

IT

## DICHIARAZIONE DI PRESTAZIONE

conformemente all'Allegato III al Regolamento (EU) n. 305/2011 (Regolamento sui Prodotti da Costruzione)

Viti di fissaggio autoperforanti Hilti S-MS Z, S-MS C  
No. Hilti-SF-DoP-003

- Codice univoco di identificazione del tipo di prodotto:** Viti di fissaggio autoperforanti Hilti S-MS Z, S-MS C
- Tipo, lotto, numero di serie o qualsiasi altro elemento che consenta l'identificazione del prodotto da costruzione ai sensi dell'articolo 11 (4):** il tipo e il numero di lotto sono visualizzati sulla confezione
- Uso o usi previsti del prodotto da costruzione, conformemente alla relativa specifica tecnica armonizzata, come previsto dal fabbricante:**

Tipo generico e utilizzo	Viti di fissaggio autoperforanti per elementi in metallo e lamiere
Gamma di misure del prodotto	Diametro vite 4,8 mm
Materiale di base e di fissaggio	Acciaio come da norma EN 10346 Lega in alluminio come da norma EN 485 / EN 573
Materiale chiodo	Acciaio al carbonio zincato o rivestito, cementato come da norma DIN EN 10084
Carico	Statico e semi-statico (resistenza al vento)

- Nome, denominazione commerciale registrata o marchio registrato e indirizzo del fabbricante ai sensi dell'articolo 11, paragrafo 5:** Hilti Aktiengesellschaft, Business Unit Fissaggio Diretto, 9494 Schaan, Principato del Liechtenstein
- Ove applicabile, nome e indirizzo del rappresentante autorizzato il cui mandato copre i compiti di cui all'articolo 12, paragrafo 2:** n.a.
- Sistema o sistemi di valutazione e verifica della costanza della prestazione del prodotto da costruzione di cui all'allegato V:** Sistema 2+
- Nel caso di una dichiarazione di prestazione relativa ad un prodotto da costruzione rientrante nell'ambito di applicazione di una norma armonizzata::** n.a.
- 8. Nel caso di una dichiarazione di prestazione relativa ad un prodotto da costruzione per il quale è stata rilasciata una valutazione tecnica europea:**

Sulla base del EAD 330046-01-0602 pubblicato ETA-10/0182. L'ente notificato MPA-Karlsruhe 0769 ha svolto funzioni da terzi secondo il sistema 2+ e ha emesso il certificato di conformità relativo al controllo di produzione.

### 9. Prestazioni dichiarate:

Caratteristiche essenziali	Prestazione	Specifiche tecniche armonizzate
Resistenza alla trazione caratteristica $N_{R,k}$	Allegato 1 - 6 ETA-10/0182 (Allegato 4 - 9)	ETA-10/0182 EAD 330046-01-0602
Resistenza al taglio caratteristica $V_{R,k}$		
Tipi di collegamento		
Limiti di applicazione		
Reazione al fuoco	A1	

- La prestazione del prodotto di cui ai punti 1 e 2 è conforme alla prestazione dichiarata di cui al punto 9. Si rilascia la presente dichiarazione di prestazione sotto la responsabilità esclusiva del fabbricante di cui al punto 4.**

Firmato a nome e per conto del fabbricante da:

