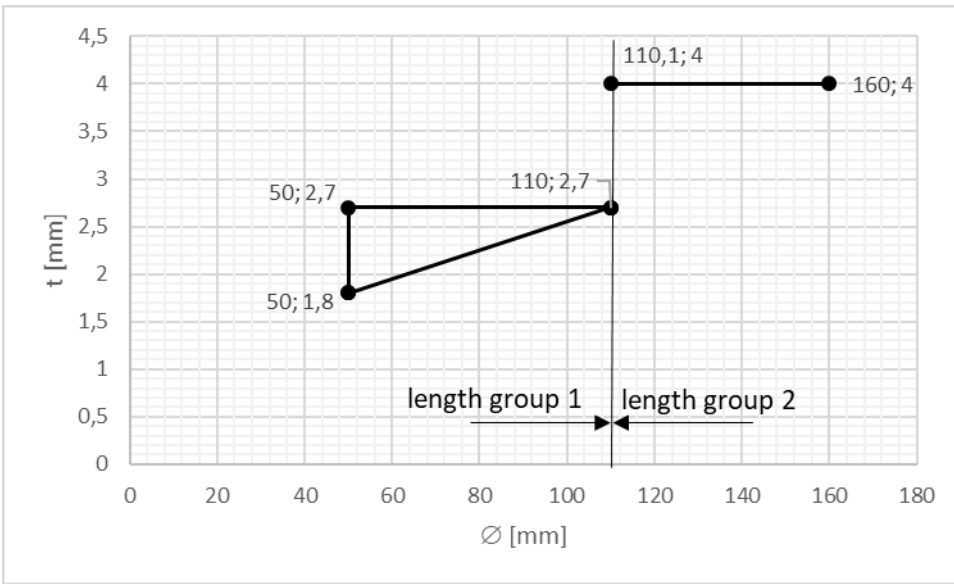
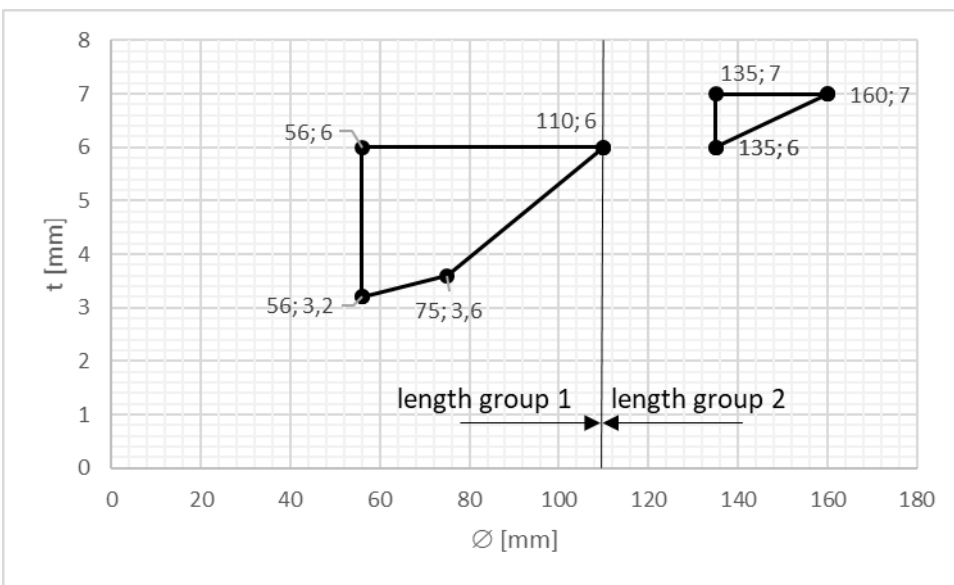
318092507-5
P17 – P19

³ PE-HD pipe as per EN 1519-1, EN 12201-2 or 12666-1

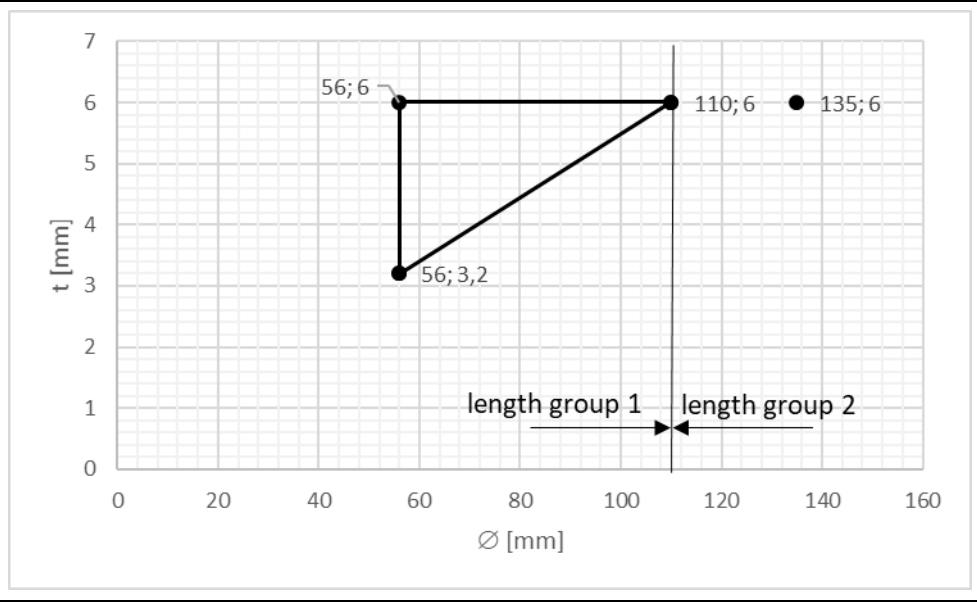
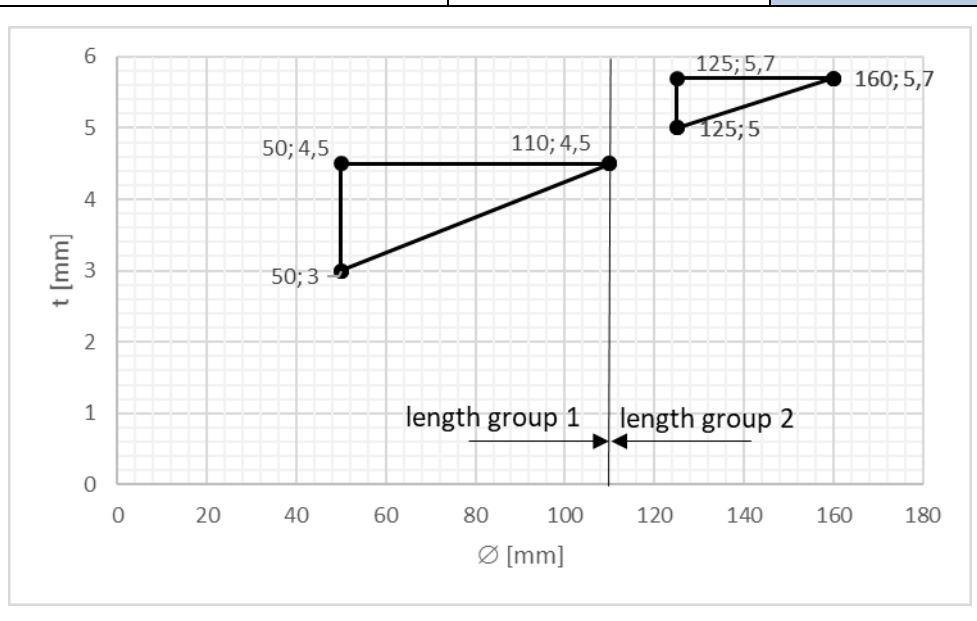
⁴ ABS pipe as per EN 1455-1

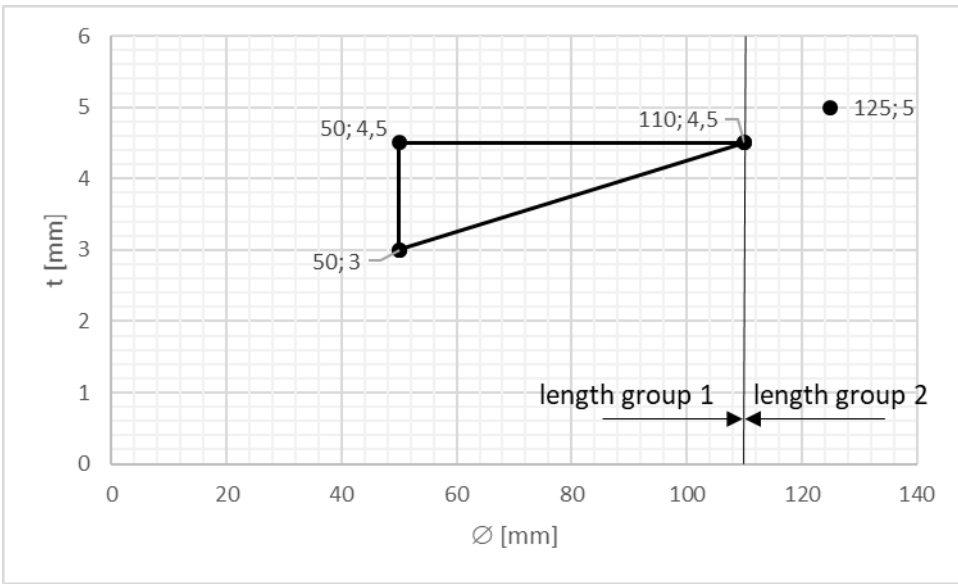
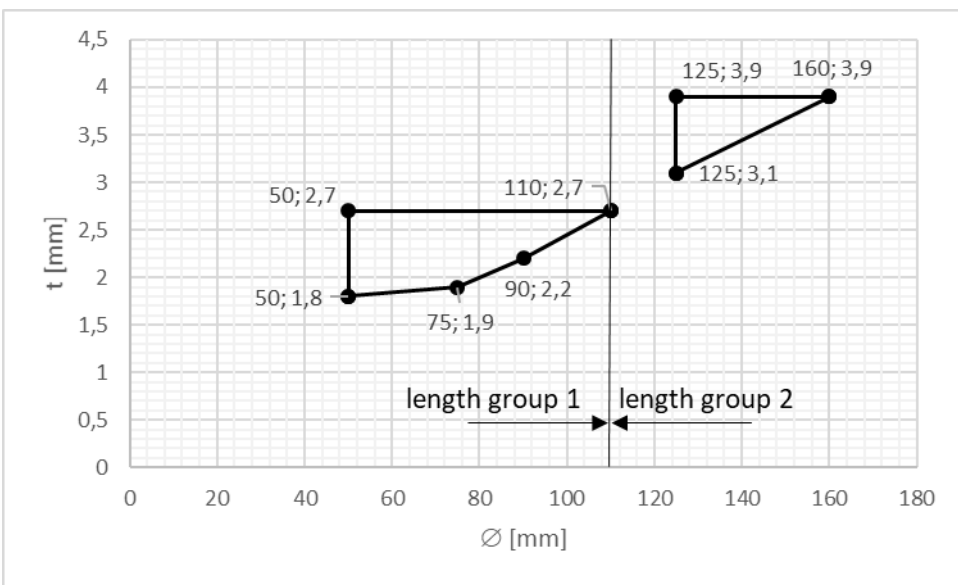
⁵ SAN + PVC pipe as per EN 1565-1

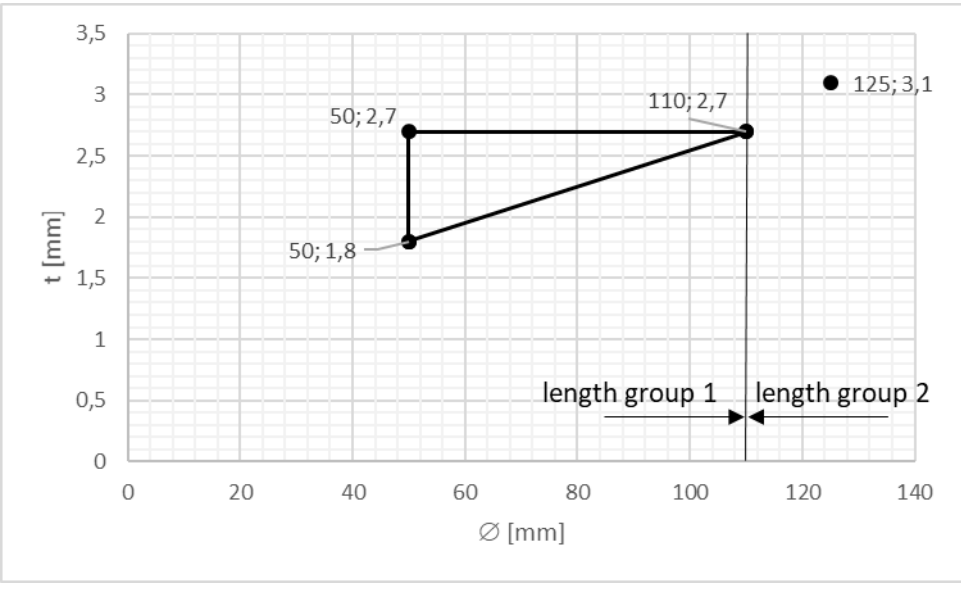
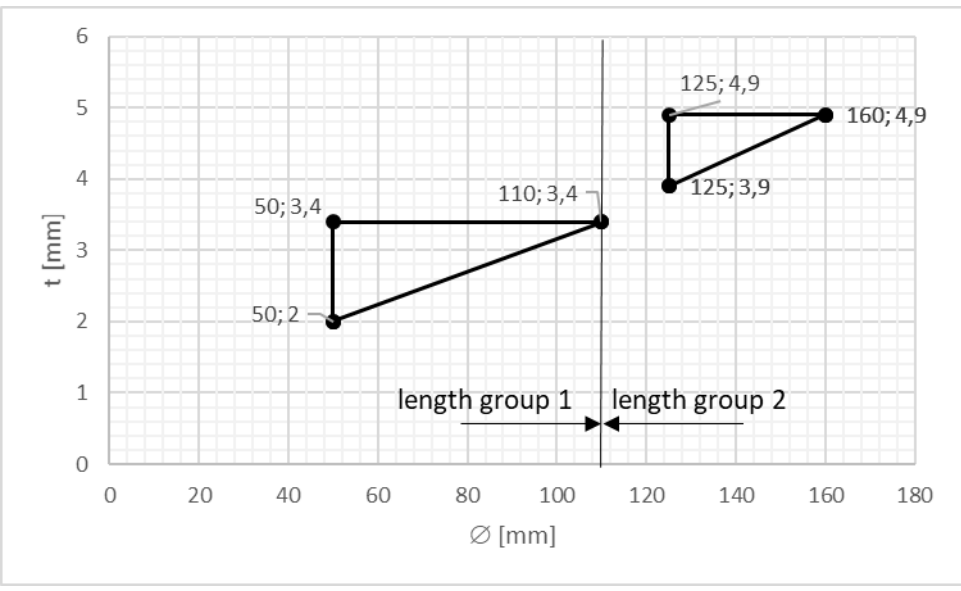
⁶ PP-H pipe as per EN 1451-1

<p>PP-H⁶</p>	<p>∅ = 50 - 160 mm t = 1.8 – 4.0 mm</p>	<p>EI 120 – U/U</p>																
 <table border="1"> <caption>Data for PP-H pipe graph</caption> <thead> <tr> <th>∅ [mm]</th> <th>t [mm]</th> </tr> </thead> <tbody> <tr> <td>50</td> <td>1.8</td> </tr> <tr> <td>50</td> <td>2.7</td> </tr> <tr> <td>110</td> <td>2.7</td> </tr> <tr> <td>110</td> <td>4.0</td> </tr> <tr> <td>160</td> <td>4.0</td> </tr> </tbody> </table>		∅ [mm]	t [mm]	50	1.8	50	2.7	110	2.7	110	4.0	160	4.0	<p>318092507-2,Rev2 P38 – P40</p>				
∅ [mm]	t [mm]																	
50	1.8																	
50	2.7																	
110	2.7																	
110	4.0																	
160	4.0																	
<p>Geberit Silent dB20</p>	<p>∅ = 56 - 160 mm t = 3.2 – 7.0 mm</p>	<p>EI 90 – U/U</p>																
 <table border="1"> <caption>Data for Geberit Silent dB20 pipe graph</caption> <thead> <tr> <th>∅ [mm]</th> <th>t [mm]</th> </tr> </thead> <tbody> <tr> <td>56</td> <td>3.2</td> </tr> <tr> <td>56</td> <td>6.0</td> </tr> <tr> <td>75</td> <td>3.6</td> </tr> <tr> <td>110</td> <td>6.0</td> </tr> <tr> <td>135</td> <td>6.0</td> </tr> <tr> <td>135</td> <td>7.0</td> </tr> <tr> <td>160</td> <td>7.0</td> </tr> </tbody> </table>		∅ [mm]	t [mm]	56	3.2	56	6.0	75	3.6	110	6.0	135	6.0	135	7.0	160	7.0	<p>318092507-3,Rev2 P19 – P20 318092507-2,Rev2 P23 – P25 318092507-5 P12 – P14</p>
∅ [mm]	t [mm]																	
56	3.2																	
56	6.0																	
75	3.6																	
110	6.0																	
135	6.0																	
135	7.0																	
160	7.0																	

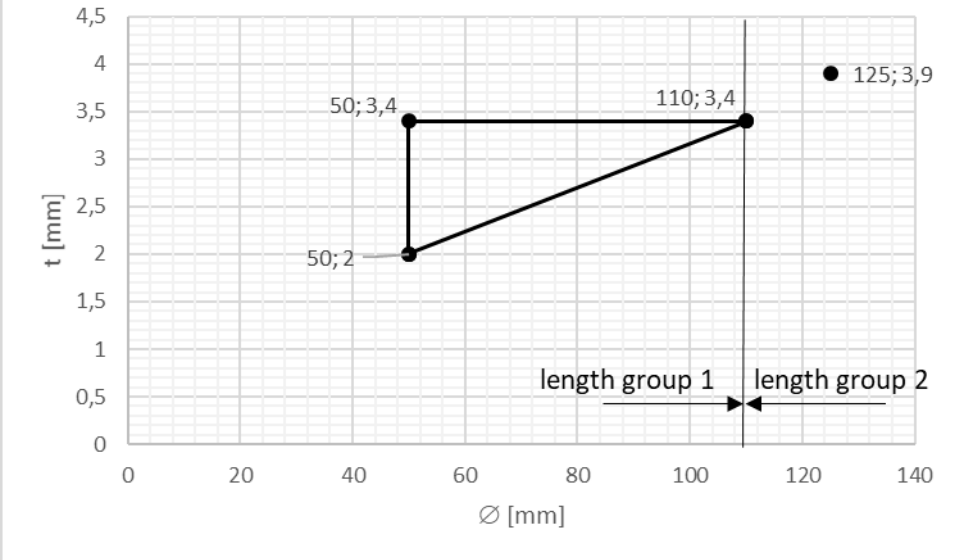
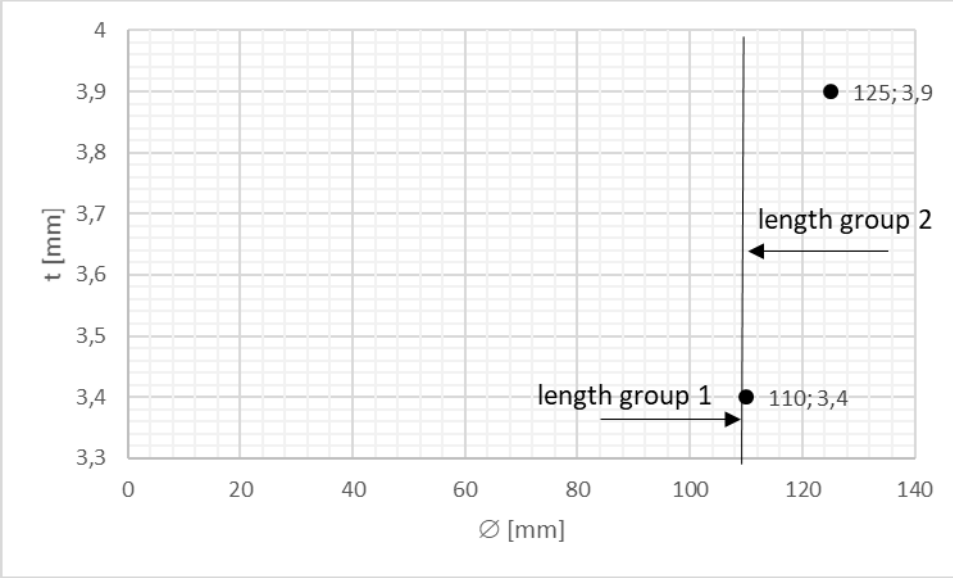
⁶ PP-H pipe as per EN 1451-1