**Lars Taenzer**  
Direttore Business Unit Fissaggio Diretto

**Pierre Hohmeier**  
Responsabile Qualità Sistemi di Fissaggio a Vite

Hilti Aktiengesellschaft, Schaan, 03.05.2019

Annex 1:  
ETA-10/0182, Annex 4

	<p><b>Material:</b></p> <p>Fastener: carbon steel, case hardened and galvanized or coated</p> <p>Washer: none</p> <p>Component I: S280GD, S320GD, S350GD - EN 10346</p> <p>Component II: S280GD, S320GD, S350GD - EN 10346</p>																																																																																																																																																																																																																																														
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<table border="1"> <thead> <tr> <th><math>t</math> [mm]</th> <th colspan="9"><math>t_i</math> [mm]</th> </tr> <tr> <th></th> <th>0,50</th> <th>0,55</th> <th>0,63</th> <th>0,75</th> <th>0,88</th> <th>1,00</th> <th>1,13</th> <th>1,25</th> <th></th> </tr> </thead> <tbody> <tr> <td rowspan="11"><math>V_{e,x}</math> [kN]</td> <td>0,50</td> <td>1,29</td> <td>1,37</td> <td>1,51</td> <td>1,71</td> <td>1,71</td> <td>1,71</td> <td>1,71</td> <td>1,71</td> </tr> <tr> <td>0,55</td> <td>1,29</td> <td>1,54</td> <td>1,65</td> <td>1,82</td> <td>1,82</td> <td>1,82</td> <td>1,82</td> <td>2,05</td> </tr> <tr> <td>0,63</td> <td>1,29</td> <td>1,54</td> <td>1,80</td> <td>2,00</td> <td>2,00</td> <td>2,00</td> <td>2,00</td> <td>2,59</td> </tr> <tr> <td>0,75</td> <td>1,29</td> <td>1,54</td> <td>1,80</td> <td>2,27</td> <td>2,27</td> <td>2,27</td> <td>2,84</td> <td>3,40</td> </tr> <tr> <td>0,88</td> <td>1,29</td> <td>1,54</td> <td>1,80</td> <td>2,27</td> <td>2,96</td> <td>2,96</td> <td>2,96</td> <td>3,40</td> </tr> <tr> <td>1,00</td> <td>1,29</td> <td>1,54</td> <td>1,80</td> <td>2,27</td> <td>2,96</td> <td>3,64</td> <td>3,64</td> <td>3,64</td> </tr> <tr> <td>1,13</td> <td>1,29</td> <td>1,54</td> <td>1,80</td> <td>2,27</td> <td>2,96</td> <td>3,64</td> <td>3,87</td> <td>3,87</td> </tr> <tr> <td>1,25</td> <td>1,29</td> <td>1,54</td> <td>1,80</td> <td>2,27</td> <td>2,96</td> <td>3,64</td> <td>3,87</td> <td>4,10</td> </tr> <tr> <td>1,50</td> <td>1,29</td> <td>1,54</td> <td>1,80</td> <td>2,27</td> <td>2,96</td> <td>3,64</td> <td>—</td> <td>—</td> </tr> <tr> <td>1,75</td> <td>1,29</td> <td>1,54</td> <td>1,80</td> <td>2,27</td> <td>—</td> <td>—</td> <td>—</td> <td>—</td> </tr> <tr> <td>2,00</td> <td>1,29</td> <td>—</td> <td>—</td> <td>—</td> <td>—</td> <td>—</td> <td>—</td> <td>—</td> </tr> <tr> <td