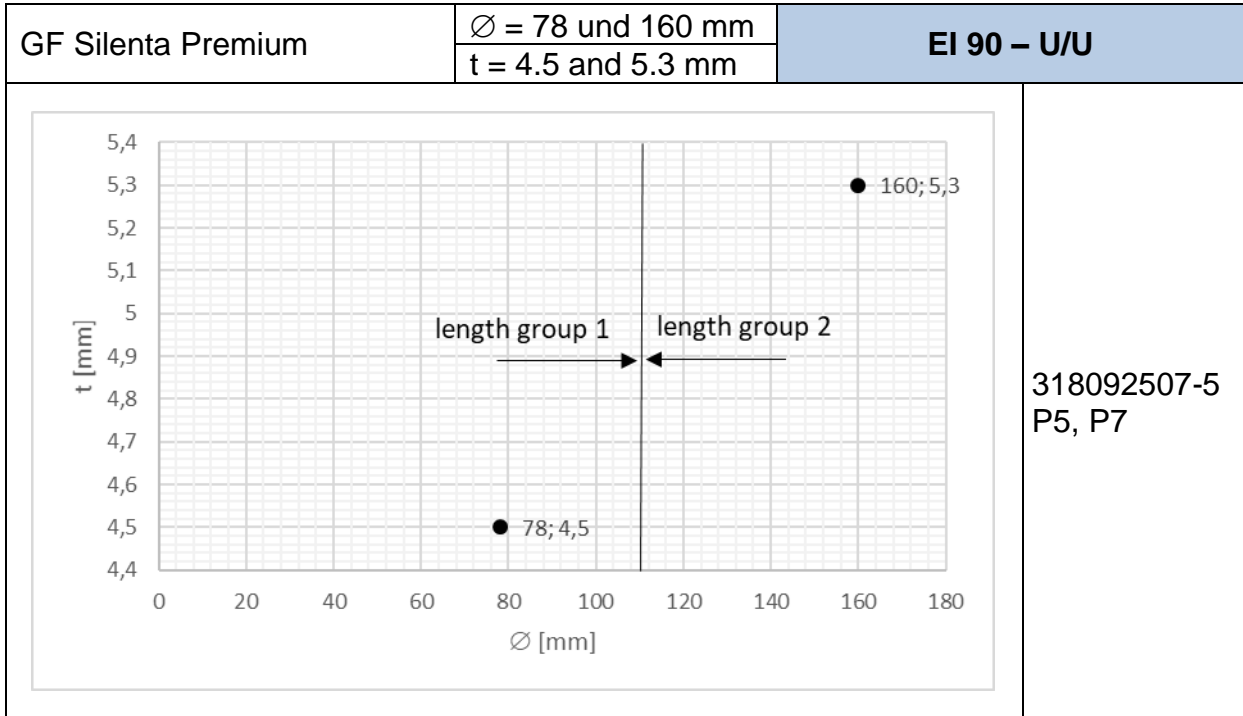
<p>Geberit Silent dB20</p>	<p>$\varnothing = 56 - 135 \text{ mm}$ $t = 3.2 - 6.0 \text{ mm}$</p>	<p>EI 120 – U/U</p>
		<p>318092507-2, Rev2 P23 – P25</p>
<p>Geberit Silent Pro</p>	<p>$\varnothing = 50 - 160 \text{ mm}$ $t = 3.0 - 5.7 \text{ mm}$</p>	<p>EI 90 – U/U</p>
		<p>318092507-3, Rev2 P23 – P24 318092507-2, Rev2 P29 – P31</p>

<p>Geberit Silent Pro</p>	<p>$\varnothing = 50 - 125 \text{ mm}$ $t = 3.0 - 5.0 \text{ mm}$</p>	<p>EI 120 – U/U</p>																		
 <table border="1"> <caption>Data for Geberit Silent Pro Graph</caption> <thead> <tr> <th>Ø [mm]</th> <th>t [mm]</th> </tr> </thead> <tbody> <tr> <td>50</td> <td>4,5</td> </tr> <tr> <td>50</td> <td>3</td> </tr> <tr> <td>110</td> <td>4,5</td> </tr> <tr> <td>125</td> <td>5</td> </tr> </tbody> </table>		Ø [mm]	t [mm]	50	4,5	50	3	110	4,5	125	5	<p>318092507-2,Rev2 P29 – P31</p>								
Ø [mm]	t [mm]																			
50	4,5																			
50	3																			
110	4,5																			
125	5																			
<p>Rehau Raupiano plus</p>	<p>$\varnothing = 50 - 160 \text{ mm}$ $t = 1.8 - 3.9 \text{ mm}$</p>	<p>EI 90 – U/U</p>																		
 <table border="1"> <caption>Data for Rehau Raupiano plus Graph</caption> <thead> <tr> <th>Ø [mm]</th> <th>t [mm]</th> </tr> </thead> <tbody> <tr> <td>50</td> <td>2,7</td> </tr> <tr> <td>50</td> <td>1,8</td> </tr> <tr> <td>75</td> <td>1,9</td> </tr> <tr> <td>90</td> <td>2,2</td> </tr> <tr> <td>110</td> <td>2,7</td> </tr> <tr> <td>125</td> <td>3,1</td> </tr> <tr> <td>125</td> <td>3,9</td> </tr> <tr> <td>160</td> <td>3,9</td> </tr> </tbody> </table>		Ø [mm]	t [mm]	50	2,7	50	1,8	75	1,9	90	2,2	110	2,7	125	3,1	125	3,9	160	3,9	<p>318092507-3,Rev2 P25 – P26</p> <p>318092507-2,Rev2 P32 – P34</p> <p>318092507-5 P2, P4, P11</p>
Ø [mm]	t [mm]																			
50	2,7																			
50	1,8																			
75	1,9																			
90	2,2																			
110	2,7																			
125	3,1																			
125	3,9																			
160	3,9																			

<p>Rehau Raupiano plus</p>	<p>$\varnothing = 50 - 125 \text{ mm}$ $t = 1.8 - 3.1 \text{ mm}$</p>	<p>EI 120 – U/U</p>														
 <p>Graph showing thickness t [mm] versus diameter \varnothing [mm] for Rehau Raupiano plus. The graph is divided into two length groups by a vertical line at $\varnothing = 110$ mm. Data points are plotted for diameters 50, 110, and 125 mm.</p> <table border="1"> <thead> <tr> <th>\varnothing [mm]</th> <th>t [mm]</th> </tr> </thead> <tbody> <tr> <td>50</td> <td>1.8</td> </tr> <tr> <td>50</td> <td>2.7</td> </tr> <tr> <td>110</td> <td>2.7</td> </tr> <tr> <td>125</td> <td>3.1</td> </tr> </tbody> </table>		\varnothing [mm]	t [mm]	50	1.8	50	2.7	110	2.7	125	3.1	<p>318092507-2,Rev2 P32 – P34</p>				
\varnothing [mm]	t [mm]															
50	1.8															
50	2.7															
110	2.7															
125	3.1															
<p>Poloplast POLO-KAL NG / XS</p>	<p>$\varnothing = 50 - 160 \text{ mm}$ $t = 2.0 - 4.9 \text{ mm}$</p>	<p>EI 90 – U/U</p>														
 <p>Graph showing thickness t [mm] versus diameter \varnothing [mm] for Poloplast POLO-KAL NG / XS. The graph is divided into two length groups by a vertical line at $\varnothing = 110$ mm. Data points are plotted for diameters 50, 110, 125, and 160 mm.</p> <table border="1"> <thead> <tr> <th>\varnothing [mm]</th> <th>t [mm]</th> </tr> </thead> <tbody> <tr> <td>50</td> <td>2</td> </tr> <tr> <td>50</td> <td>3.4</td> </tr> <tr> <td>110</td> <td>3.4</td> </tr> <tr> <td>125</td> <td>3.9</td> </tr> <tr> <td>125</td> <td>4.9</td> </tr> <tr> <td>160</td> <td>4.9</td> </tr> </tbody> </table>		\varnothing [mm]	t [mm]	50	2	50	3.4	110	3.4	125	3.9	125	4.9	160	4.9	<p>318092507-3,Rev2 P21 – P22 318092507-2,Rev2 P26 – P28, P51</p>
\varnothing [mm]	t [mm]															
50	2															
50	3.4															
110	3.4															
125	3.9															
125	4.9															
160	4.9															



Poloplast POLO-KAL NG / XS	$\varnothing = 50 - 125 \text{ mm}$ $t = 2.0 - 3.9 \text{ mm}$	EI 120 – U/U
 <p>The graph plots thickness t [mm] on the y-axis (0 to 4.5) against diameter \varnothing [mm] on the x-axis (0 to 140). Data points are connected by lines: (50, 2) to (50, 3.4), (50, 3.4) to (110, 3.4), and (110, 3.4) to (125, 3.9). A vertical line is drawn at $\varnothing = 110$ mm. 'length group 1' is indicated by a double-headed arrow from $\varnothing = 50$ to $\varnothing = 110$. 'length group 2' is indicated by a double-headed arrow from $\varnothing = 110$ to $\varnothing = 125$.</p>		318092507-2, Rev2 P26 – P28, P51
Wavin SiTech+	$\varnothing = 110 \text{ und } 125 \text{ mm}$ $t = 3.4 \text{ and } 3.9 \text{ mm}$	EI 90 – U/U
 <p>The graph plots thickness t [mm] on the y-axis (3.3 to 4) against diameter \varnothing [mm] on the x-axis (0 to 140). Data points are (110, 3.4) and (125, 3.9). A vertical line is drawn at $\varnothing = 110$ mm. 'length group 1' is indicated by a double-headed arrow from $\varnothing = 110$ to the right. 'length group 2' is indicated by a double-headed arrow from the left to $\varnothing = 110$.</p>		318092507-5 P5, P7



4.4.10. Cross laminated timber wall ≥ 80 mm

4.4.10.1. Definition of supporting structure

The wall must be ≥ 80 mm thick and have ≥ 3 layers of softwood, provided that each outer layer exhibits a thickness of ≥ 20 mm. Both PU and MUF adhesives are permitted. Edge glueing is not required.

4.4.10.2. Fixings

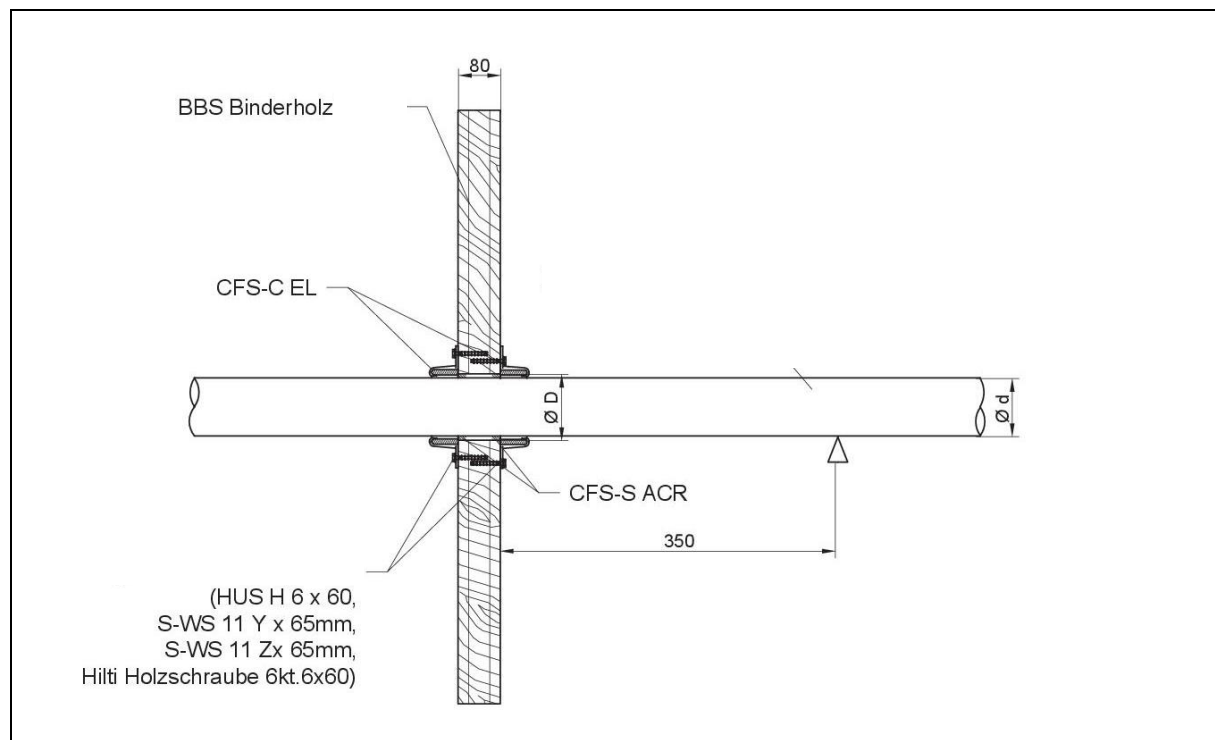
Hilti HUS H 6 x 60 mm Hilti SWS 11 Y x 75 mm	Hilti SWS 11 Z x 75 mm Hex head wood screws 6 x 60 mm
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4.4.10.3. Minimum distance

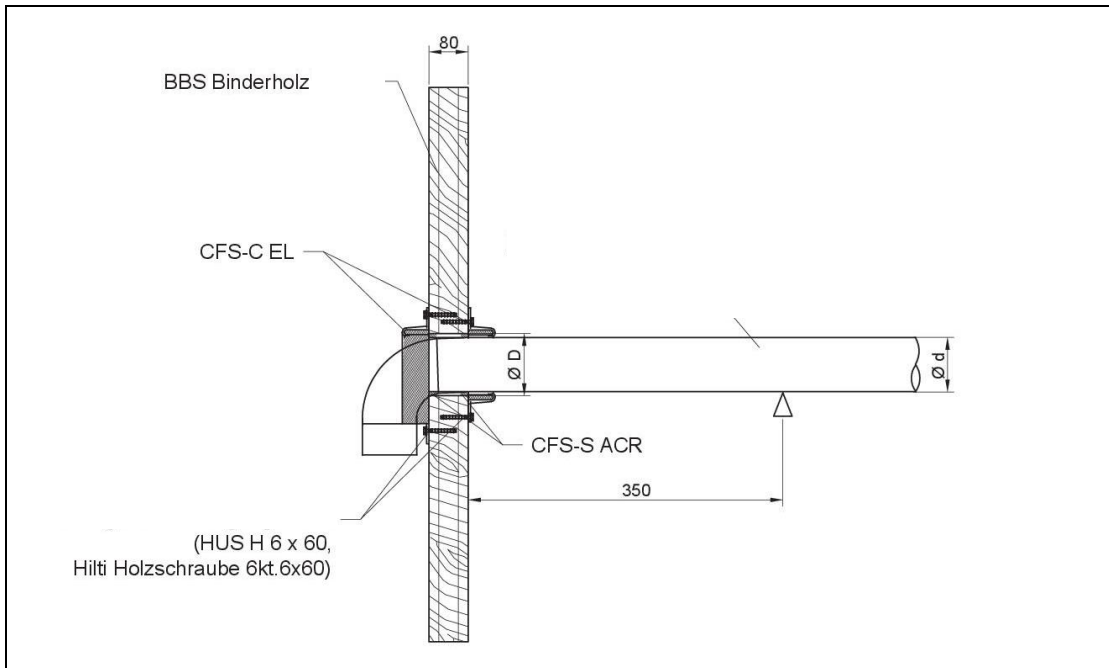
All distances to identical collars as well as to other systems must be ≥ 200 mm.

4.4.10.4. Detailed drawings

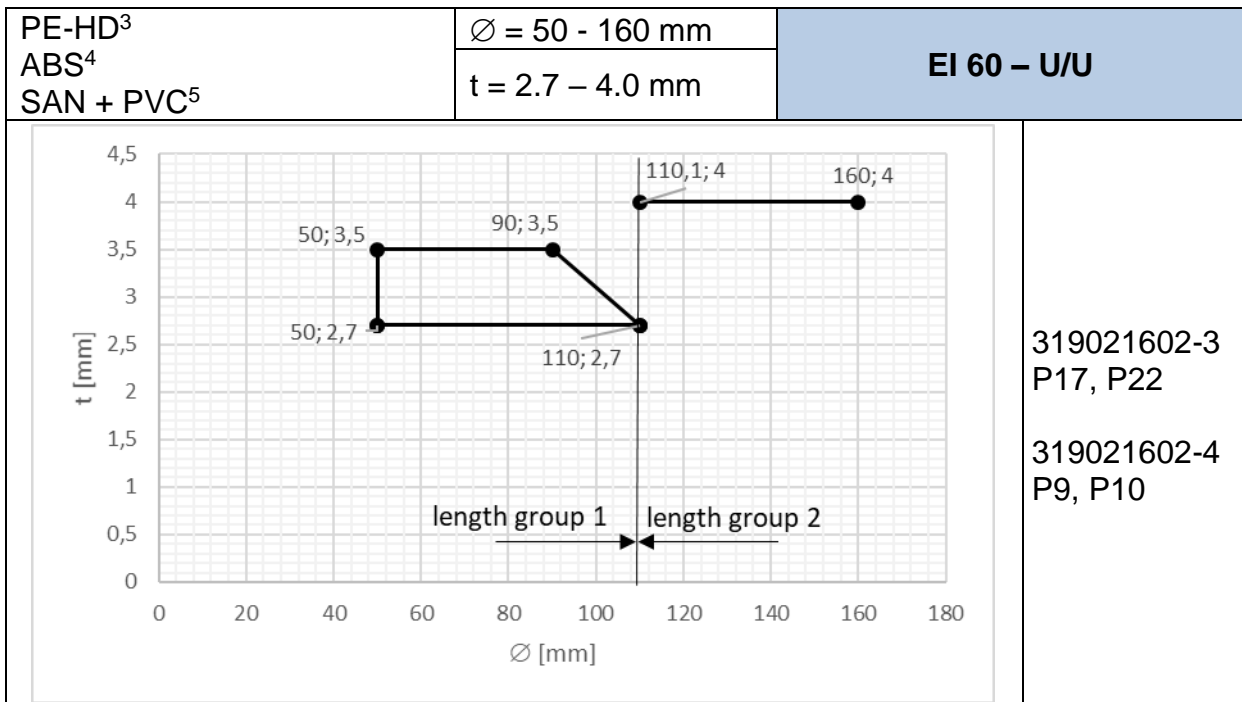
4.4.10.5. Installed on both sides



4.4.10.6. U-shaped installation on one side



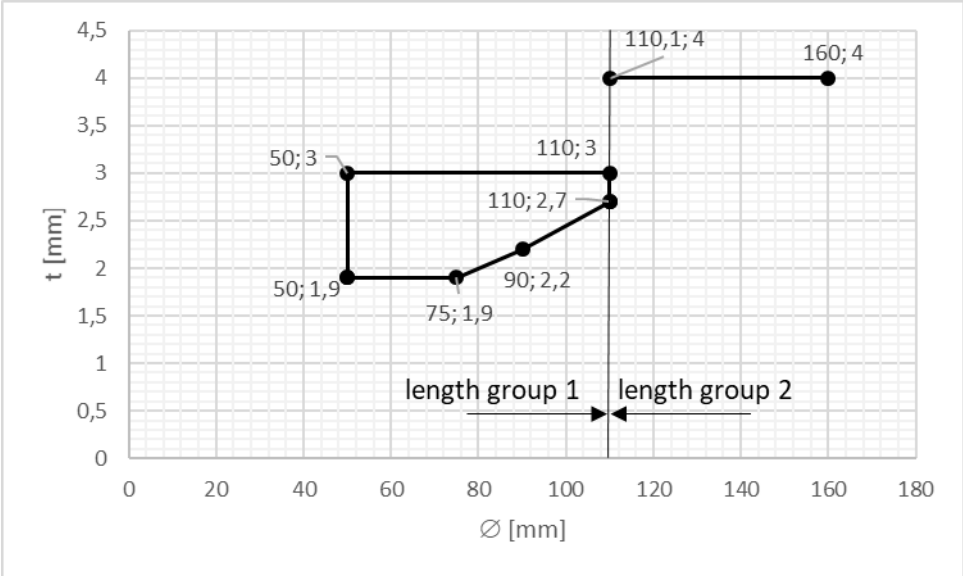
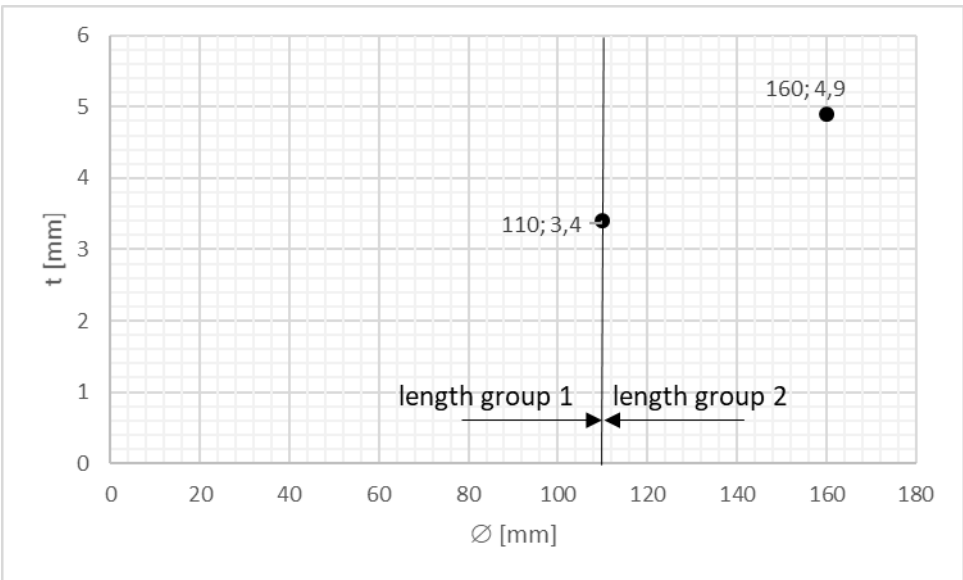
4.4.10.7. Plastic pipes