rowspan="11"><math>N_{e,x}</math> [kN]</td> <td>0,50</td> <td>0,76</td> <td>0,87</td> <td>1,04</td> <td>1,29</td> <td>1,56</td> <td>1,82</td> <td>1,93</td> <td>1,93</td> </tr> <tr> <td>0,55</td> <td>0,76</td> <td>0,87</td> <td>1,04</td> <td>1,29</td> <td>1,56</td> <td>1,82</td> <td>2,09</td> <td>2,25</td> </tr> <tr> <td>0,63</td> <td>0,76</td> <td>0,87</td> <td>1,04</td> <td>1,29</td> <td>1,56</td> <td>1,82</td> <td>2,09</td> <td>2,34</td> </tr> <tr> <td>0,75</td> <td>0,76</td> <td>0,87</td> <td>1,04</td> <td>1,29</td> <td>1,56</td> <td>1,82</td> <td>2,09</td> <td>2,34</td> </tr> <tr> <td>0,88</td> <td>0,76</td> <td>0,87</td> <td>1,04</td> <td>1,29</td> <td>1,56</td> <td>1,82</td> <td>2,09</td> <td>2,34</td> </tr> <tr> <td>1,00</td> <td>0,76</td> <td>0,87</td> <td>1,04</td> <td>1,29</td> <td>1,56</td> <td>1,82</td> <td>2,09</td> <td>2,34</td> </tr> <tr> <td>1,13</td> <td>0,76</td> <td>0,87</td> <td>1,04</td> <td>1,29</td> <td>1,56</td> <td>1,82</td> <td>2,09</td> <td>2,34</td> </tr> <tr> <td>1,25</td> <td>0,76</td> <td>0,87</td> <td>1,04</td> <td>1,29</td> <td>1,56</td> <td>1,82</td> <td>2,09</td> <td>2,34</td> </tr> <tr> <td>1,50</td> <td>0,76</td> <td>0,87</td> <td>1,04</td> <td>1,29</td> <td>1,56</td> <td>1,82</td> <td>—</td> <td>—</td> </tr> <tr> <td>1,75</td> <td>0,76</td> <td>0,87</td> <td>1,04</td> <td>1,29</td> <td>—</td> <td>—</td> <td>—</td> <td>—</td> </tr> <tr> <td>2,00</td> <td>0,76</td> <td>—</td> <td>—</td> <td>—</td> <td>—</td> <td>—</td> <td>—</td> <td>—</td> </tr> <tr> <td><math>M_{nom}</math> [Nm]</td> <td colspan="9"></td> </tr> </tbody> </table>	$t$ [mm]	$t_i$ [mm]										0,50	0,55	0,63	0,75	0,88	1,00	1,13	1,25		$V_{e,x}$ [kN]	0,50	1,29	1,37	1,51	1,71	1,71	1,71	1,71	1,71	0,55	1,29	1,54	1,65	1,82	1,82	1,82	1,82	2,05	0,63	1,29	1,54	1,80	2,00	2,00	2,00	2,00	2,59	0,75	1,29	1,54	1,80	2,27	2,27	2,27	2,84	3,40	0,88	1,29	1,54	1,80	2,27	2,96	2,96	2,96	3,40	1,00	1,29	1,54	1,80	2,27	2,96	3,64	3,64	3,64	1,13	1,29	1,54	1,80	2,27	2,96	3,64	3,87	3,87	1,25	1,29	1,54	1,80	2,27	2,96	3,64	3,87	4,10	1,50	1,29	1,54	1,80	2,27	2,96	3,64	—	—	1,75	1,29	1,54	1,80	2,27	—	—	—	—	2,00	1,29	—	—	—	—	—	—	—	$N_{e,x}$ [kN]	0,50	0,76	0,87	1,04	1,29	1,56	1,82	1,93	1,93	0,55	0,76	0,87	1,04	1,29	1,56	1,82	2,09	2,25	0,63	0,76	0,87	1,04	1,29	1,56	1,82	2,09	2,34	0,75	0,76	0,87	1,04	1,29	1,56	1,82	2,09	2,34	0,88	0,76	0,87	1,04	1,29	1,56	1,82	2,09	2,34	1,00	0,76	0,87	1,04	1,29	1,56	1,82	2,09	2,34	1,13	0,76	0,87	1,04	1,29	1,56	1,82	2,09	2,34	1,25	0,76	0,87	1,04	1,29	1,56	1,82	2,09	2,34	1,50	0,76	0,87	1,04	1,29	1,56	1,82	—	—	1,75	0,76	0,87	1,04	1,29	—	—	—	—	2,00	0,76	—	—	—	—	—	—	—	$M_{nom}$ [Nm]										<p>No additional regulations.</p>								
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Hilti S-MS 01 Z 4,8 x L Hilti S-MS 01 C 4,8 x L with hexagon head								Annex 4																																																																																																																																																																																																																																							

Annex 2:  
ETA-10/0182, Annex 5

	<p><b>Material:</b></p> <p><b>Fastener:</b> carbon steel, case hardened and galvanized or coated</p> <p><b>Washer:</b> carbon steel, galvanized or coated stainless Steel (1.4301) - EN 10088</p> <p><b>Component I:</b> S280GD, S320GD, S350GD - EN 10346</p> <p><b>Component II:</b> S280GD, S320GD, S350GD - EN 10346</p>																																																																																																																																																																																																																																																																	
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<table border="1"> <thead> <tr> <th rowspan="2"></th> <th rowspan="2"><math>t_i</math> [mm]</th> <th colspan="12"><math>t_i</math> [mm]</th> </tr> <tr> <th>0,40</th><th>0,50</th><th>0,55</th><th>0,63</th><th>0,75</th><th>0,88</th><th>1,00</th><th>1,25</th> </tr> </thead> <tbody> <tr> <td rowspan="8"><math>V_{Rk}</math> [kN]</td> <td>0,40</td><td>0,81</td><td>0,87</td><td>0,90</td><td>0,95</td><td>1,03</td><td>1,03</td><td>1,03</td><td>1,03</td><td>1,03</td><td>1,03</td><td>1,03</td><td>1,03</td> </tr> <tr> <td>0,50</td><td>0,81</td><td>1,01</td><td>1,01</td><td>1,02</td><td>1,03</td><td>1,03</td><td>1,03</td><td>1,03</td><td>1,03</td><td>1,03</td><td>1,03</td><td>1,03</td> </tr> <tr> <td>0,55</td><td>0,81</td><td>1,01</td><td>1,26</td><td>1,26</td><td>1,26</td><td>1,26</td><td>1,26</td><td>1,26</td><td>1,26</td><td>1,26</td><td>1,26</td><td>1,26</td> </tr> <tr> <td>0,63</td><td>0,81</td><td>1,01</td><td>1,26</td><td>1,66</td><td>1,66</td><td>1,66</td><td>1,66</td><td>1,66</td><td>1,66</td><td>1,66</td><td>1,66</td><td>1,66</td> </tr> <tr> <td>0,75</td><td>0,81</td><td>1,01</td><td>1,26</td><td>1,66</td><td>2,26</td><td>2,26</td><td>2,26</td><td>2,26</td><td>2,26</td><td>2,26</td><td>2,26</td><td>2,26</td> </tr> <tr> <td>0,88</td><td>0,81</td><td>1,01</td><td>1,26</td><td>1,66</td><td>2,26</td><td>2,77</td><td>2,77</td><td>2,77</td><td>2,77</td><td>2,77</td><td>2,77</td><td>2,77</td> </tr> <tr> <td>1,00</td><td>0,81</td><td>1,01</td><td>1,26</td><td>1,66</td><td>2,26</td><td>2,77</td><td>3,24</td><td>3,24</td><td>3,24</td><td>3,24</td><td>3,24</td><td>3,24</td> </tr> <tr> <td>1,25</td><td>0,81</td><td>1,01</td><td>1,26</td><td>1,66</td><td>2,26</td><td>2,77</td><td>3,24</td><td>4,24</td><td>4,24</td><td>4,24</td><td>4,24</td><td>4,24</td> </tr> <tr> <td rowspan="8"><math>N_{Rk}</math> [kN]</td> <td>0,40</td><td>0,46</td><td>0,76</td><td>0,88</td><td>1,03</td><td>1,27</td><td>1,43</td><td>1,43</td><td>1,43</td><td>1,43</td><td>1,43</td><td>1,43</td><td>1,43</td> </tr> <tr> <td>0,50</td><td>0,46</td><td>0,76</td><td>0,88</td><td>1,03</td><td>1,27</td><td>1,60</td><td>1,80</td><td>1,80</td><td>1,80</td><td>1,80</td><td>1,80</td><td>1,80</td> </tr> <tr> <td>0,55</td><td>0,46</td><td>0,76</td><td>0,88</td><td>1,03</td><td>1,27</td><td>1,60</td><td>1,90</td><td>1,90</td><td>1,90</td><td>1,90</td><td>1,90</td><td>1,90</td> </tr> <tr> <td>0,63</td><td>0,46</td><td>0,76</td><td>0,88</td><td>1,03</td><td>1,27</td><td>1,60</td><td>1,90</td><td>2,34</td><td>2,34</td><td>2,34</td><td>2,34</td><td>2,34</td> </tr> <tr> <td>0,75</td><td>0,46</td><td>0,76</td><td>0,88</td><td>1,03</td><td>1,27</td><td>1,60</td><td>1,90</td><td>2,49</td><td>2,49</td><td>2,49</td><td>2,49</td><td>2,49</td> </tr> <tr> <td>0,88</td><td>0,46</td><td>0,76</td><td>0,88</td><td>1,03</td><td>1,27</td><td>1,60</td><td>1,90</td><td>2,49</td><td>2,49</td><td>2,49</td><td>2,49</td><td>2,49</td> </tr> <tr> <td>1,00</td><td>0,46</td><td>0,76</td><td>0,88</td><td>1,03</td><td>1,27</td><td>1,60</td><td>1,90</td><td>2,49</td><td>2,49</td><td>2,49</td><td>2,49</td><td>2,49</td> </tr> <tr> <td>1,25</td><td>0,46</td><td>0,76</td><td>0,88</td><td>1,03</td><td>1,27</td><td>1,60</td><td>1,90</td><td>2,49</td><td>2,49</td><td>2,49</td><td>2,49</td><td>2,49</td> </tr> <tr> <td colspan="2"><math>M_{Rk}</math> [Nm]</td> <td colspan="12"></td> </tr> </tbody> </table>														$t_i$ [mm]	$t_i$ [mm]												0,40	0,50	0,55	0,63	0,75	0,88	1,00	1,25	$V_{Rk}$ [kN]	0,40	0,81	0,87	0,90	0,95	1,03	1,03	1,03	1,03	1,03	1,03	1,03	1,03	0,50	0,81	1,01	1,01	1,02	1,03	1,03	1,03	1,03	1,03	1,03	1,03	1,03	0,55	0,81	1,01	1,26	1,26	1,26	1,26	1,26	1,26	1,26	1,26	1,26	1,26	0,63	0,81	1,01	1,26	1,66	1,66	1,66	1,66	1,66	1,66	1,66	1,66	1,66	0,75	0,81	1,01	1,26	1,66	2,26	2,26	2,26	2,26	2,26	2,26	2,26	2,26	0,88	0,81	1,01	1,26	1,66	2,26	2,77	2,77	2,77	2,77	2,77	2,77	2,77	1,00	0,81	1,01	1,26	1,66	2,26	2,77	3,24	3,24	3,24	3,24	3,24	3,24	1,25	0,81	1,01	1,26	1,66	2,26	2,77	3,24	4,24	4,24	4,24	4,24	4,24	$N_{Rk}$ [kN]	0,40	0,46	0,76	0,88	1,03	1,27	1,43	1,43	1,43	1,43	1,43	1,43	1,43	0,50	0,46	0,76	0,88	1,03	1,27	1,60	1,80	1,80	1,80	1,80	1,80	1,80	0,55	0,46	0,76	0,88	1,03	1,27	1,60	1,90	1,90	1,90	1,90	1,90	1,90	0,63	0,46	0,76	0,88	1,03	1,27	1,60	1,90	2,34	2,34	2,34	2,34	2,34	0,75	0,46	0,76	0,88	1,03	1,27	1,60	1,90	2,49	2,49	2,49	2,49	2,49	0,88	0,46	0,76	0,88	1,03	1,27	1,60	1,90	2,49	2,49	2,49	2,49	2,49	1,00	0,46	0,76	0,88	1,03	1,27	1,60	1,90	2,49	2,49	2,49	2,49	2,49	1,25	0,46	0,76	0,88	1,03	1,27	1,60	1,90	2,49	2,49	2,49	2,49	2,49	$M_{Rk}$ [Nm]													