³ PE-HD pipe as per EN 1519-1, EN 12201-2 or 12666-1

⁴ ABS pipe as per EN 1455-1

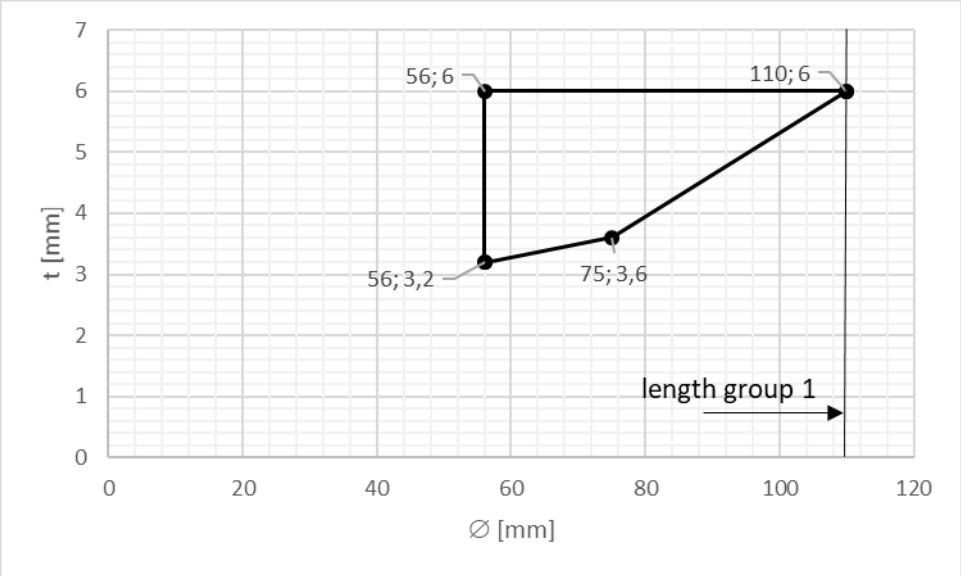
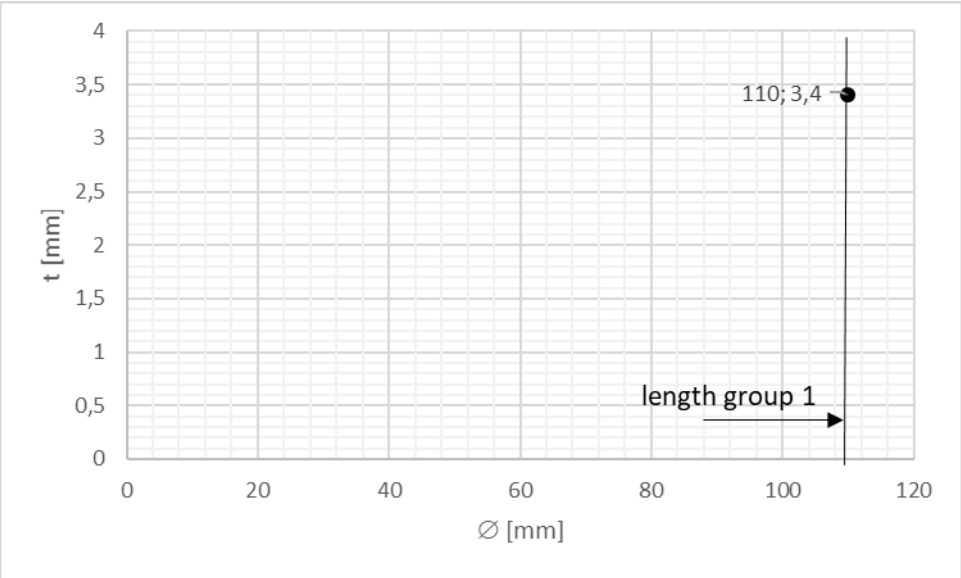
⁵ SAN + PVC pipe as per EN 1565-1

<p>PP-H⁶</p>	<p>∅ = 50 - 160 mm t = 1.9 – 4.0 mm</p>	<p>EI 60 – U/U</p>
		<p>319021602-3 P19, P21</p> <p>319021602-4 P11 – P13</p>
<p>Poloplast POLO-KAL NG / XS</p>	<p>∅ = 110 und 160 mm t = 3.0 and 4.9 mm</p>	<p>EI 60 – U/U</p>
		<p>319021602-3 P18, P20</p>

⁶ PP-H pipe as per EN 1451-1



Rehau Raupiano plus	$\varnothing = 50 - 110 \text{ mm}$ $t = 1.8 - 2.7 \text{ mm}$	EI 60 – U/U												
<table border="1"><thead><tr><th>\varnothing [mm]</th><th>t [mm]</th></tr></thead><tbody><tr><td>50</td><td>1,8</td></tr><tr><td>50</td><td>2,7</td></tr><tr><td>75</td><td>1,9</td></tr><tr><td>90</td><td>2,2</td></tr><tr><td>110</td><td>2,7</td></tr></tbody></table>		\varnothing [mm]	t [mm]	50	1,8	50	2,7	75	1,9	90	2,2	110	2,7	319021602-4 P1 – P4
\varnothing [mm]	t [mm]													
50	1,8													
50	2,7													
75	1,9													
90	2,2													
110	2,7													
Wavin AS	$\varnothing = 110 \text{ mm}$ $t = 5.3 \text{ mm}$	EI 60 – U/U												
<table border="1"><thead><tr><th>\varnothing [mm]</th><th>t [mm]</th></tr></thead><tbody><tr><td>110</td><td>5,3</td></tr></tbody></table>		\varnothing [mm]	t [mm]	110	5,3	319021602-4 P5								
\varnothing [mm]	t [mm]													
110	5,3													

<p>Geberit Silent dB20</p>	<p>$\varnothing = 56 - 110 \text{ mm}$ $t = 3.2 - 6 \text{ mm}$</p>	<p>EI 60 – U/U</p>
		<p>319021602-4 P6 – P8</p>
<p>Hilti CFS-C EL U-shaped installed via elbow pipes Asymmetrical - elbow pipe on fire exposed face</p>		
<p>Poloplast POLO-KAL NG Pipe elbow 87°</p>	<p>$\varnothing = 110 \text{ mm}$ $t = 3.4 \text{ mm}$</p>	<p>EI 60 – U/U</p>
		<p>319021602-3 P30</p>

4.4.11. Cross laminated timber wall ≥ 100 mm

4.4.11.1. Definition of supporting structure

The wall must be ≥ 100 mm thick and have ≥ 5 layers of softwood, provided that each outer layer exhibits a thickness of ≥ 20 mm. Both PU and MUF adhesives are permitted. Edge glueing is not required.

4.4.11.2. Fixings

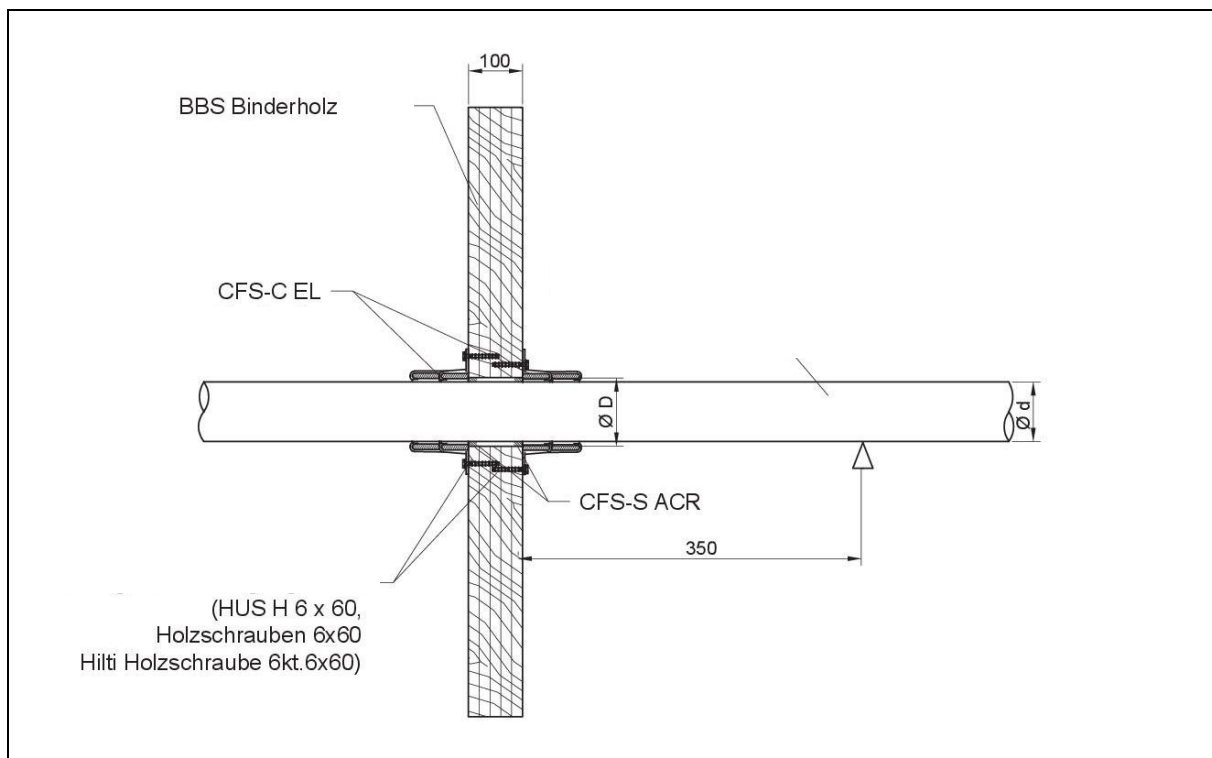
Hilti HUS H 6 x 80 mm Hilti SWS 11 Y x 85 mm	Hilti SWS 11 Z x 85 mm Hex head wood screws 6 x 80 mm
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4.4.11.3. Minimum distances

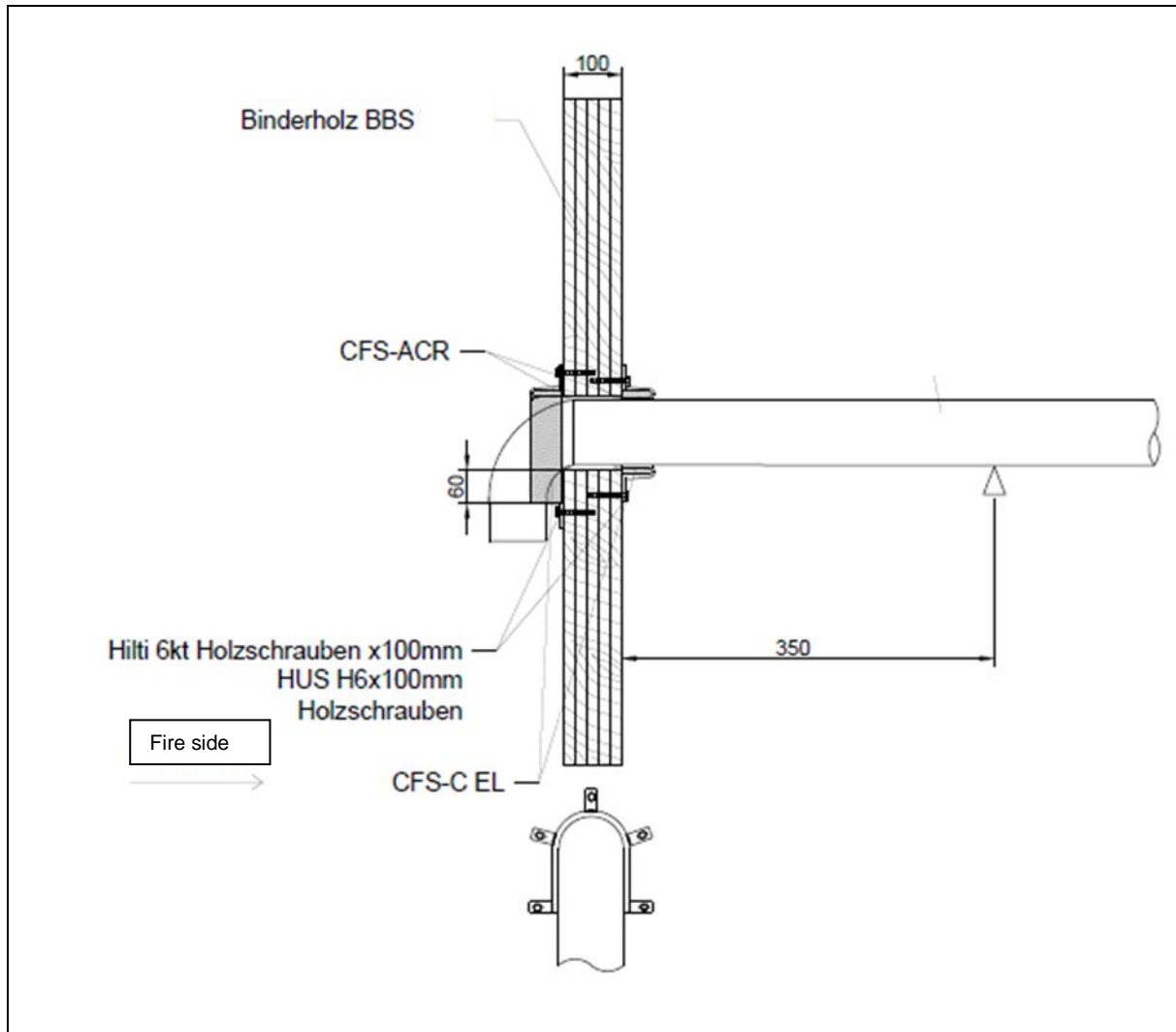
All distances to identical collars as well as to other systems must be ≥ 200 mm.