	$t_i$ [mm]	$t_i$ [mm]																																																																																																																																																																																																																																																																
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$V_{Rk}$ [kN]	0,40	0,81	0,87	0,90	0,95	1,03	1,03	1,03	1,03	1,03	1,03	1,03	1,03																																																																																																																																																																																																																																																					
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	1,25	0,81	1,01	1,26	1,66	2,26	2,77	3,24	4,24	4,24	4,24	4,24	4,24																																																																																																																																																																																																																																																					
$N_{Rk}$ [kN]	0,40	0,46	0,76	0,88	1,03	1,27	1,43	1,43	1,43	1,43	1,43	1,43	1,43																																																																																																																																																																																																																																																					
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	0,55	0,46	0,76	0,88	1,03	1,27	1,60	1,90	1,90	1,90	1,90	1,90	1,90																																																																																																																																																																																																																																																					
	0,63	0,46	0,76	0,88	1,03	1,27	1,60	1,90	2,34	2,34	2,34	2,34	2,34																																																																																																																																																																																																																																																					
	0,75	0,46	0,76	0,88	1,03	1,27	1,60	1,90	2,49	2,49	2,49	2,49	2,49																																																																																																																																																																																																																																																					
	0,88	0,46	0,76	0,88	1,03	1,27	1,60	1,90	2,49	2,49	2,49	2,49	2,49																																																																																																																																																																																																																																																					
	1,00	0,46	0,76	0,88	1,03	1,27	1,60	1,90	2,49	2,49	2,49	2,49	2,49																																																																																																																																																																																																																																																					
	1,25	0,46	0,76	0,88	1,03	1,27	1,60	1,90	2,49	2,49	2,49	2,49	2,49																																																																																																																																																																																																																																																					
$M_{Rk}$ [Nm]																																																																																																																																																																																																																																																																		
<p>If both components I and II are made of S320GD or S350GD the grey highlighted values may be increased by 8,0%.</p>																																																																																																																																																																																																																																																																		
<p>Self piercing screw</p> <p>Hilti S-MS 41 Z 4,8 x L Hilti S-MS 41 C 4,8 x L Hilti S-MS 51 Z 4,8 x L Hilti S-MS 51 C 4,8 x L with hexagon head and sealing washer <math>\geq \varnothing 14</math> mm</p>										<p>Annex 5</p>																																																																																																																																																																																																																																																								

Annex 3:  
ETA-10/0182, Annex 6

**Material:**

**Fastener:** carbon steel, case hardened and galvanized or coated

**Washer:** carbon steel, galvanized or coated  
stainless Steel (1.4301) - EN 10088

**Component I:** aluminium alloy with  $R_{m,min} = 215 \text{ N/mm}^2$  - EN 573

**Component II:** aluminium alloy with  $R_{m,min} = 215 \text{ N/mm}^2$  - EN 573

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**Drilling capacity:**  $\Sigma t_i \leq 2,50 \text{ mm}$

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**Timber substructures:**  
no performance determined

t [mm]	t <sub>i</sub> [mm]						
	0,50	0,60	0,70	0,80	1,00	1,20	
V <sub>rel,k</sub> [kN]	0,50	0,71	0,71	0,71	0,71	0,71	0,71
	0,60	0,71	0,92	0,92	0,92	0,92	0,92
	0,70	0,71	0,92	1,14	1,14	1,14	1,14
	0,80	0,71	0,92	1,14	1,35	1,35	1,35
	1,00	0,71	0,92	1,14	1,35	1,88	1,88
	1,20	0,71	0,92	1,14	1,35	1,88	2,28
N <sub>s,k</sub> [kN]	0,50	0,35	0,49	0,52	0,52	0,52	0,52
	0,60	0,35	0,49	0,63	0,63	0,63	0,63
	0,70	0,35	0,49	0,63	0,73	0,73	0,73
	0,80	0,35	0,49	0,63	0,77	0,84	0,84
	1,00	0,35	0,49	0,63	0,77	1,00	1,05
	1,20	0,35	0,49	0,63	0,77	1,00	1,26
N <sub>R,ilk</sub> [kN]	0,35	0,49	0,63	0,77	1,00	1,29	
M <sub>torq,m</sub> [Nm]							

The pull-through-capacities of the grey highlighted values  $N_{s,k}$  have been determined according to EN 1999-1-4:2007 section 8.3.3.1 by calculation. This values  $N_{s,k}$  may be increased by 6,9% when using the type „S-MS 5x“.