4.4.11.4. Detailed drawings

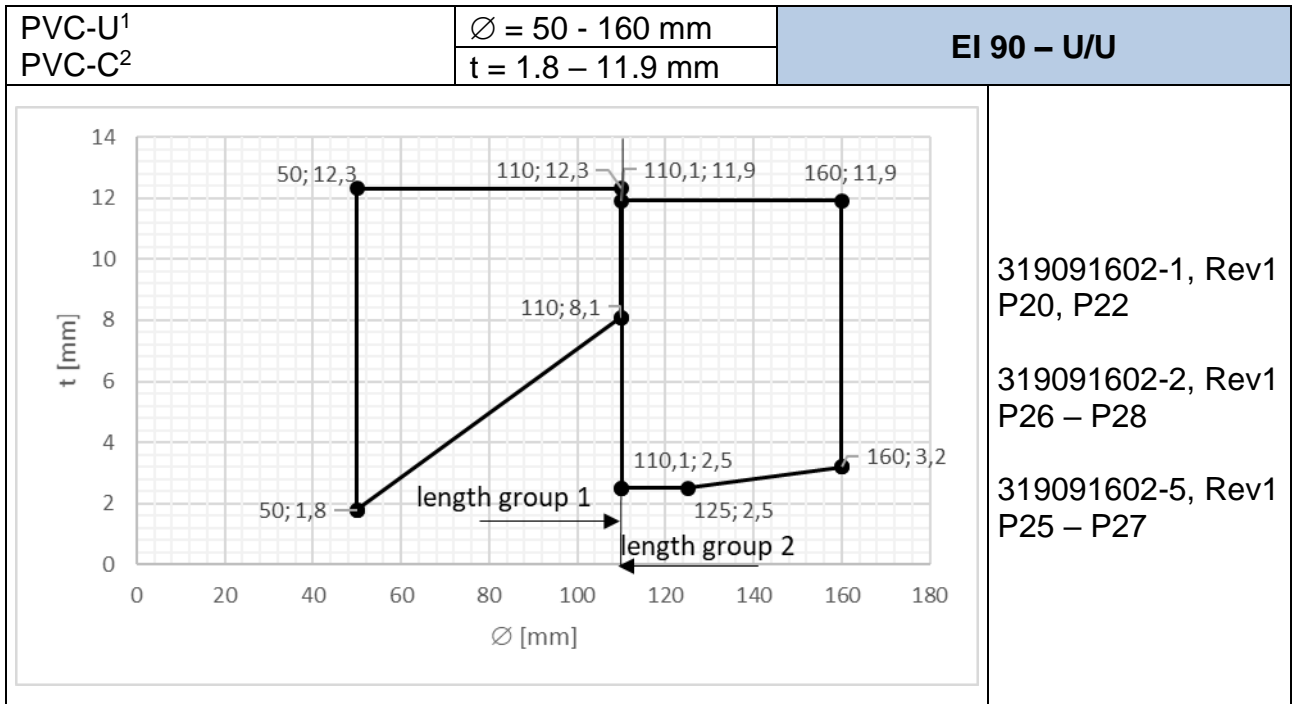
4.4.11.5. Installed on both sides



4.4.11.6. U-shaped installation on one side



4.4.11.7. Plastic pipes



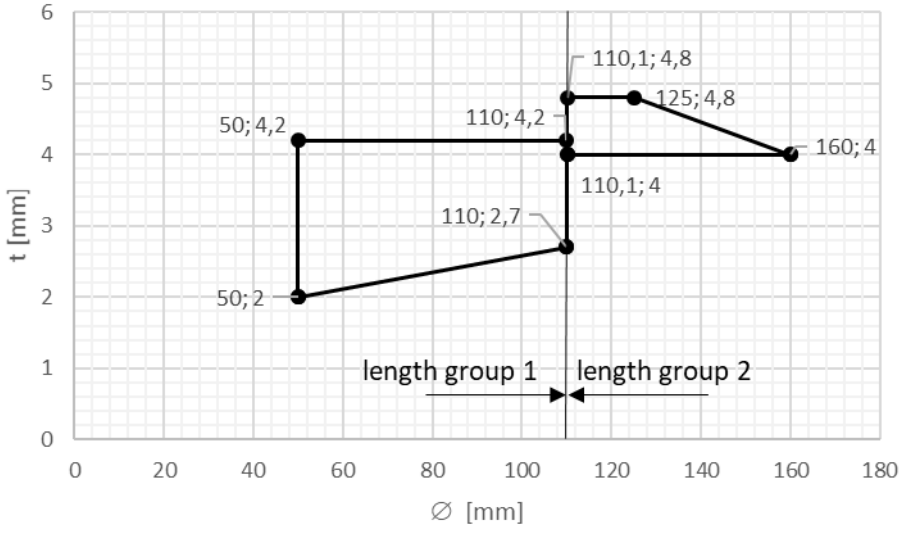
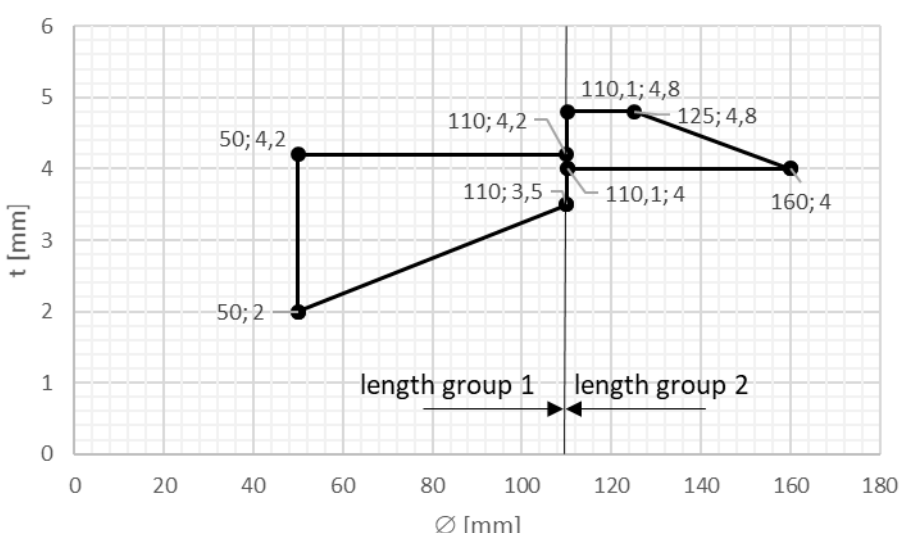
319091602-1, Rev1
P20, P22

319091602-2, Rev1
P26 – P28

319091602-5, Rev1
P25 – P27

¹ PVC-U pipe as per EN 1329-1, EN 1453-1 or EN 1452-1

² PVC-C pipe as per EN 1566-1

PE-HD ³ ABS ⁴ SAN + PVC ⁵	$\varnothing = 50 - 160 \text{ mm}$	EI 60 – U/U
$t = 2.0 - 4.8 \text{ mm}$		
<div style="display: flex; justify-content: space-between;"> <div style="width: 65%;">  </div> <div style="width: 30%;"> <p>319091602-1, Rev1 P17, P18, P25</p> <p>319091602-3, Rev1 P17, P22</p> <p>319091602-4, Rev1 P9, P10</p> <p>319091602-5, Rev1 P14 – P17</p> </div> </div>		
PE-HD ³ ABS ⁴ SAN + PVC ⁵	$\varnothing = 50 - 160 \text{ mm}$	EI 90 – U/U
$t = 2.0 - 4.8 \text{ mm}$		
<div style="display: flex; justify-content: space-between;"> <div style="width: 65%;">  </div> <div style="width: 30%;"> <p>319091602-1, Rev1 P17</p> <p>319091602-2, Rev1 P25</p> <p>319091602-5, Rev1 P14 – P17</p> </div> </div>		

³ PE-HD pipe as per EN 1519-1, EN 12201-2 or 12666-1

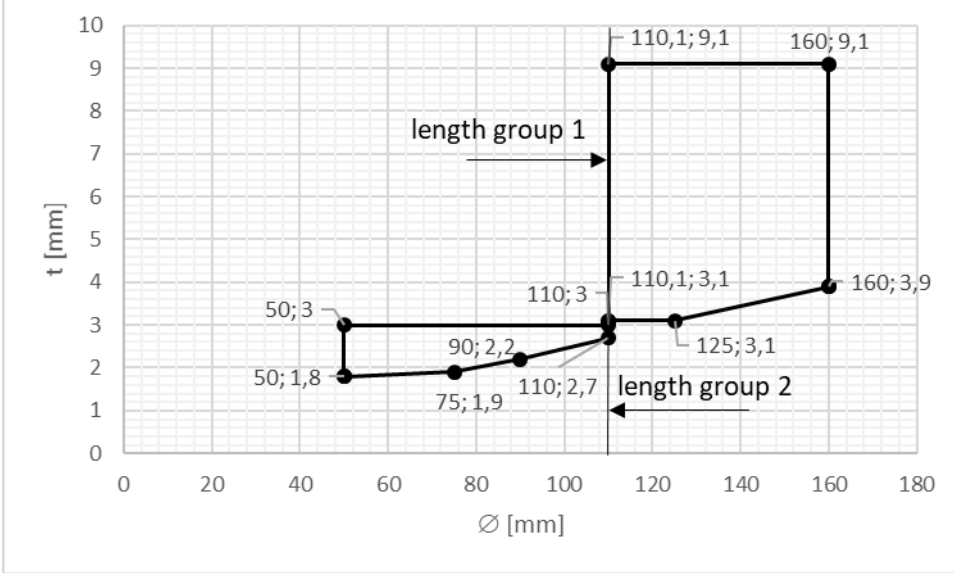
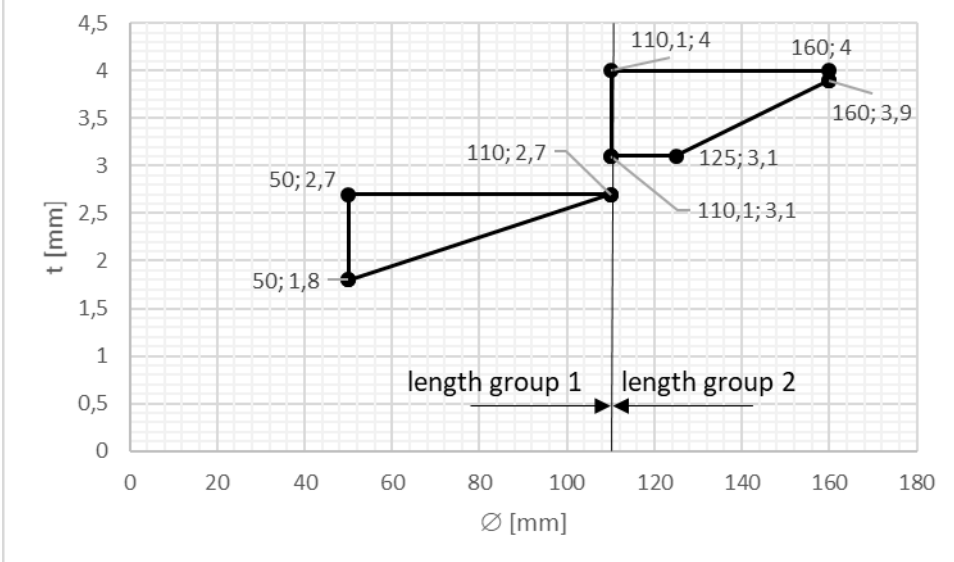
⁴ ABS pipe as per EN 1455-1

⁵ SAN + PVC pipe as per EN 1565-1

³ PE-HD pipe as per EN 1519-1, EN 12201-2 or 12666-1

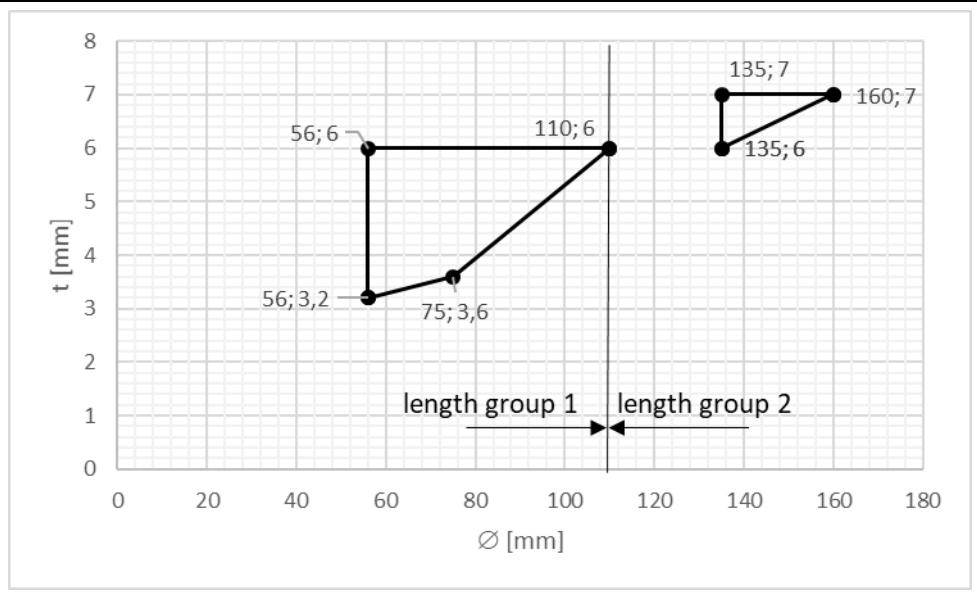
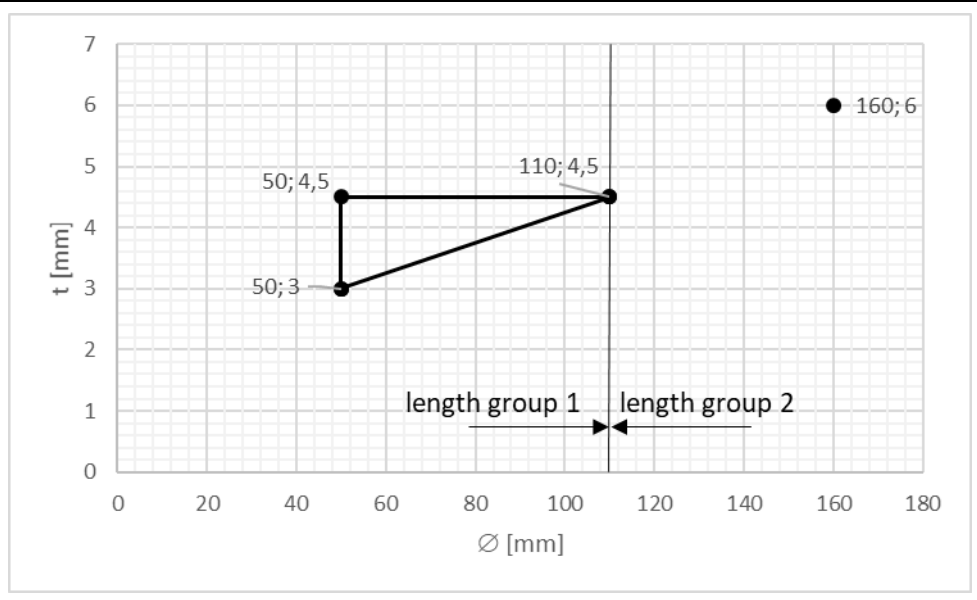
⁴ ABS pipe as per EN 1455-1

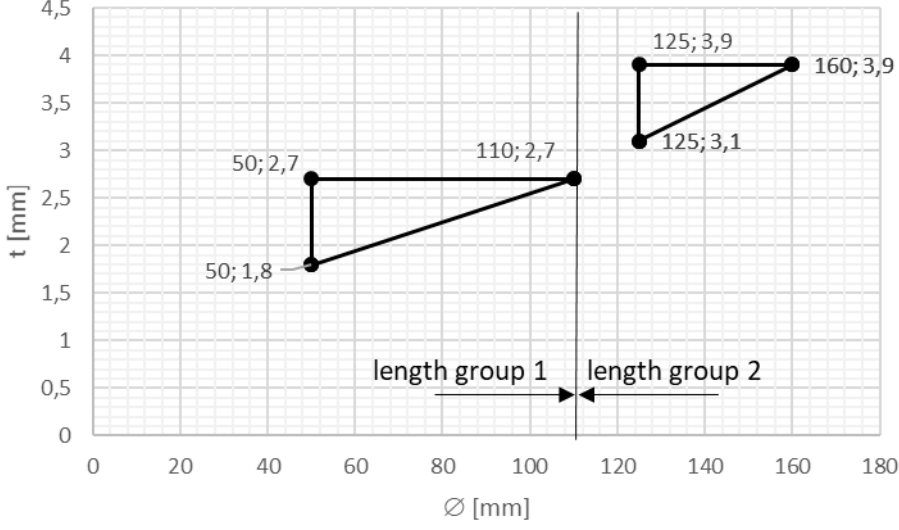
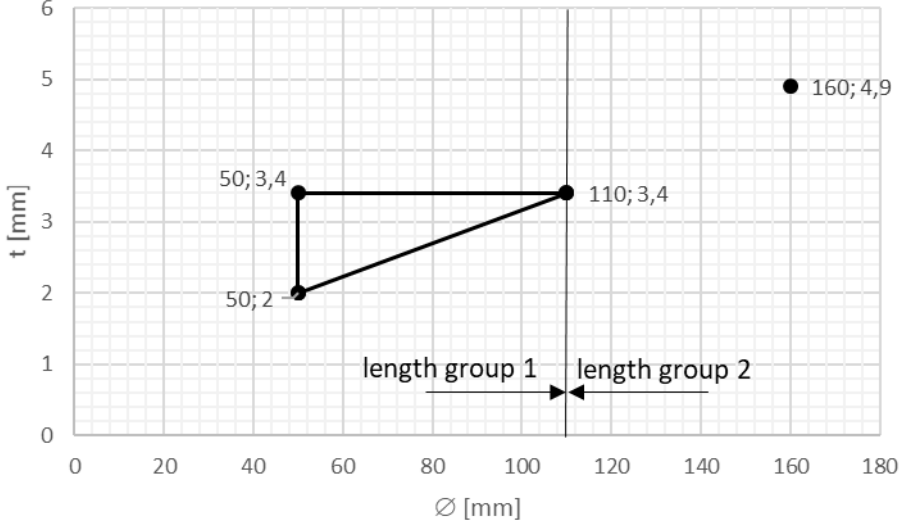
⁵ SAN + PVC pipe as per EN 1565-1

<p>PP-H⁶</p>	<p>Ø = 50 - 160 mm t = 1.8 – 9.1 mm</p>	<p>EI 60 – U/U</p>
		<p>319091602-1, Rev1 P19</p> <p>319091602-2, Rev1 P23 – P24</p> <p>319091602-4, Rev1 P11 – P13</p> <p>319091602-5, Rev1 P18 – P24</p>
<p>PP-H⁶</p>	<p>Ø = 50 - 160 mm t = 1.8 – 4.0 mm</p>	<p>EI 90 – U/U</p>
		<p>319091602-1, Rev1 P19</p> <p>319091602-2, Rev1 P23 – P24</p> <p>319091602-5, Rev1 P18, P20, P22, P23</p>