Self piercing screw	
Hilti S-MS 41 Z 4,8 x L Hilti S-MS 41 C 4,8 x L Hilti S-MS 51 Z 4,8 x L Hilti S-MS 51 C 4,8 x L with hexagon head and sealing washer $\geq \varnothing 14 \text{ mm}$	Annex 6

Annex 4:  
ETA-10/0182, Annex 7

**Material:**

**Fastener:** carbon steel, case hardened and galvanized or coated

**Washer:** carbon steel, galvanized or coated stainless Steel (1.4301) - EN 10088

**Component I:** aluminium alloy with  $R_{m,min} = 165 \text{ N/mm}^2$  - EN 573

**Component II:** aluminium alloy with  $R_{m,min} = 165 \text{ N/mm}^2$  - EN 573

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**Drilling capacity:**  $\Sigma t_i \leq 2,50 \text{ mm}$

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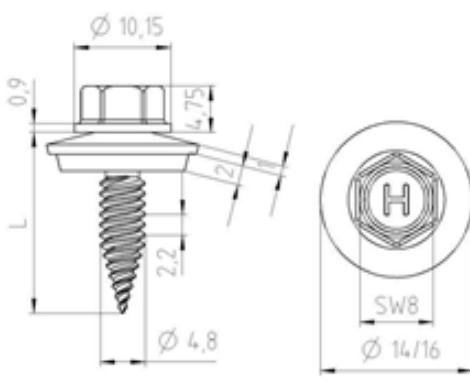
**Timber substructures:**  
no performance determined

t [mm]	t <sub>i</sub> [mm]					
	0,50	0,60	0,70	0,80	1,00	1,20
V <sub>rel,k</sub> [kN]	0,50	0,55	0,55	0,55	0,55	0,55
	0,60	0,55	0,71	0,71	0,71	0,71
	0,70	0,55	0,71	0,88	0,88	0,88
	0,80	0,55	0,71	0,88	1,04	1,04
	1,00	0,55	0,71	0,88	1,04	1,44
	1,20	0,55	0,71	0,88	1,04	1,44
N <sub>s,k</sub> [kN]	0,50	0,27	0,38	0,40	0,40	0,40
	0,60	0,27	0,38	0,48	0,48	0,48
	0,70	0,27	0,38	0,48	0,56	0,56
	0,80	0,27	0,38	0,48	0,59	0,64
	1,00	0,27	0,38	0,48	0,59	0,76
	1,20	0,27	0,38	0,48	0,59	0,76
N <sub>s,lik</sub> [kN]	0,27	0,38	0,48	0,59	0,76	1,03
M <sub>torq</sub> [Nm]						

The pull-through-capacities of the grey highlighted values N<sub>s,k</sub> have been determined according to EN 1999-1-4:2007 section 8.3.3.1 by calculation. This values N<sub>s,k</sub> may be increased by 6,9% when using the type „S-MS 5x“.

Self piercing screw	Annex 7
Hilti S-MS 41 Z 4,8 x L Hilti S-MS 41 C 4,8 x L Hilti S-MS 51 Z 4,8 x L Hilti S-MS 51 C 4,8 x L with hexagon head and sealing washer ≥ Ø14 mm	

Annex 5:  
ETA-10/0182, Annex 8



**Material:**

Fastener: carbon steel, case hardened and galvanized or coated

Washer: carbon steel, galvanized or coated  
stainless Steel (1.4301) - EN 10088

Component I: aluminium alloy with  $R_{m,min} = 215 \text{ N/mm}^2$  - EN 573

Component II: S280GD, S320GD, S350GD - EN 10346

**Drilling capacity:**  $\Sigma t_i \leq 2,50 \text{ mm}$

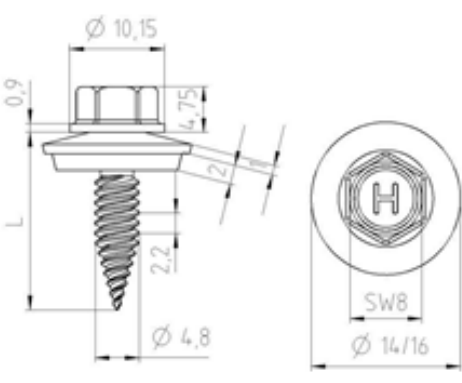
**Timber substructures:**  
no performance determined

t [mm]	t <sub>i</sub> [mm]							
	0,50	0,55	0,63	0,75	0,88	1,00	1,25	
V <sub>FeK</sub> [kN]	0,50	0,71	0,71	0,71	0,71	0,71	0,71	
	0,60	0,71	0,71	0,92	0,92	0,92	0,92	
	0,70	0,71	0,71	0,92	1,14	1,14	1,14	
	0,80	0,71	0,71	0,92	1,14	1,35	1,35	
	1,00	0,71	0,71	0,92	1,14	1,35	1,88	
	1,20	0,71	0,71	0,92	1,14	1,35	1,88	
N <sub>2,x</sub> [kN]	0,50	0,52	0,52	0,52	0,52	0,52	0,52	
	0,60	0,63	0,63	0,63	0,63	0,63	0,63	
	0,70	0,73	0,73	0,73	0,73	0,73	0,73	
	0,80	0,76	0,84	0,84	0,84	0,84	0,84	
	1,00	0,76	0,87	1,04	1,05	1,05	1,05	
	1,20	0,76	0,87	1,04	1,26	1,26	1,26	
N <sub>2,ilk</sub> [kN]	0,76	0,87	1,04	1,28	1,58	1,86	2,42	
M <sub>2,perm</sub> [Nm]								

The pull-through-capacities of the grey highlighted values  $N_{2,x}$  have been determined according to EN 1999-1-4:2007 section 8.3.3.1 by calculation. This values  $N_{2,x}$  may be increased by 6,9% when using the type „S-MS 5x“.

Self piercing screw	
Hilti S-MS 41 Z 4,8 x L Hilti S-MS 41 C 4,8 x L Hilti S-MS 51 Z 4,8 x L Hilti S-MS 51 C 4,8 x L with hexagon head and sealing washer $\geq \varnothing 14 \text{ mm}$	Annex 8

Annex 6:  
ETA-10/0182, Annex 9



**Material:**

Fastener: carbon steel, case hardened and galvanized or coated

Washer: carbon steel, galvanized or coated stainless Steel (1.4301) - EN 10088

Component I: aluminium alloy with  $R_{m,min} = 165 \text{ N/mm}^2$  - EN 573

Component II: S280GD, S320GD, S350GD - EN 10346

---

**Drilling capacity:**  $\Sigma t_i \leq 2,50 \text{ mm}$

---

**Timber substructures:**  
no performance determined

t [mm]	t <sub>i</sub> [mm]							
	0,50	0,55	0,63	0,75	0,88	1,00	1,25	
V <sub>rel</sub> [kN]	0,50	0,55	0,55	0,55	0,55	0,55	0,55	0,55
	0,60	0,55	0,55	0,71	0,71	0,71	0,71	0,71
	0,70	0,55	0,55	0,71	0,88	0,88	0,88	0,88
	0,80	0,55	0,55	0,71	0,88	1,04	1,04	1,04
	1,00	0,55	0,55	0,71	0,88	1,04	1,44	1,44
	1,20	0,55	0,55	0,71	0,88	1,04	1,44	1,83
N <sub>ex</sub> [kN]	0,50	0,40	0,40	0,40	0,40	0,40	0,40	0,40
	0,60	0,48	0,48	0,48	0,48	0,48	0,48	0,48
	0,70	0,58	0,58	0,58	0,58	0,58	0,58	0,58
	0,80	0,64	0,64	0,64	0,64	0,64	0,64	0,64
	1,00	0,78	0,80	0,80	0,80	0,80	0,80	0,80
	1,20	0,78	0,87	0,96	0,96	0,96	0,96	0,96
N <sub>R,ilk</sub> [kN]	0,76	0,87	1,04	1,28	1,58	1,86	2,42	
M <sub>torq</sub> [Nm]								

The pull-through-capacities of the grey highlighted values  $N_{R,k}$  have been determined according to EN 1999-1-4:2007 section 8.3.3.1 by calculation. This values  $N_{R,k}$  may be increased by 6,9% when using the type „S-MS 5x“.

Self piercing screw	
Hilti S-MS 41 Z 4,8 x L Hilti S-MS 41 C 4,8 x L Hilti S-MS 51 Z 4,8 x L Hilti S-MS 51 C 4,8 x L with hexagon head and sealing washer $\geq \text{Ø}14 \text{ mm}$	Annex 9