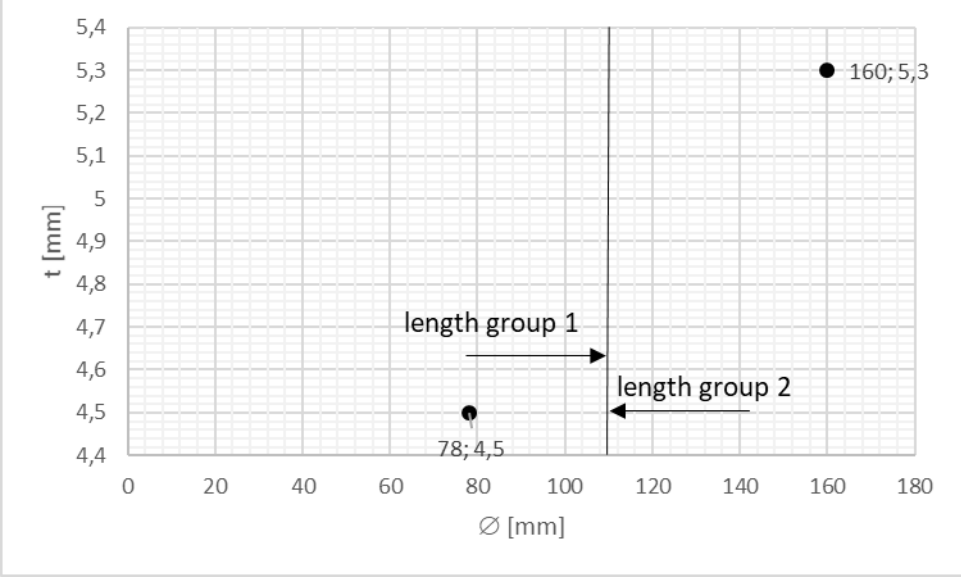
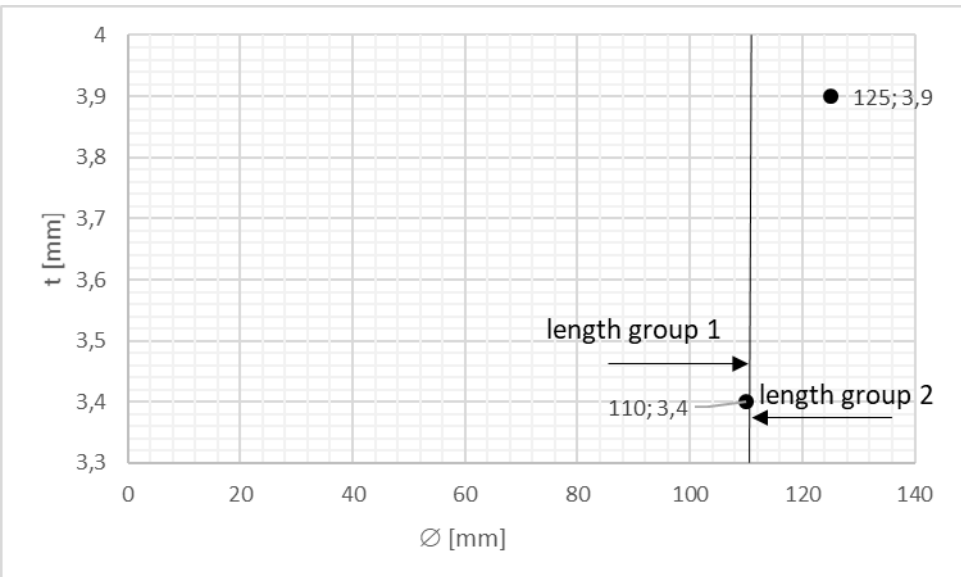
⁶ PP-H pipe as per EN 1451-1

⁶ PP-H pipe as per EN 1451-1

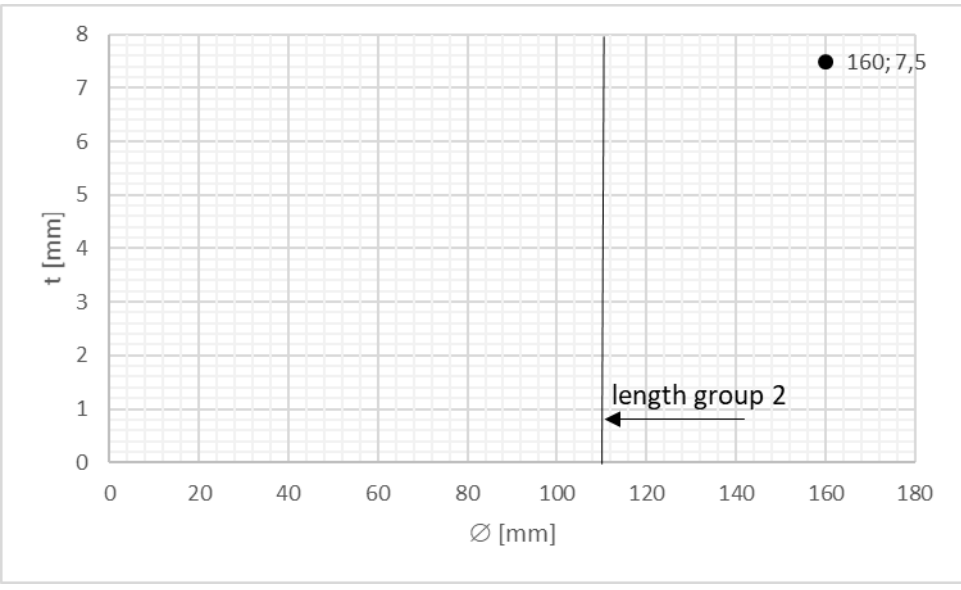
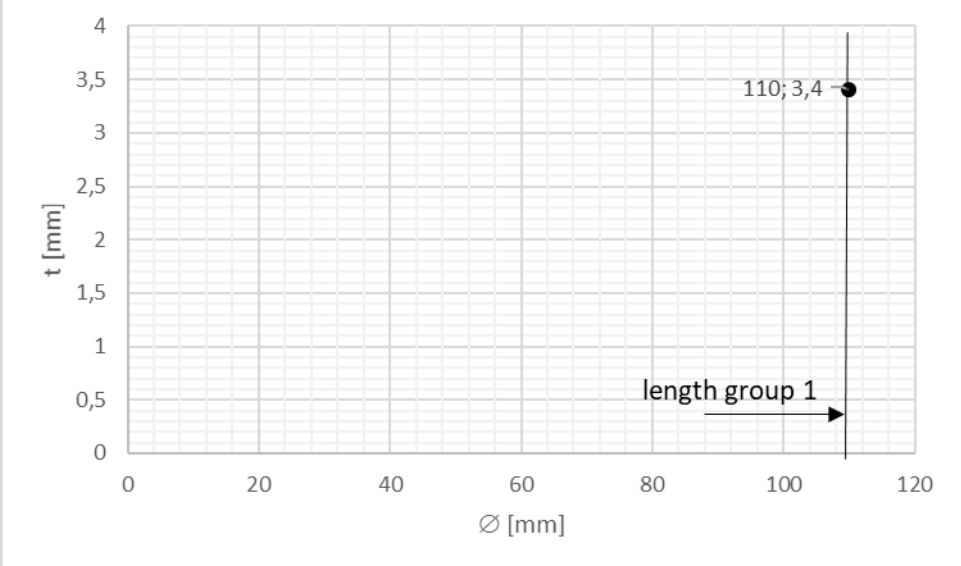
<p>Geberit Silent dB20</p>	<p>$\varnothing = 56 - 160 \text{ mm}$ $t = 3.2 - 7.0 \text{ mm}$</p>	<p>EI 90 – U/U</p>
		<p>319091602-1, Rev1 P11, P12, P16</p> <p>319091602-5, Rev1 P12, P13</p>
<p>Geberit Silent Pro</p>	<p>$\varnothing = 50 - 110 \text{ mm}$ and 160 mm $t = 3.0 - 4.5 \text{ mm}$ and 6.0 mm</p>	<p>EI 90 – U/U</p>
		<p>319091602-2, Rev1 P17 – P19</p> <p>319091602-5, Rev1 P1, P6</p>

<p>Rehau Raupiano plus</p>	<p>$\varnothing = 50 - 160 \text{ mm}$ $t = 1.8 - 3.9 \text{ mm}$</p>	<p>EI 90 – U/U</p>
		<p>319091602-1, Rev1 P14, P15</p> <p>319091602-5, Rev1 P2, P4, P7, P10</p>
<p>Poloplast POLO-KAL NG / XS</p>	<p>$\varnothing = 50 - 110 \text{ mm}$ and 160 mm $t = 1.8 - 3.4$ and 4.9 mm</p>	<p>EI 90 – U/U</p>
		<p>319091602-1, Rev1 P13, P21</p> <p>319091602-2, Rev1 P20 – P22</p>



GF Silenta Premium	$\varnothing = 78$ and 160 mm $t = 4.5$ and 5.3 mm	EI 90 – U/U
 <p>Scatter plot showing thickness t [mm] versus diameter \varnothing [mm] for GF Silenta Premium. The y-axis ranges from 4.4 to 5.4 mm, and the x-axis ranges from 0 to 180 mm. Two data points are plotted: $(78, 4.5)$ and $(160, 5.3)$. A vertical line is drawn at approximately $\varnothing = 110$ mm, separating the data into two length groups: 'length group 1' (left) and 'length group 2' (right).</p>		319091602-5, Rev1 P3, P9
Wavin SiTech+	$\varnothing = 110$ and 125 mm $t = 3.4$ and 3.9 mm	EI 90 – U/U
 <p>Scatter plot showing thickness t [mm] versus diameter \varnothing [mm] for Wavin SiTech+. The y-axis ranges from 3.3 to 4.0 mm, and the x-axis ranges from 0 to 140 mm. Two data points are plotted: $(110, 3.4)$ and $(125, 3.9)$. A vertical line is drawn at approximately $\varnothing = 110$ mm, separating the data into two length groups: 'length group 1' (left) and 'length group 2' (right).</p>		319091602-5, Rev1 P5, P8



Poloplast POLO-KAL 3S	$\varnothing = 160 \text{ mm}$ $t = 7.5 \text{ mm}$	EI 90 – U/U
 <p>Graph showing thickness t [mm] versus diameter \varnothing [mm]. The vertical axis ranges from 0 to 8 mm, and the horizontal axis ranges from 0 to 180 mm. A data point is plotted at $(160, 7.5)$. A vertical line is drawn at $\varnothing = 160$ mm. An arrow labeled "length group 2" points to the left from the vertical line.</p>		319091602-5, Rev1 P11
Hilti CFS-C EL U-shaped installed via elbow pipes Asymmetrical - elbow pipe on fire exposed face		
Poloplast POLO-KAL NG Pipe elbow 87°	$\varnothing = 110 \text{ mm}$ $t = 3.4 \text{ mm}$	EI 60 – U/U
 <p>Graph showing thickness t [mm] versus diameter \varnothing [mm]. The vertical axis ranges from 0 to 4 mm, and the horizontal axis ranges from 0 to 120 mm. A data point is plotted at $(110, 3.4)$. A vertical line is drawn at $\varnothing = 110$ mm. An arrow labeled "length group 1" points to the right from the vertical line.</p>		319021602-3, Rev1 P30 319091602-1, Rev1 P29



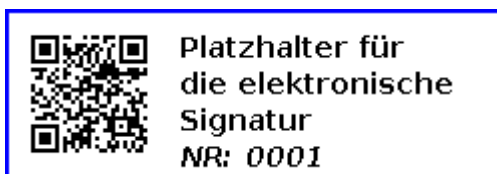
5. Limitations

The classification given above result from the field of direct application according to EN 1366-3: 2009-05 for Hilti CFS-C EL in timber building components.

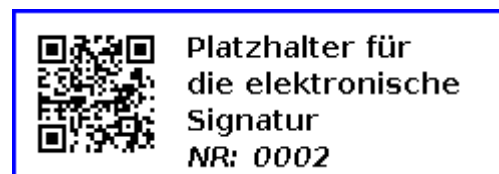
5.1. Warning

This report does not constitute any type approval or certification of the tested product.

**IBS-INSTITUT FÜR BRANDSCHUTZTECHNIK UND
SICHERHEITSFORSCHUNG GESELLSCHAFT M.B.H.
Akkreditierte Prüf-, Inspektions- und Zertifizierungsstelle**



Mr Manfred EGLAUER
Engineer



Mr Ulrich STÖCKL
Monitoring

Information on multiple electronic signatures on documents can be found [here!](#)